

# Aim High!

- 1. Limits to growth**
- 2. Thorium**
- 3. History**
- 4. Aim High**
- 5. Energy cheaper than from coal**

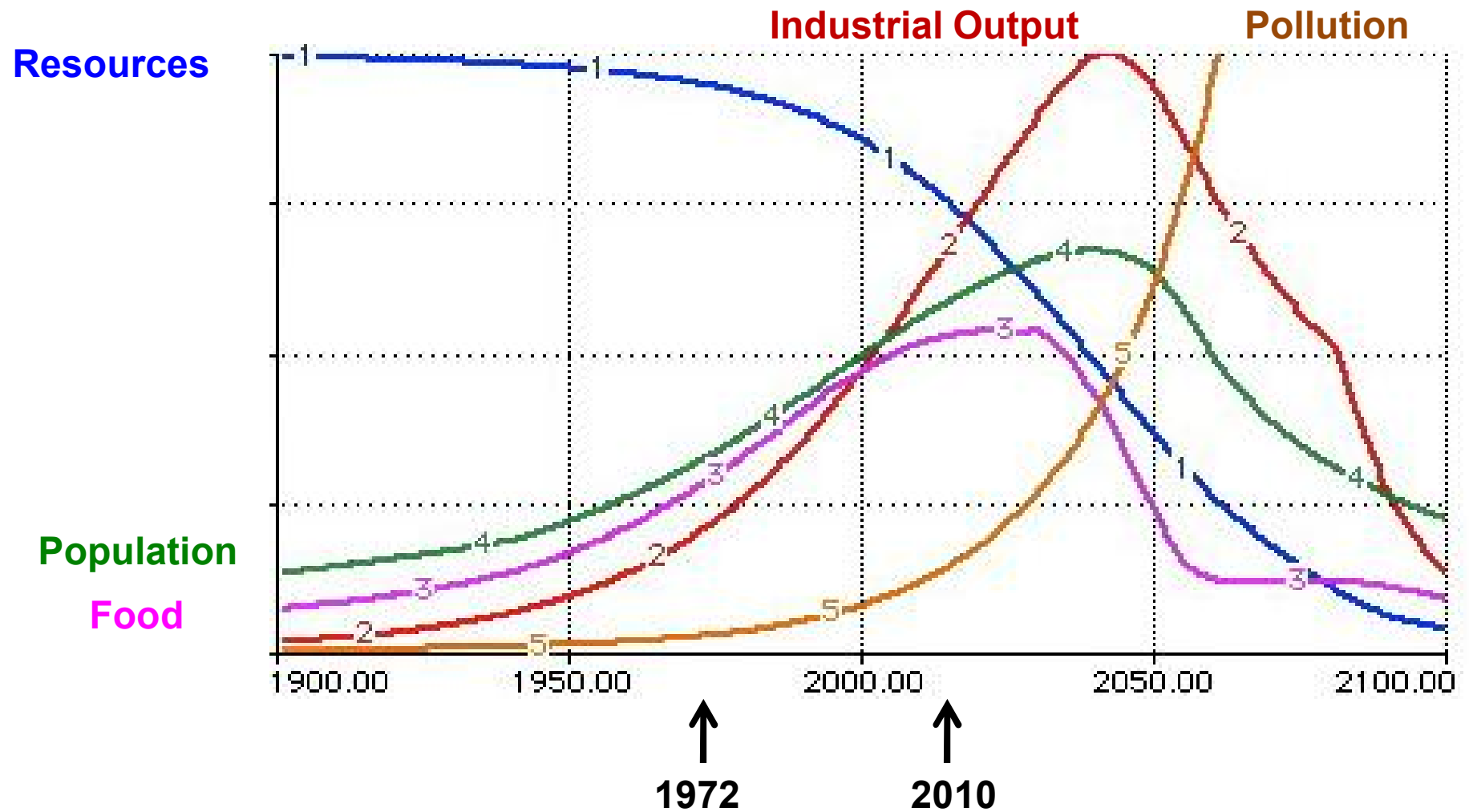
robert.hargraves@gmail.com



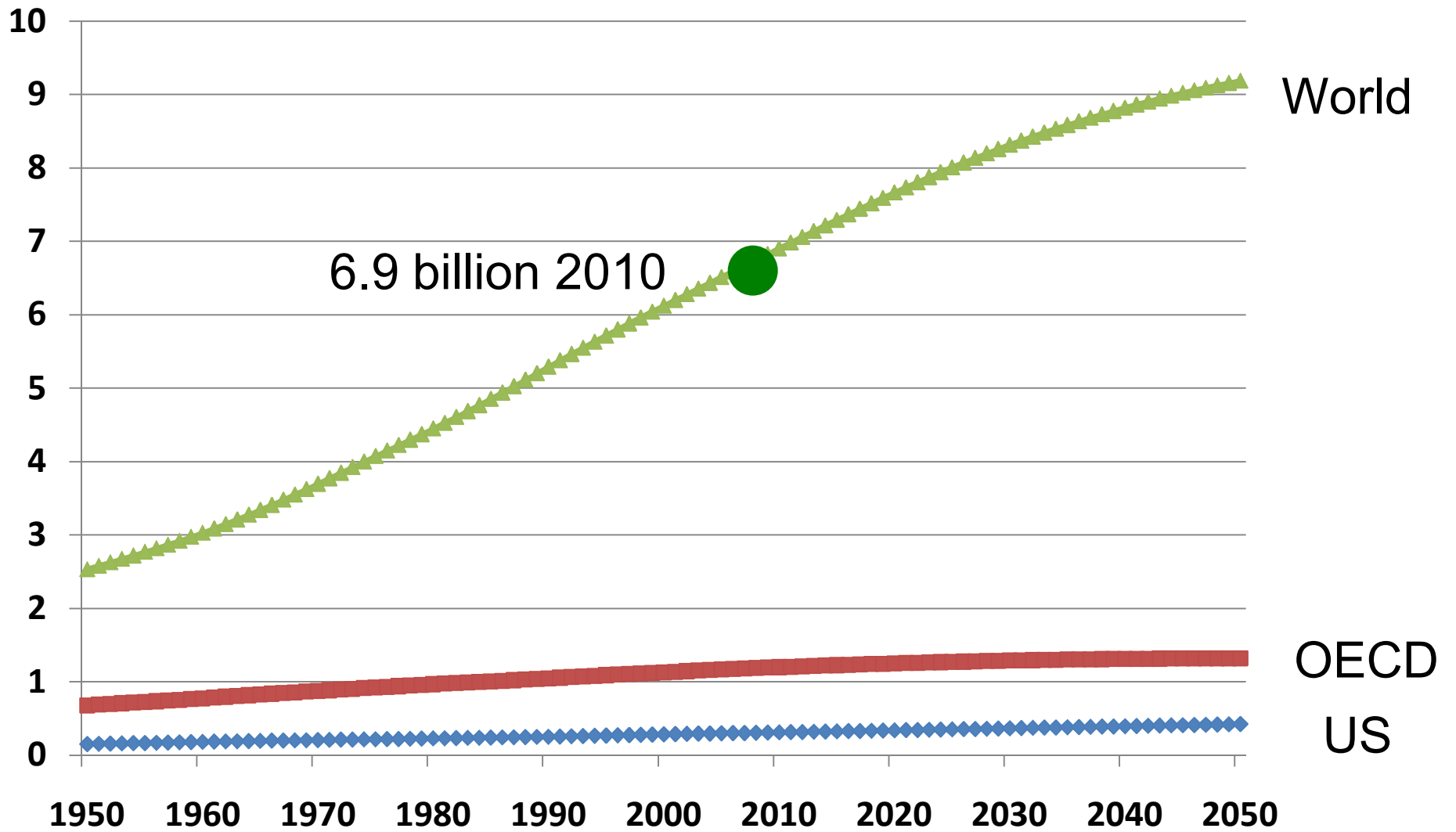
# Global environmental problems mount.



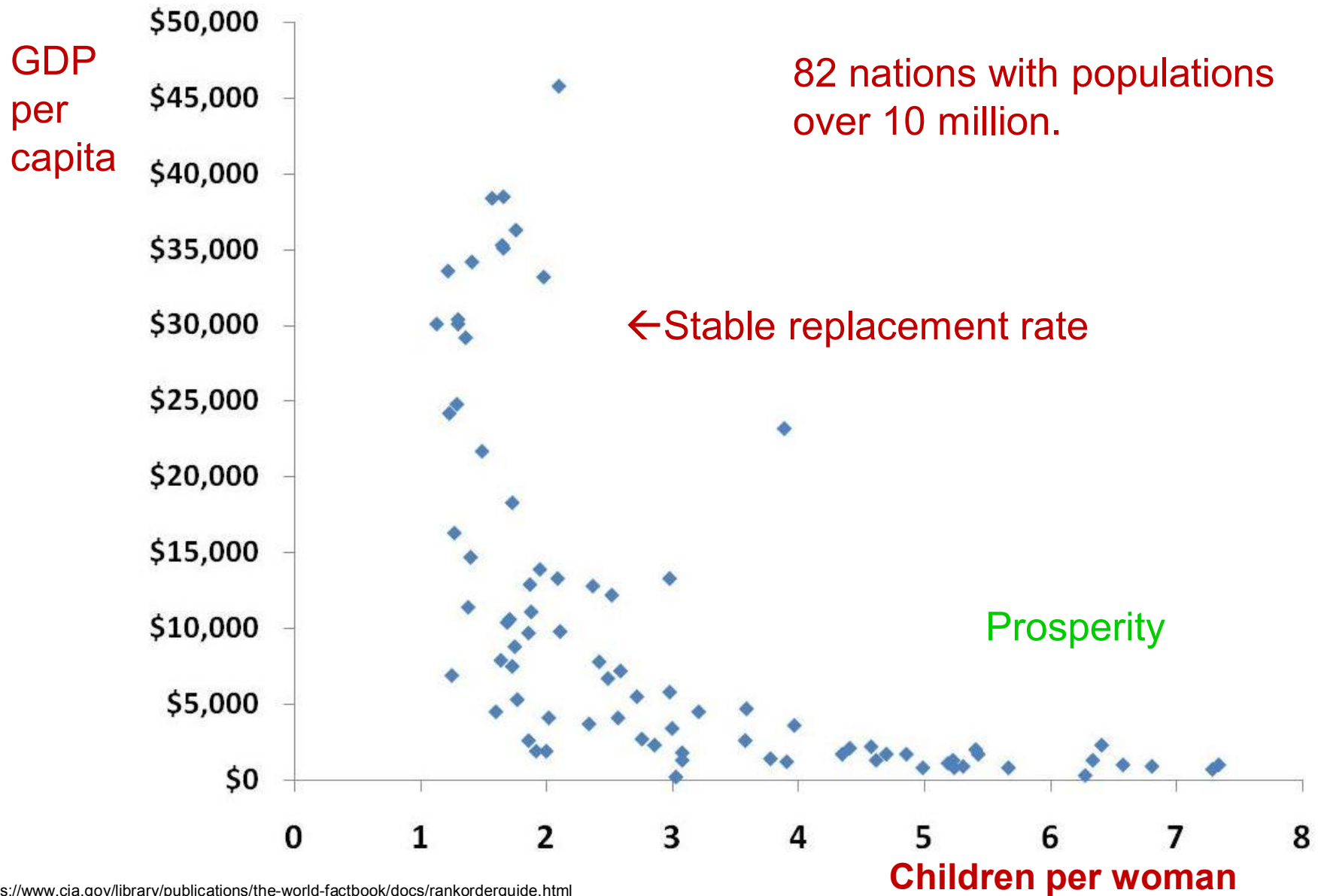
# Dennis Meadows' *Limits to Growth* showed effects of finite resources.



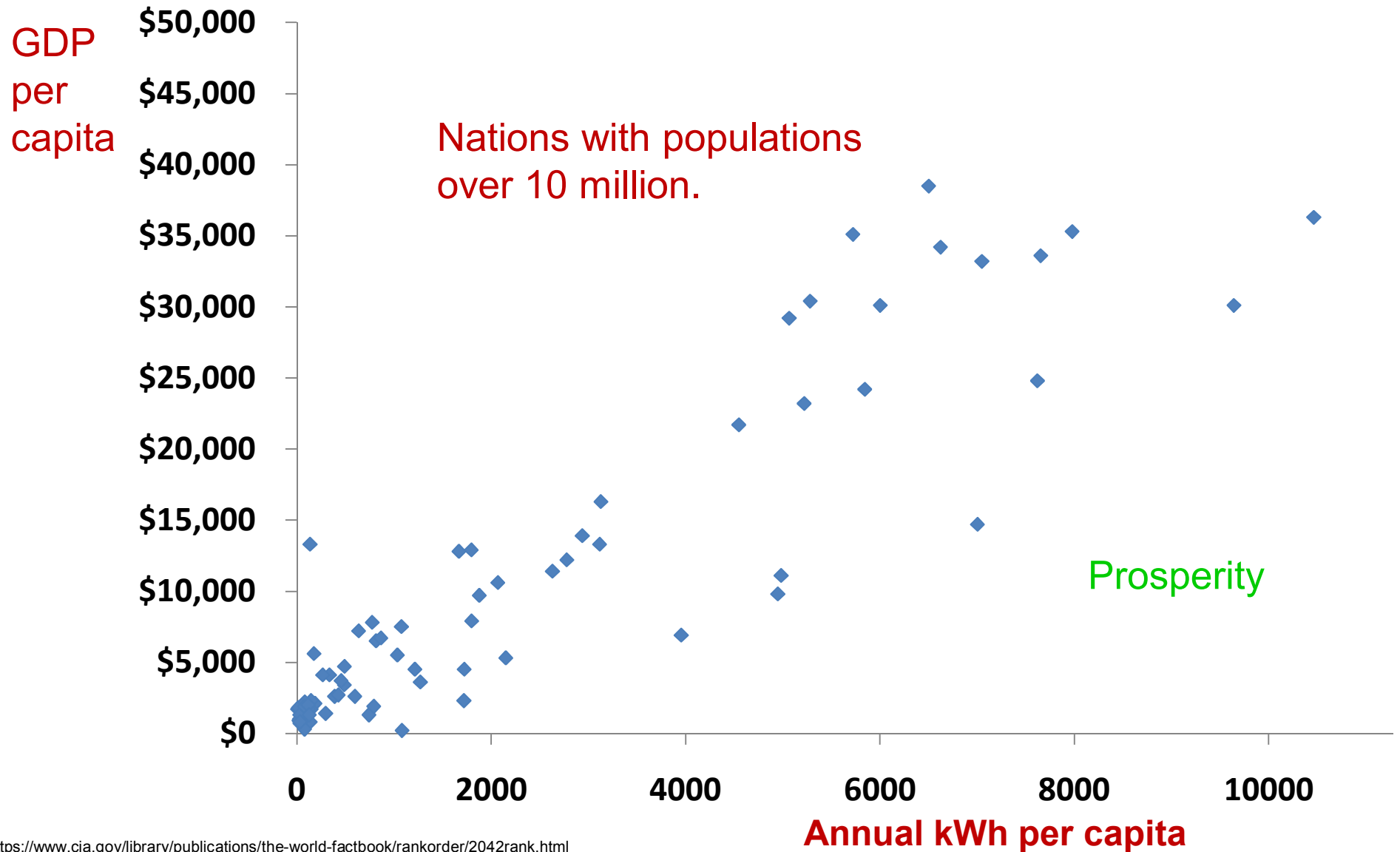
# Population is stable in developed nations.



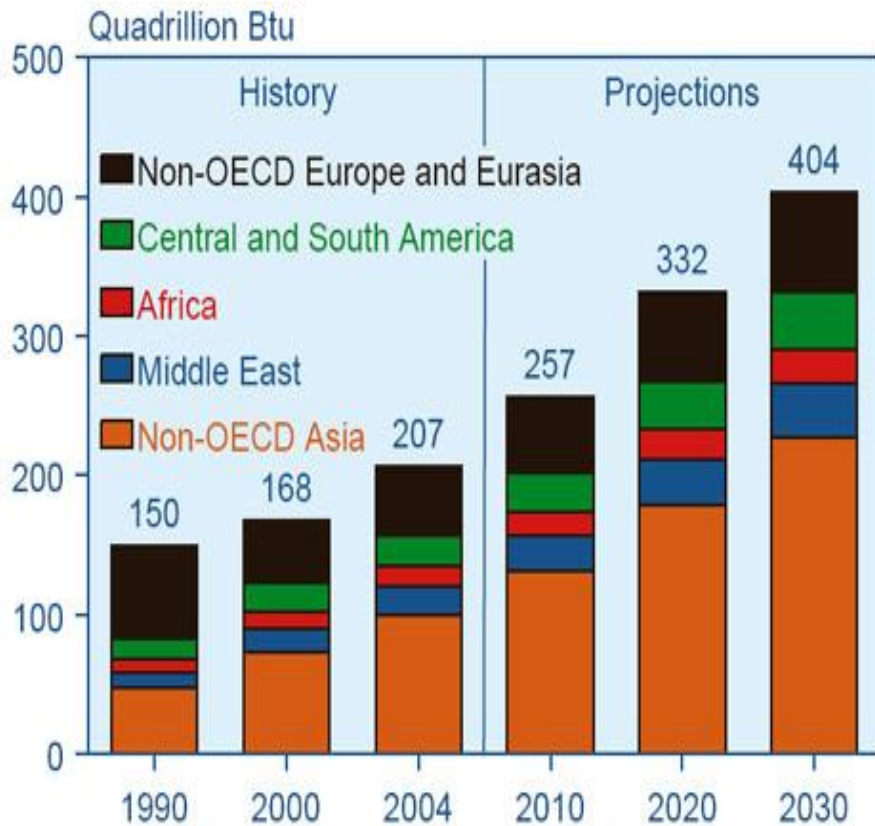
# Prosperity stabilizes population.



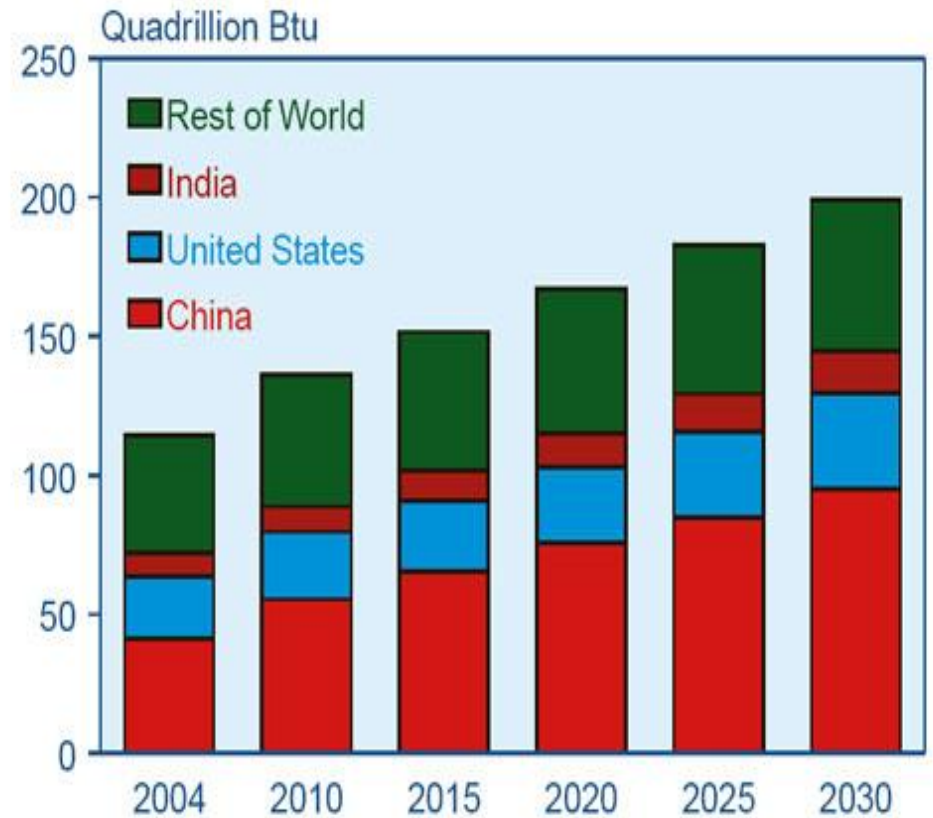
# Prosperity depends on energy.



# Energy and coal use is growing rapidly in developing nations.



**Non-OECD energy use**



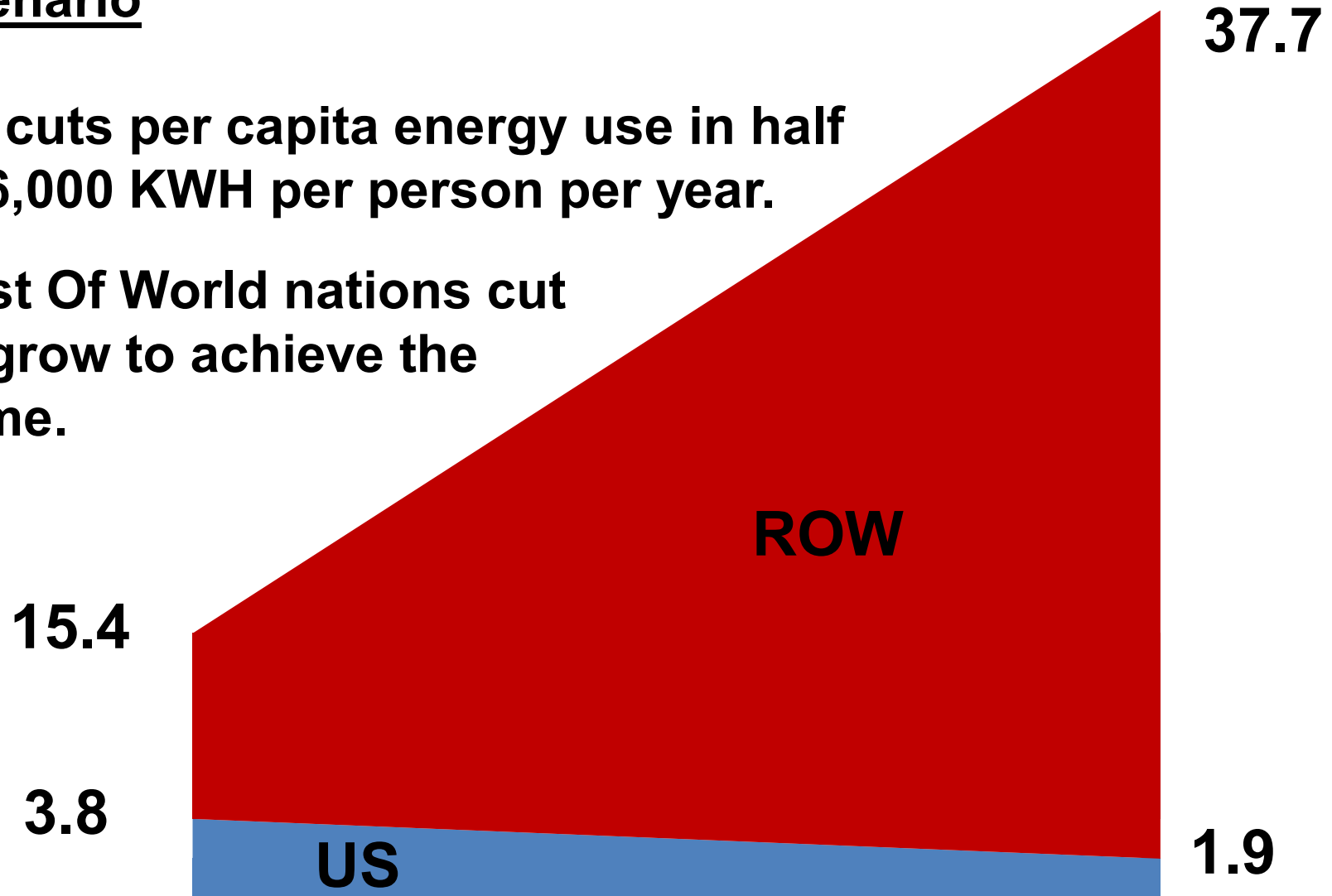
**World coal use**

# Conservation won't stop the growth.

## Scenario

US cuts per capita energy use in half to 6,000 KWH per person per year.

Rest Of World nations cut or grow to achieve the same.



Units are  $10^{15}$  watt hours per year



# Technology policy lies at the core of the climate change challenge.



Prof. Jeffrey Sachs  
Economist, Columbia University  
Director of The Earth Institute

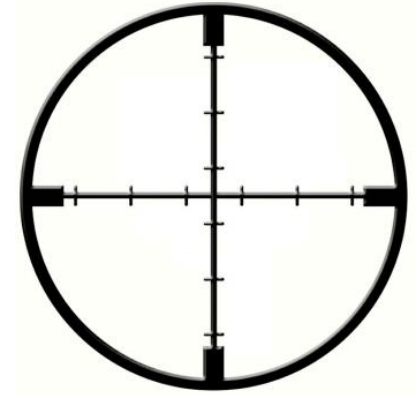
"If we try to restrain emissions without a fundamentally new set of technologies, we will end up stifling economic growth, including the development prospects for billions of people.

"We will need much more than a price on carbon.

"...technologies developed in the rich world will need to be adopted rapidly in poorer countries.

# Aim High!

## Set aggressive goals.



Develop a new energy source that

1. produces **electricity** cheaper than from coal,
2. synthesizes vehicle **fuel**,
3. is **inexhaustible**,
4. reduces **waste**, and
5. is affordable to **developing** nations.

# Thorium is a plentiful fuel.





Thorium, discovered in Norway in 1828, is named after Thor, the Norse god of thunder and lightning.

Idaho's Lemhi Pass has enough thorium to power the US for a millennium.

**Thorium is not fissionable.  
How can thorium be a fuel?**

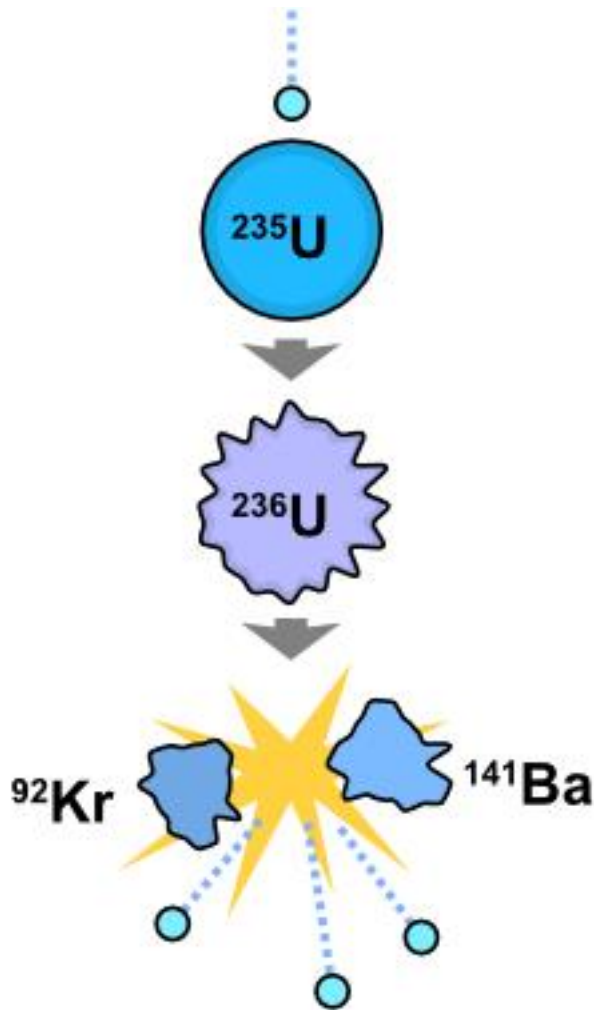


# U-233, U-235, and Pu-239 are three possible reactor fission fuels.

nucleons	Th 90	Pa 91	U 92	Np 93	Pu 94	Am 95
241						
240						
239						
238						
237						fission
236						
235						
234						
233						
232						

Natural

# Uranium-235 fissions to krypton and barium releasing energy.



The total mass of the resulting


barium-141  
krypton-92  
neutrons (3)


is less than the mass of  
the U-235 + neutron,


immediately releasing 166  
MeV of energy.


# Uranium-238 neutron absorption makes fissionable plutonium-239.

nucleons	Th 90	Pa 91	U 92	Np 93	Pu 94	Am 95
241						
240						
239						
238						
237						
236						
235						
234						
233						
232						


  
neutron  
absorption



  
beta decay



  
beta decay



  
fission

# Thorium-232 neutron absorption makes fissionable uranium-233.

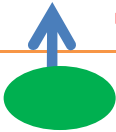



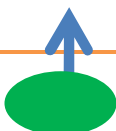



nucleons	Th 90	Pa 91	U 92	Np 93	Pu 94	Am 95
241						
240						
239						
238						
237						
236						
235						
234						
233						
232						



  
neutron absorption



  
beta decay



  
fission


**U-238 and Th-232 are called fertile because they make fissionable fuel.**

nucleons	Th 90	Pa 91	U 92	Np 93	Pu 94	Am 95
241						
240						
239						
238						
237						
236						
235						
234						
233						
232						


fertile

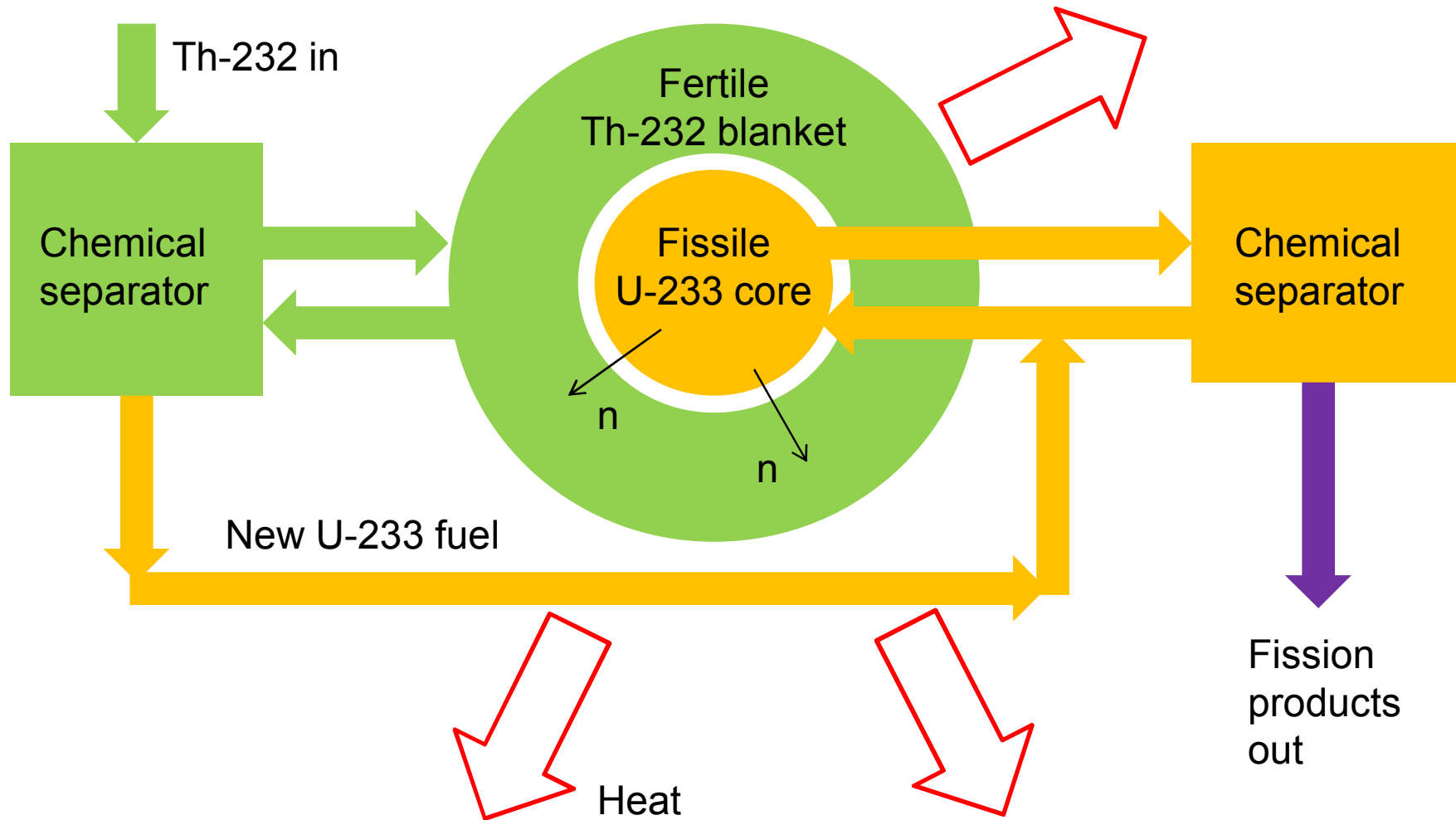

fission


beta decay

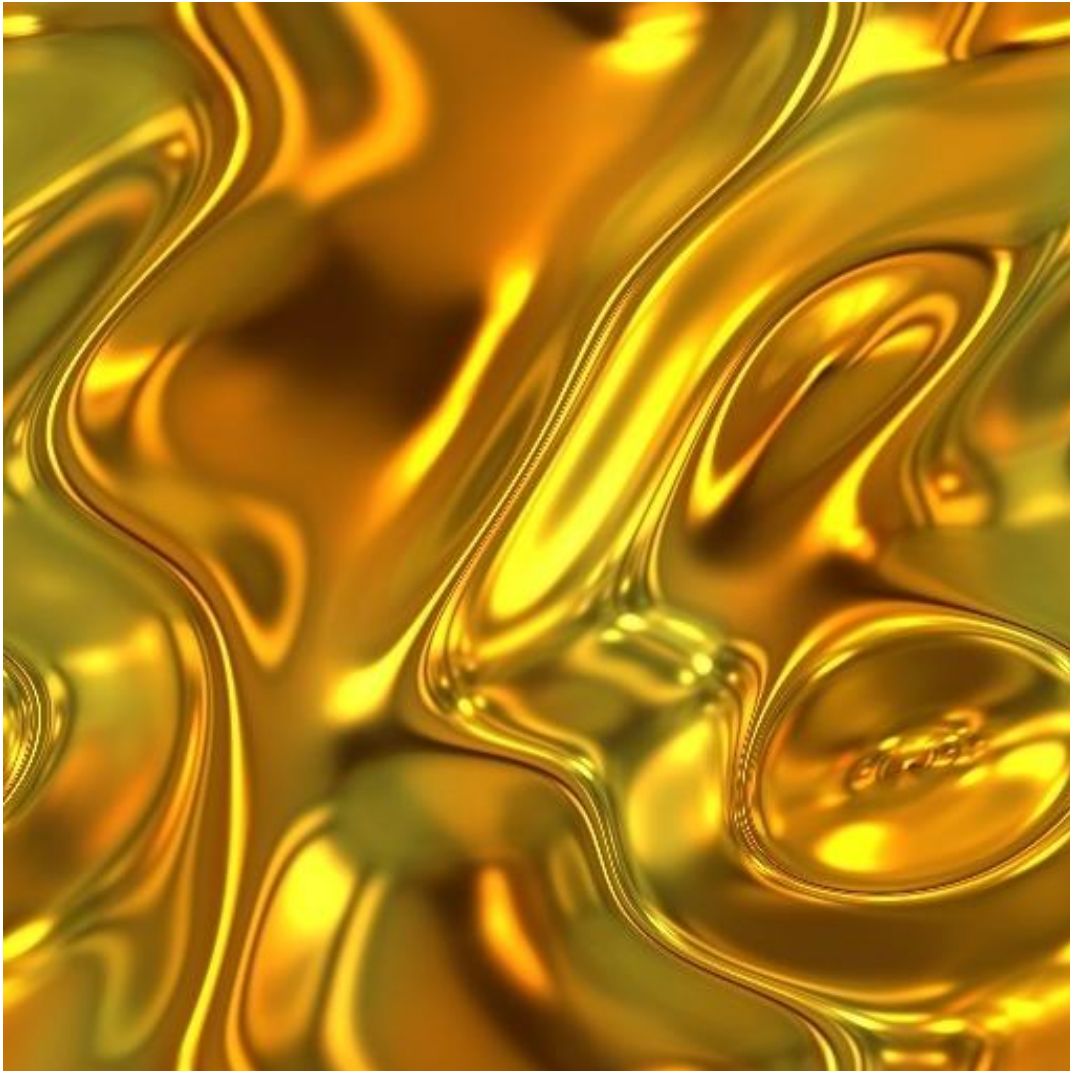

neutron absorption



# In a thorium reactor the Th-232 blanket becomes the U-233 core.



# Liquid Fluoride Thorium Reactor fuel is dissolved in liquid.



**Molten fluoride salt mix: LiF and BeF<sub>2</sub>**

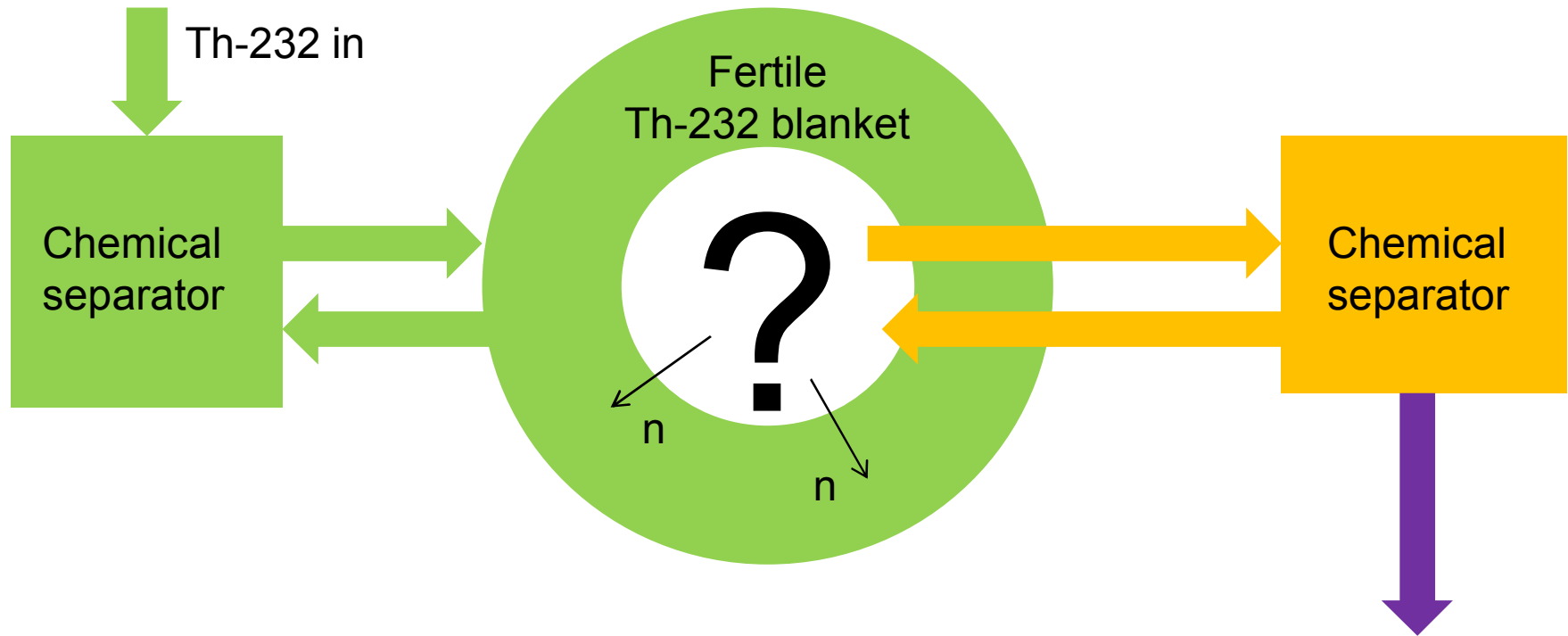
**Excellent heat transfer**

**Continuous chemical processing**

**Atmospheric pressure**

**Room temp solid**

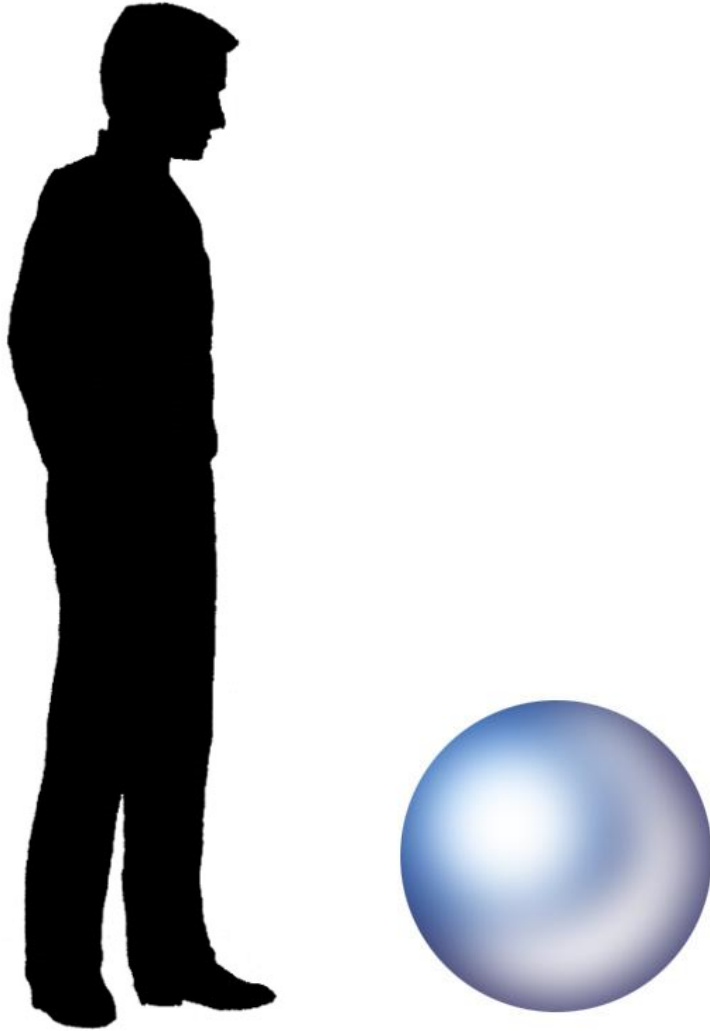
# Start up the LFTR by priming it with a fissile fuel.



**The US government has 500 kg of U-233.**

**Prime with U-235, or Pu from spent LWR fuel.**

# Thorium fuel is plentiful, compact, and inexpensive.



3,752 tons in US storage

\$300,000 per ton

500 tons, entire US, 1 year

1 ton, 1 Boston, 1 year

← dense, silvery, 1/2 m,  
1 ton thorium sphere

# Lemhi Pass has enough thorium to power the US for millennia.



Thorium Energy, Inc. claims 1,800,000 tons of thorium ore.

500 tons of thorium can supply all US annual electricity.

The US has 3,200 tons stored in the Nevada desert.



# Aim High!

1. Limits to growth
2. Thorium
- 3. History**

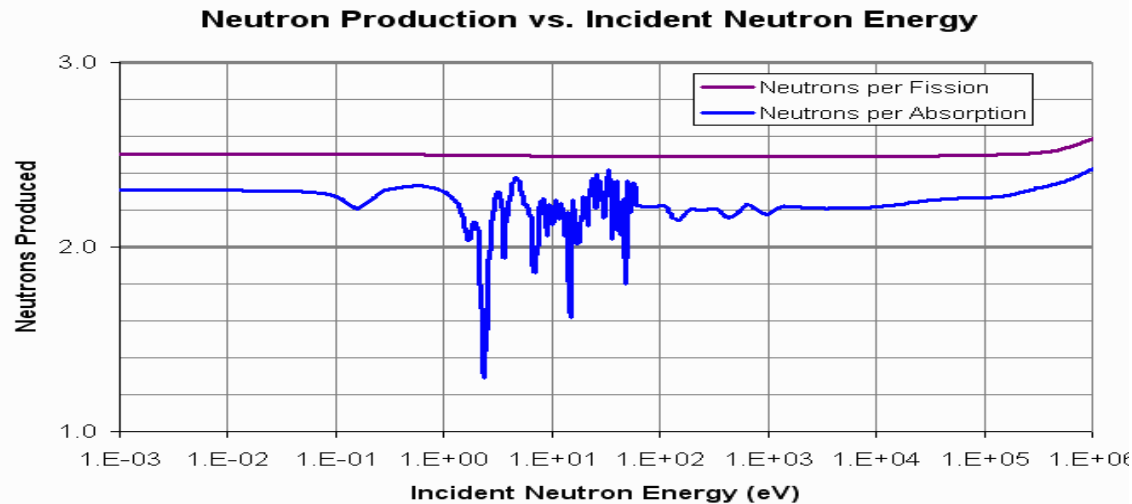
**If LFTR is so good,  
why do we use  
Uranium PWRs ?**



# Two Nobel laureates conceived two reactors. One made more fuel and weapons faster.

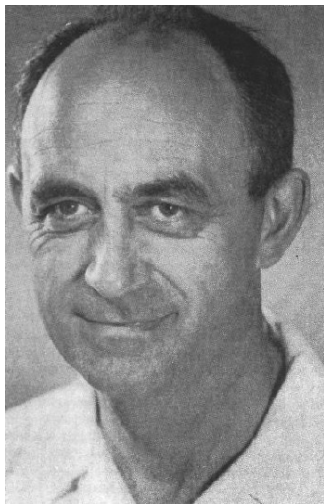


Eugene Wigner

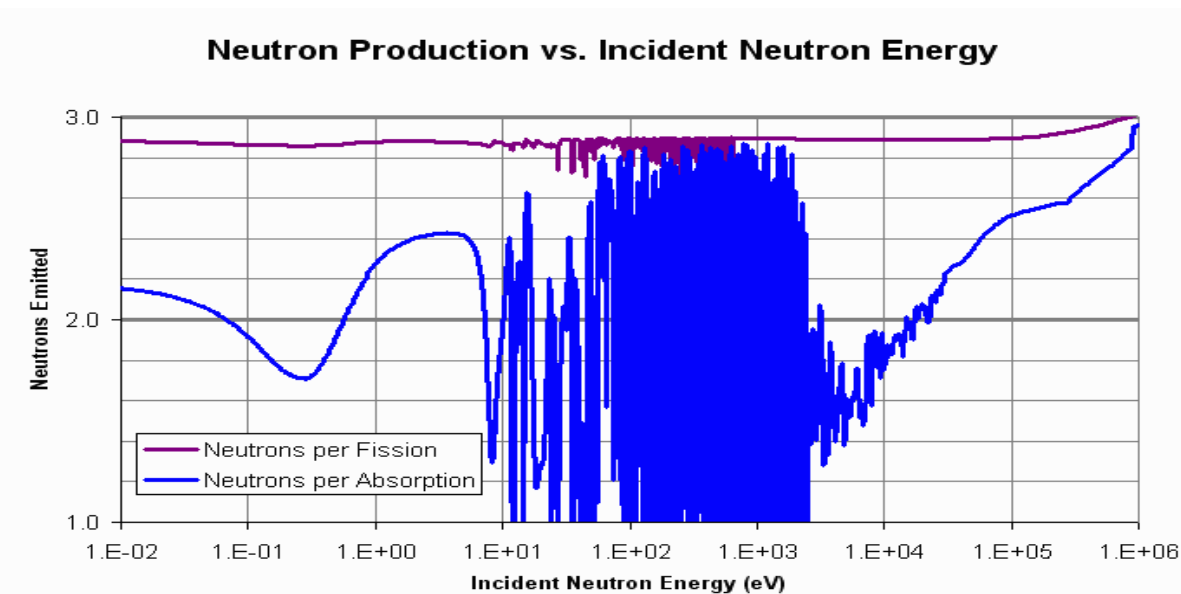


←2.5

Th→U



Enrico Fermi



←2.9

U→Pu

# Weinberg proposed the PWR to Rickover's team for naval propulsion.

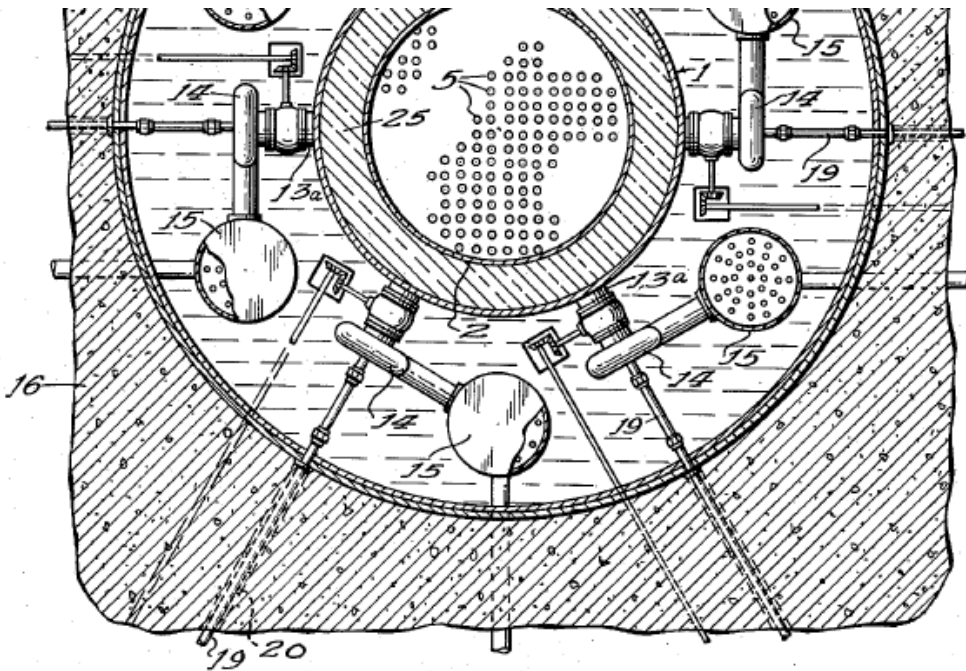


FIG. 3.



Witnesses:

*Herbert E. Uetcalf*  
*William J. Ruano*

Inventors:

*Eugene P. Wigner*  
*Leo H. Ohlinger*  
*Gale Young*  
*Alvin M. Weinberg*

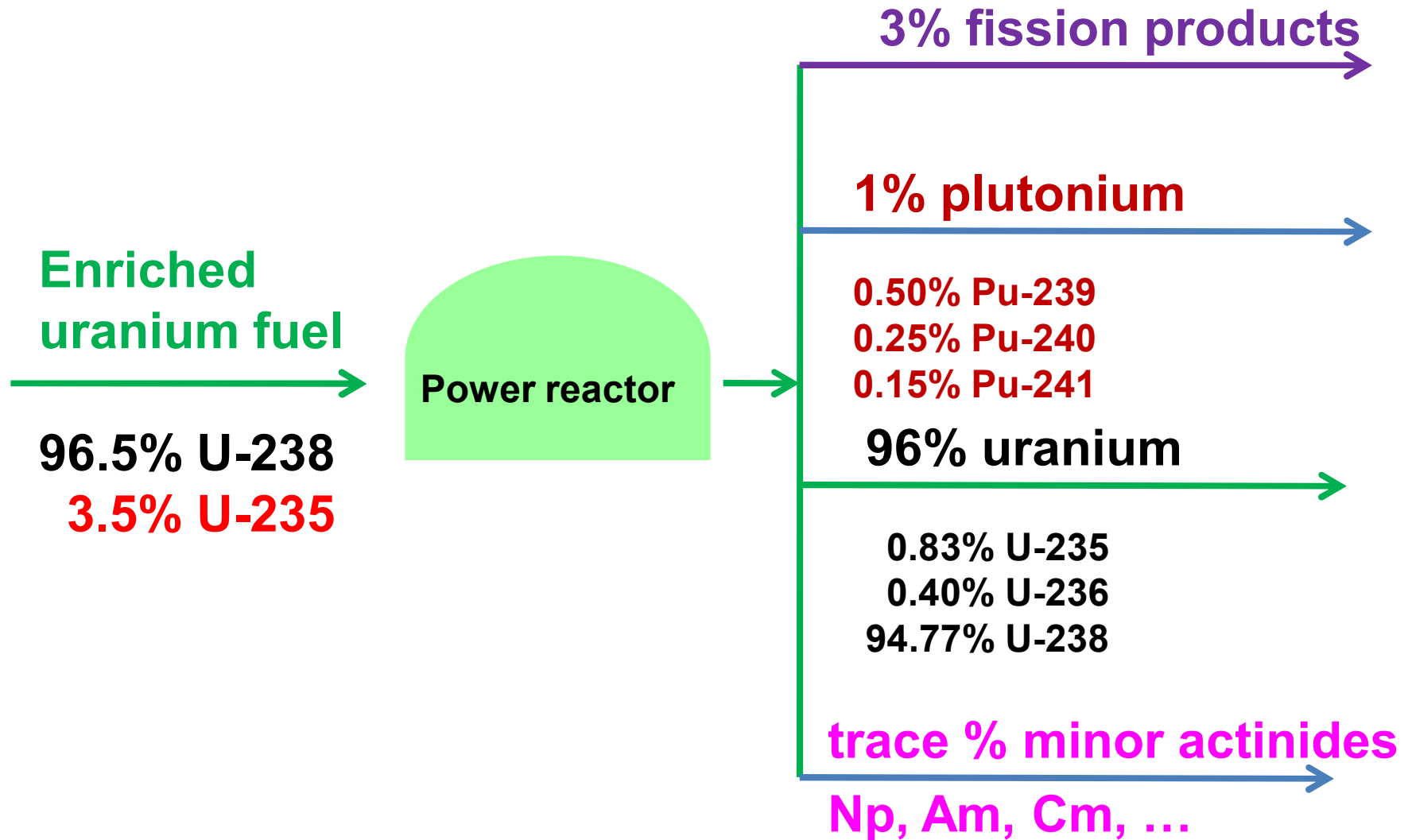
By: *Robert A. Saunders*  
*Attorney*



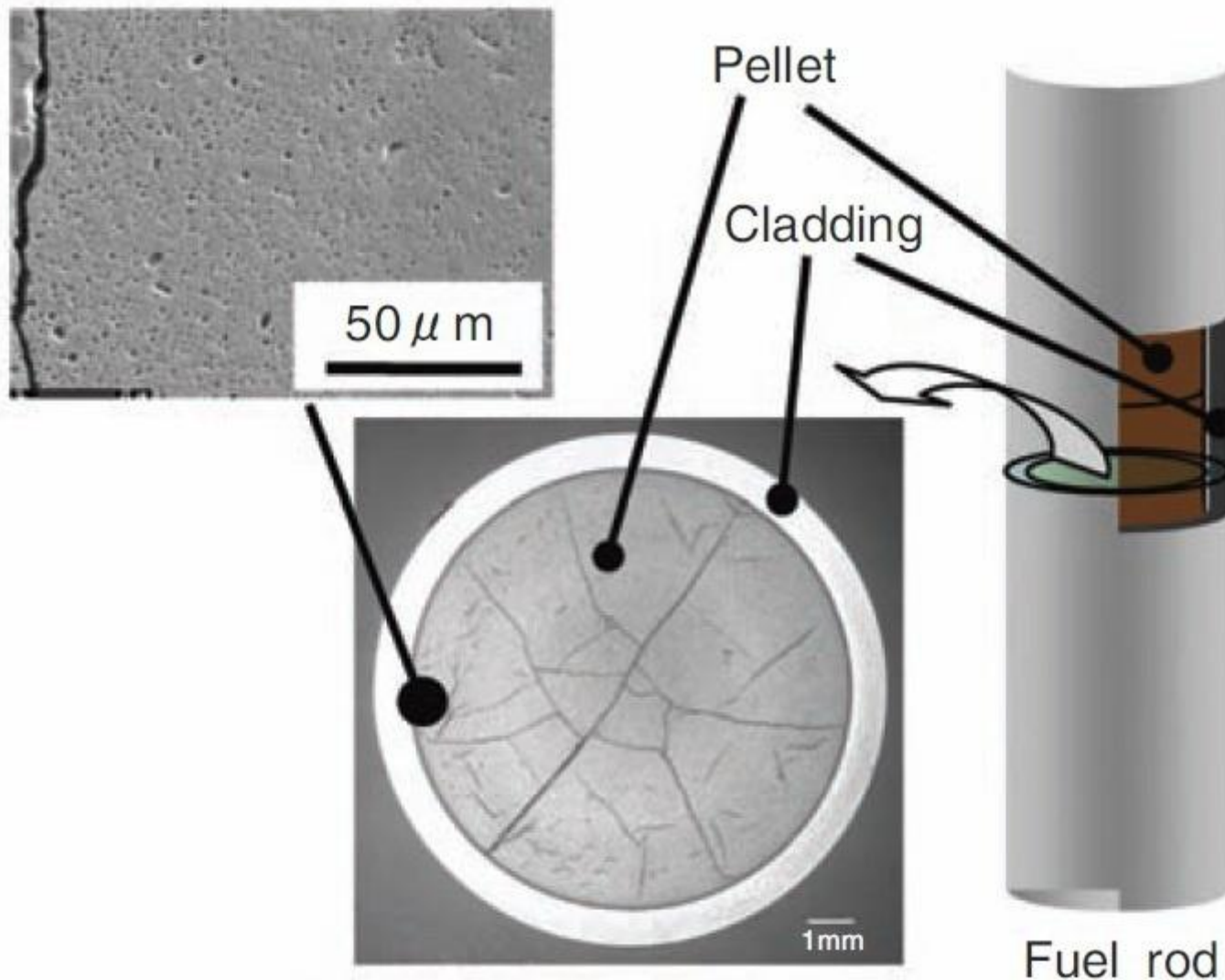
# Rickover's drive, Nautilus submarine, and Shippingport power plant → 100 US PWRs.



# Spent fuel still contains 97% of its potential energy.



# Radiation, fission products, and heat damage solid fuel.



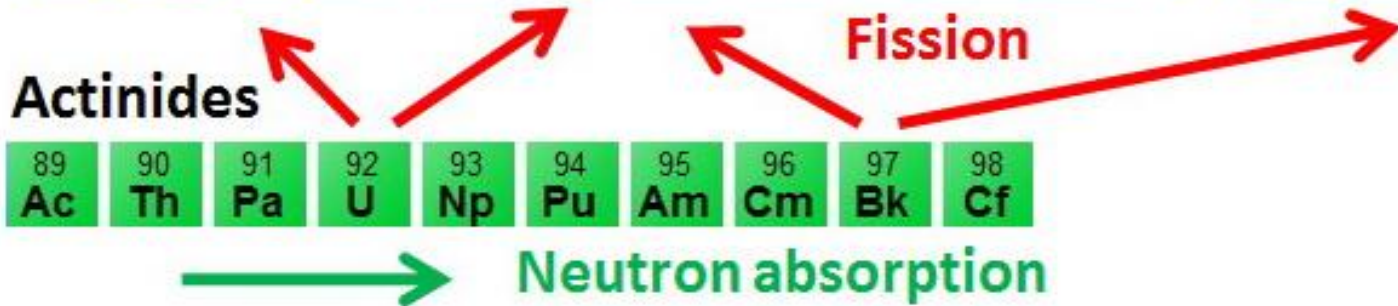
A cross section of fuel rod

Zirconium cladding must contain fuel for centuries.

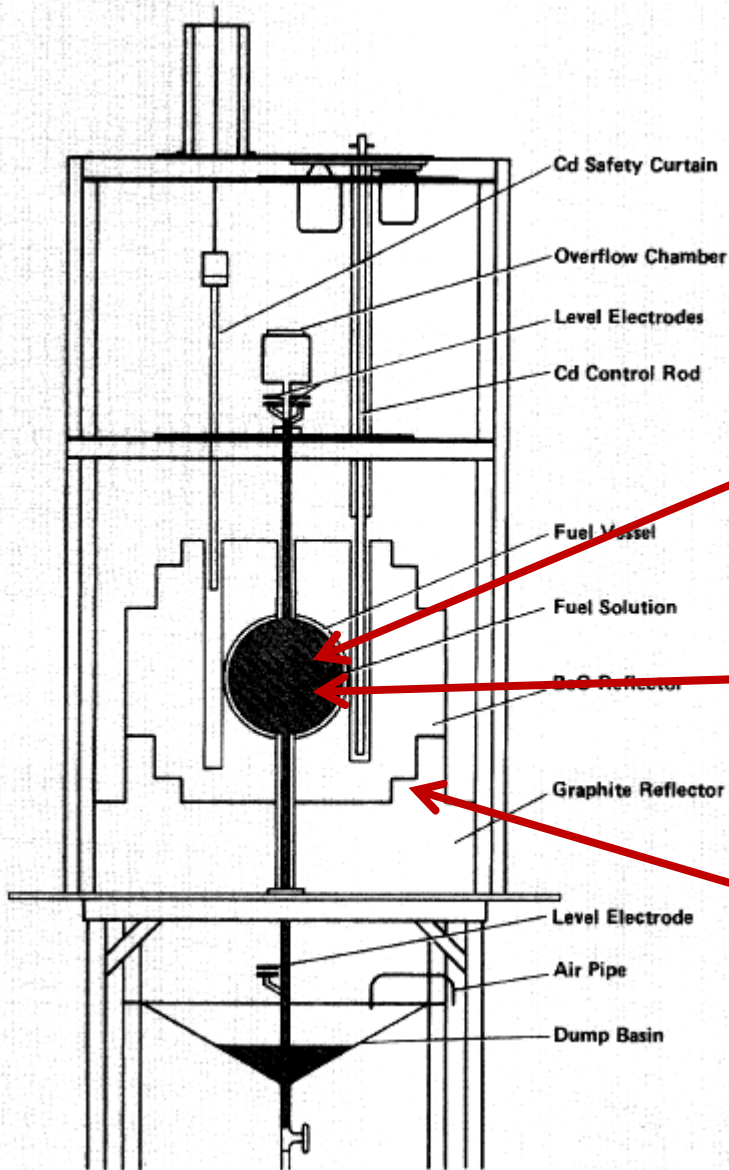
# Actinides fission or absorb neutrons to form new actinides, which ....

## Fission products

37 Rb	38 Sr	39 Y	40 Zr	41 Nb	42 Mo	43 Tc	44 Ru	45 Rh	46 Pd	47 Ag	48 Cd	49 In	50 Sn	51 Sb	52 Te	53 I	54 Xe
55 Cs	56 Ba	57-71	72 Hf	73 Ta	74 W	75 Re	76 Os	77 Ir	78 Pt	79 Au	80 Hg	81 Tl	82 Pb	83 Bi	84 Po	85 At	86 Rn



# Fermi's 1944 first fluid reactor measured U-235 critical mass.

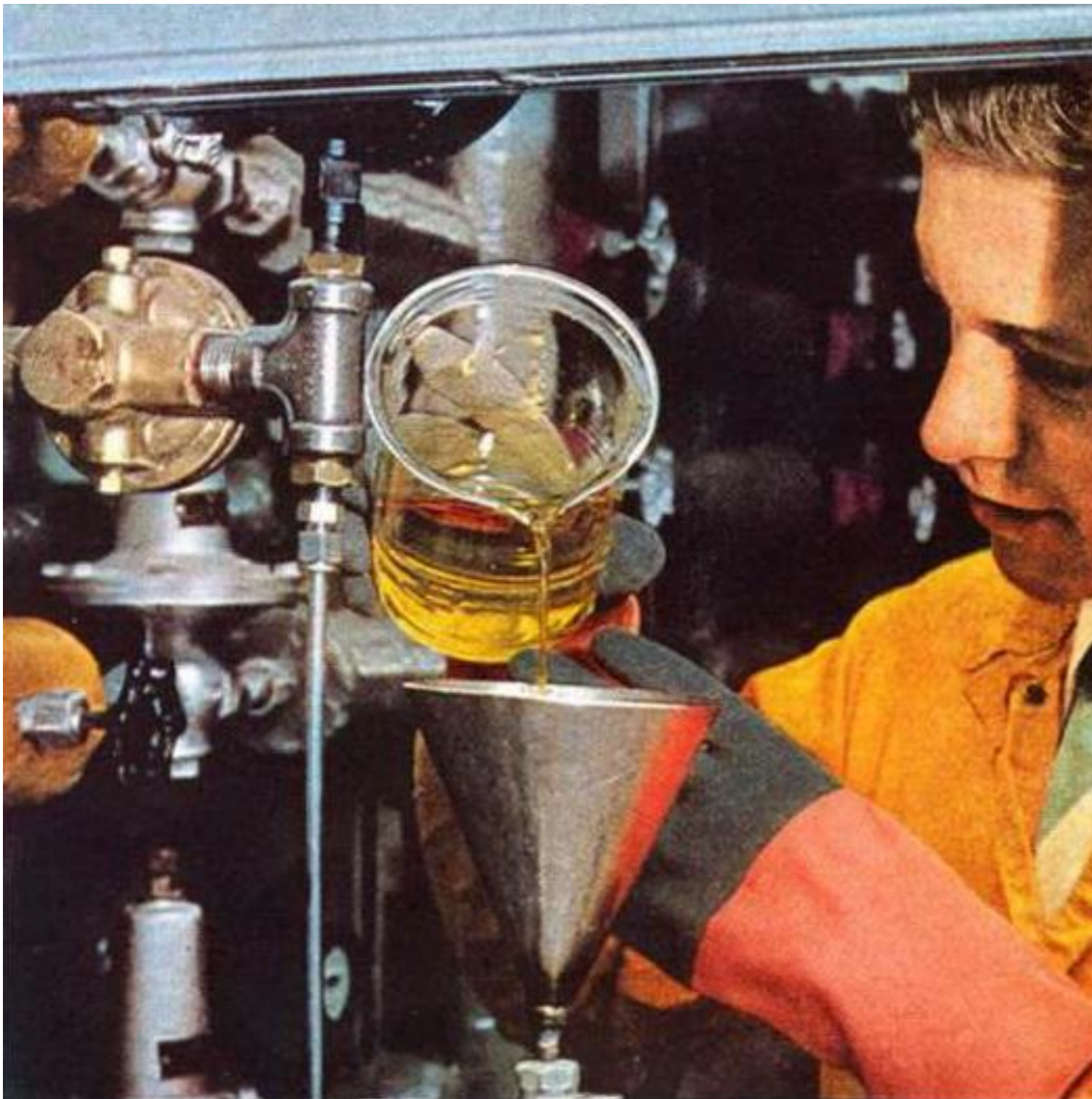


**uranyl sulfate in water**

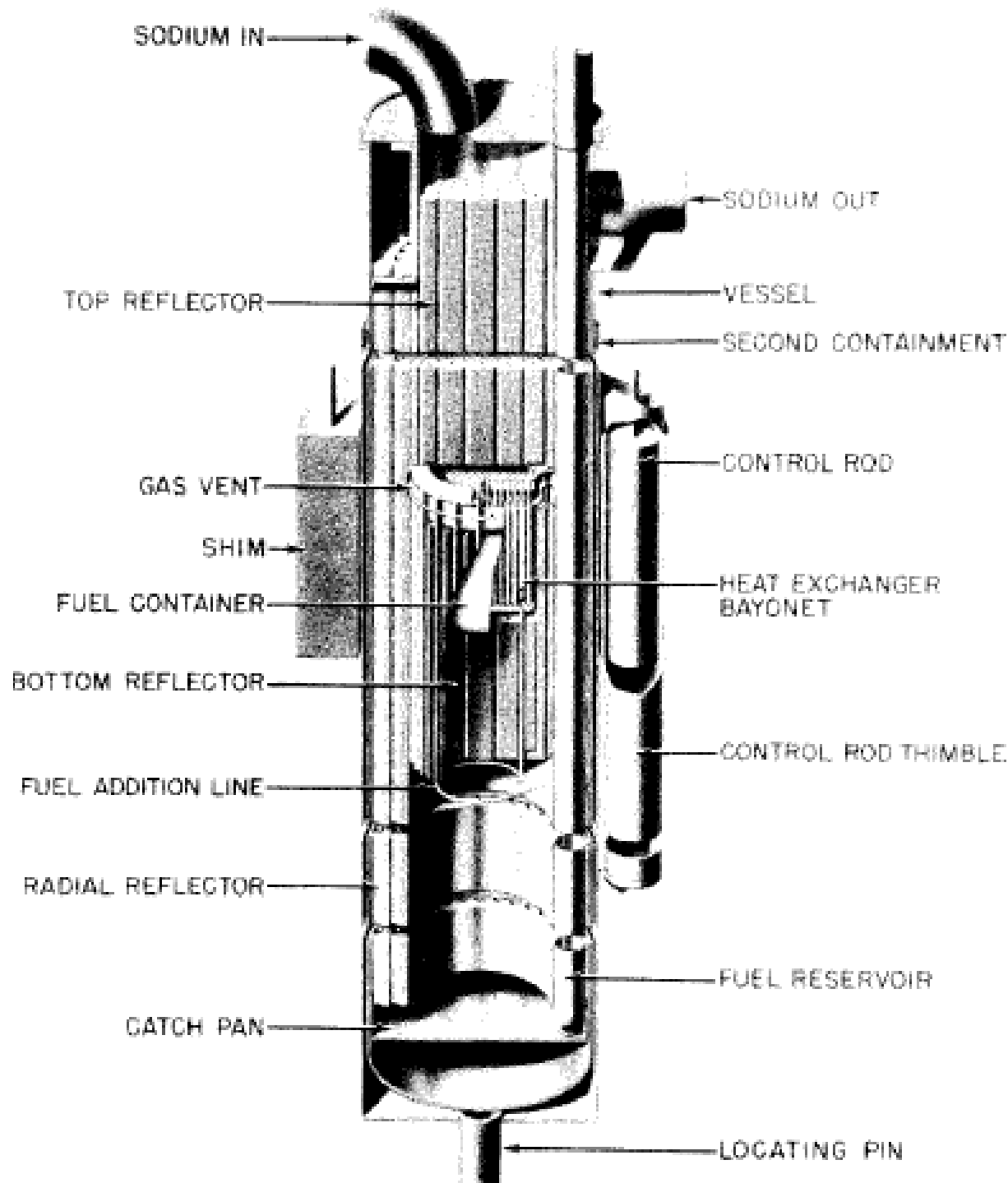
**all the world's U-235 !**

**beryllium oxide  
neutron reflector**

# The aqueous homogeneous reactor at Oak Ridge generated 140 kW in 1953.



Richard Engel adds 300 g of uranium in 500 ml of heavy water to generate electric power for two months.



# LAMPRE

## Los Alamos Molten Plutonium Reactor Experiment

1961-1963

molten iron and  
plutonium fuel

liquid sodium  
cooled

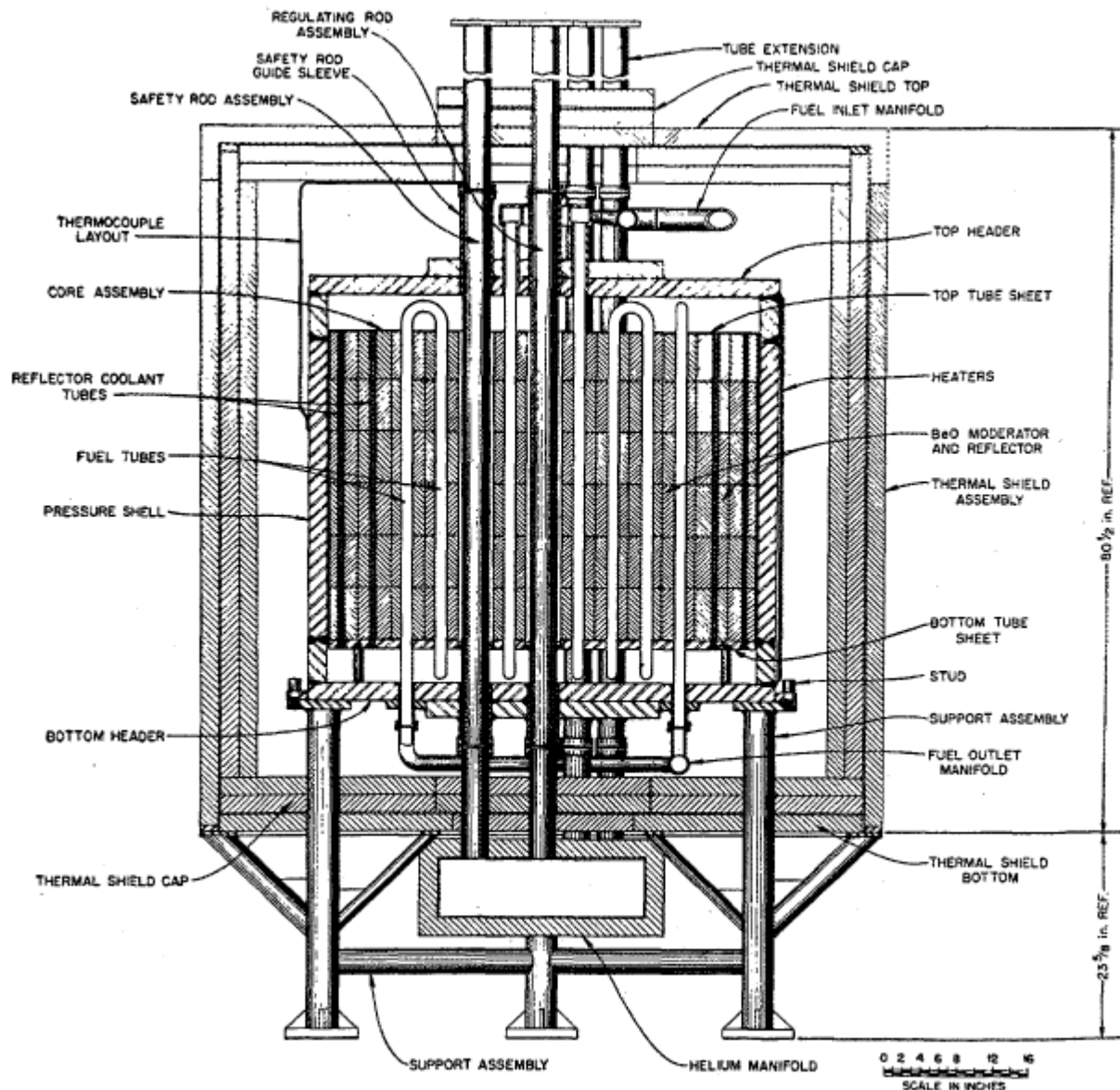
**J J Went developed a 1 MW suspension test reactor in 1974.**



A homogeneous slurry of uranium particles was suspended in heavy water.



# Weinberg and Oak Ridge developed the first molten salt nuclear reactor in 1954.



860 C

Red hot!

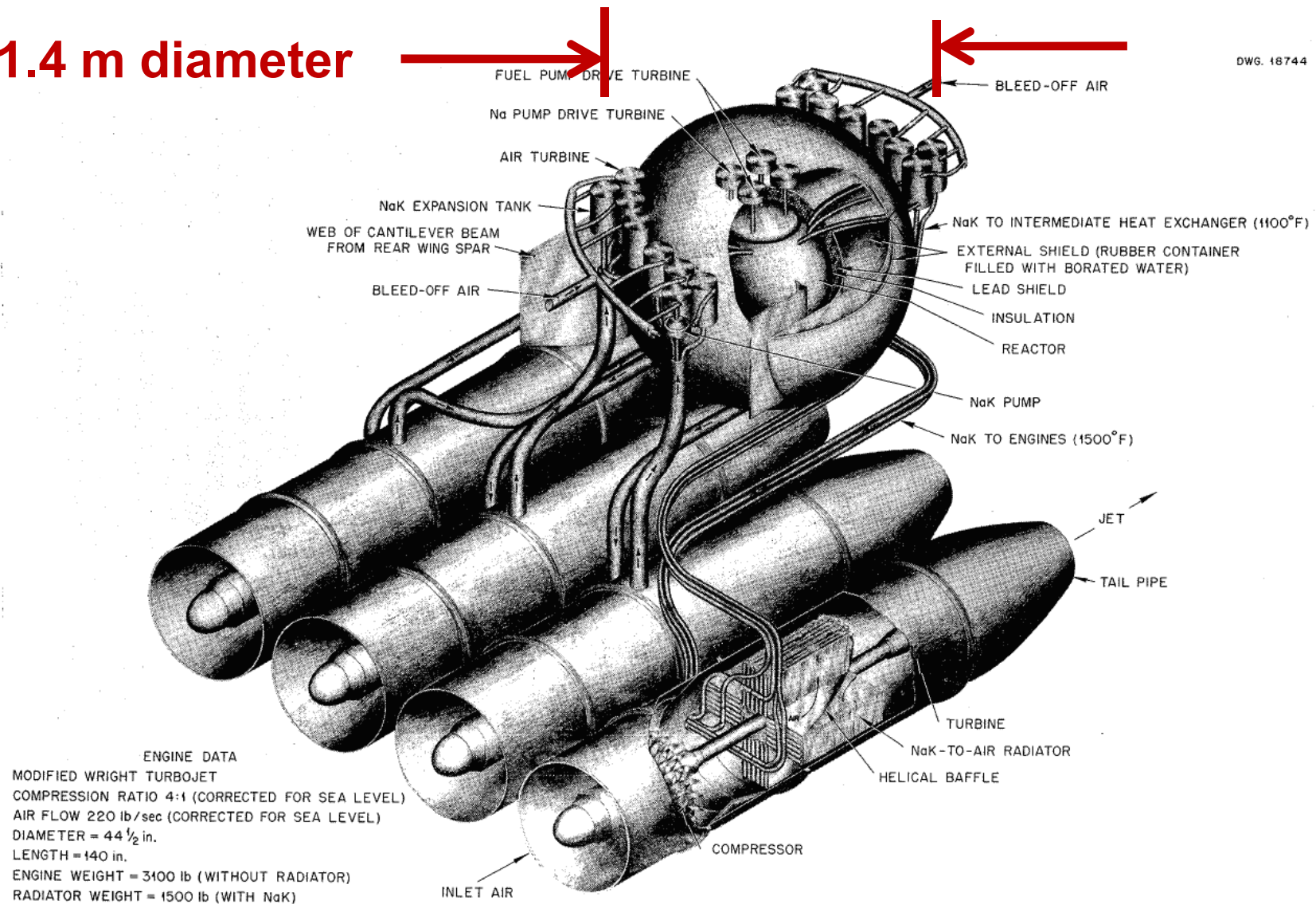
100 hours

2.5 MW

# NaK metal would transfer 200 MW thermal power to jet engines.

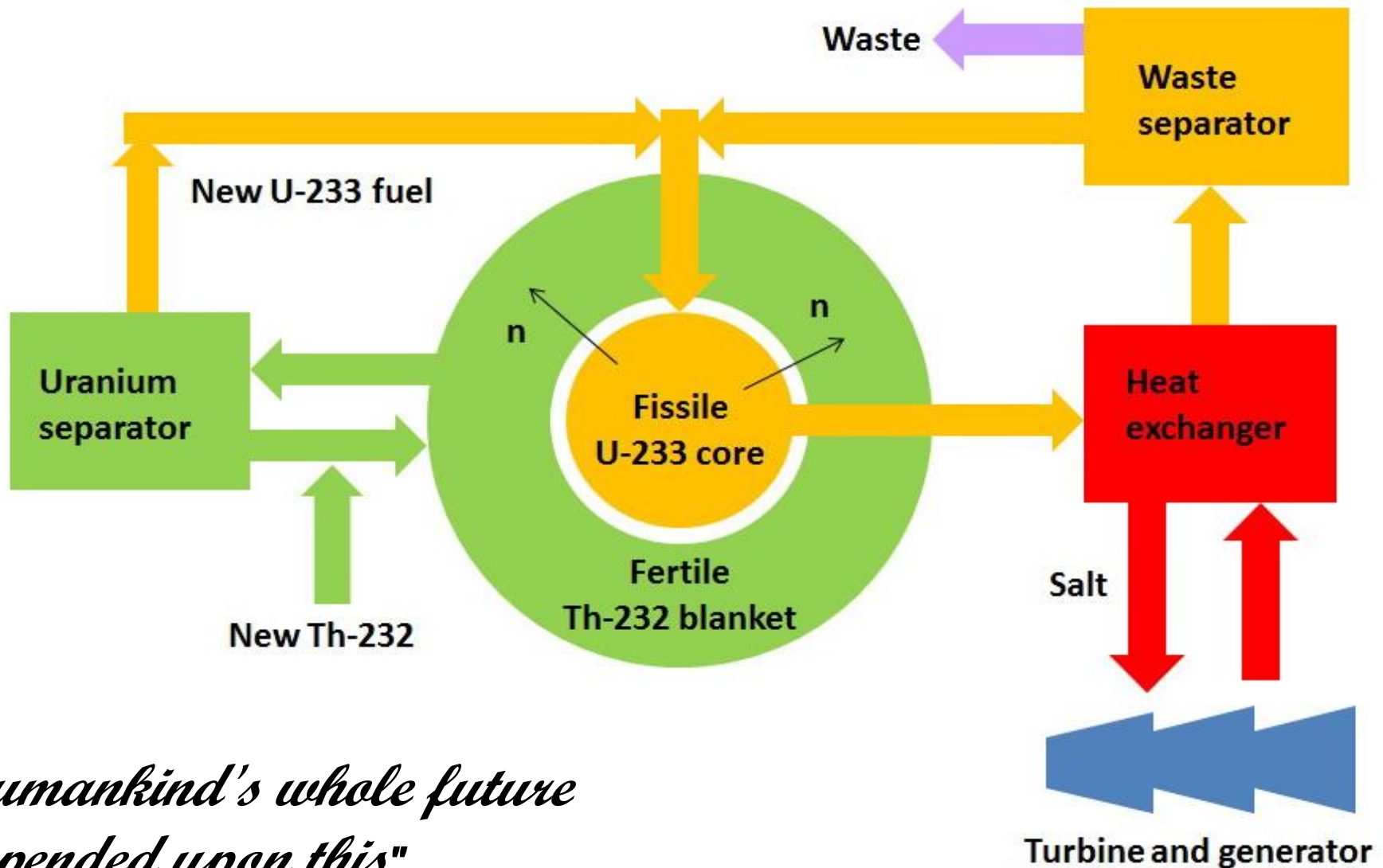
1.4 m diameter

DWG. 18744



ENGINE DATA  
 MODIFIED WRIGHT TURBOJET  
 COMPRESSION RATIO 4:1 (CORRECTED FOR SEA LEVEL)  
 AIR FLOW 220 lb/sec (CORRECTED FOR SEA LEVEL)  
 DIAMETER = 44 1/2 in.  
 LENGTH = 140 in.  
 ENGINE WEIGHT = 3100 lb (WITHOUT RADIATOR)  
 RADIATOR WEIGHT = 1500 lb (WITH NaK)

**Weinberg had envisioned LFTR ever since the 1943 Wigner design.**



*"humankind's whole future depended upon this"*

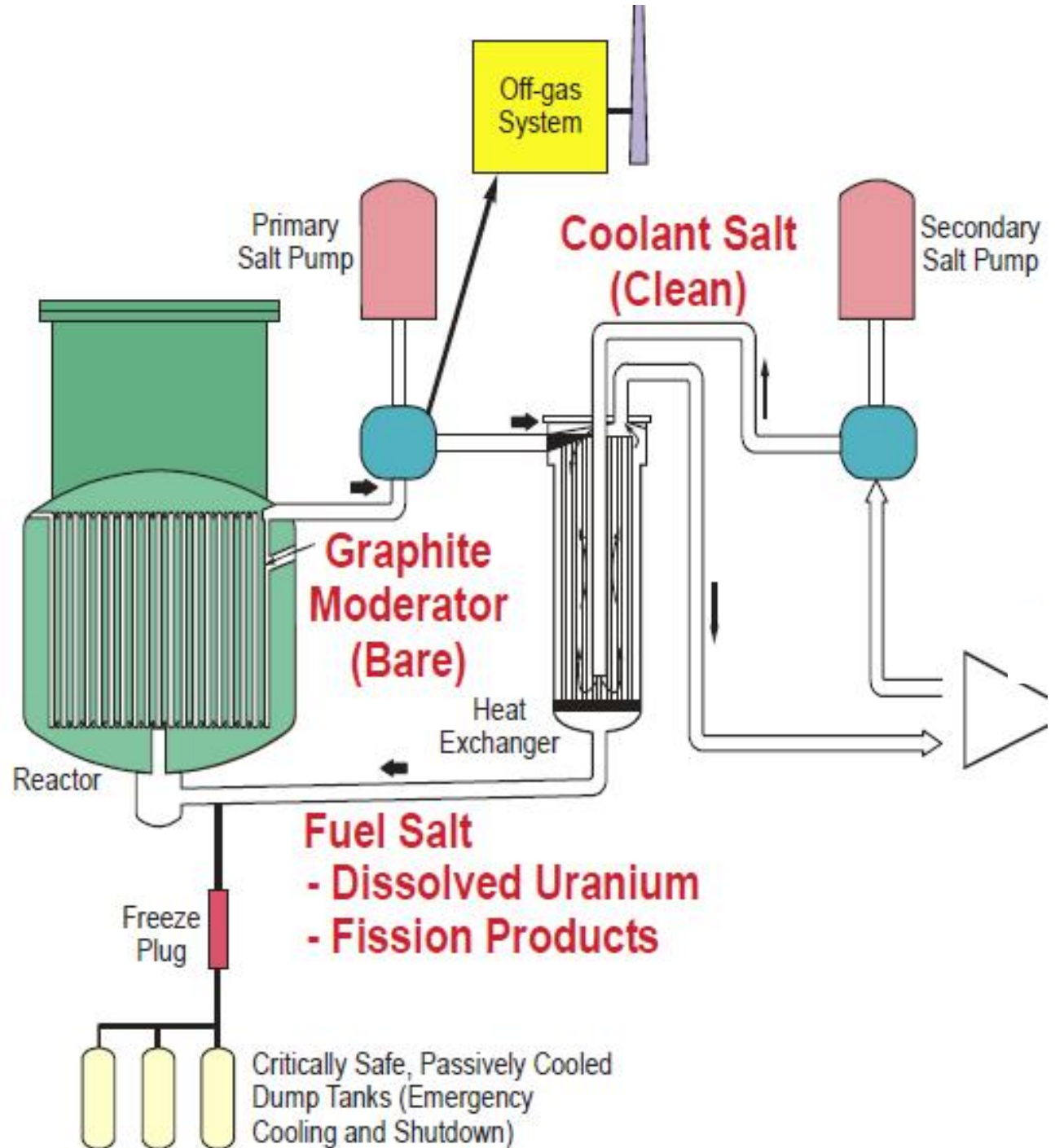
**The Molten  
Salt Reactor  
Experiment  
ran from 1965  
to 1969.**

**Salt flowed  
through channels  
in this graphite  
core.**



# The Molten Salt Reactor Experiment succeeded.

Hastelloy  
Xe off-gas  
Graphite  
Pumps  
Fluorination  
Dump tanks  
U-233  
17,655 hours



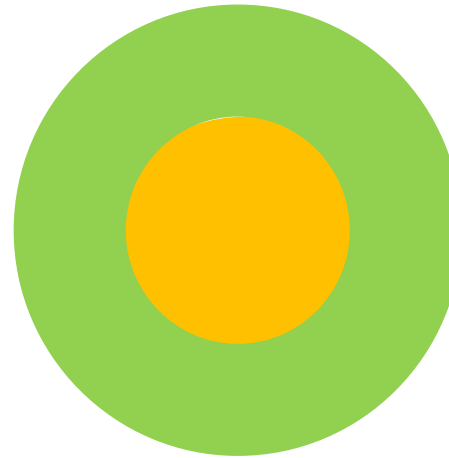
# Aim High! Develop the Liquid Fluoride Thorium Reactor.



Cooler



Uranium separator



Reactor core and blanket



Waste separator



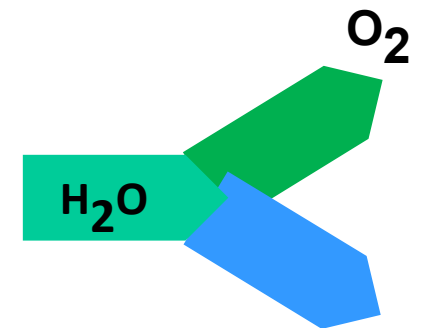
Control system



Turbine and generator



Heat exchanger



Hydrogen generator

# Aim High!

## Develop a small modular reactor.



Small LFTR modules can be transported by trucks.

100 MW, < \$200 million

Affordable to developing nations

Power sources near points of use

- low transmission line losses
- less vulnerable to terrorism

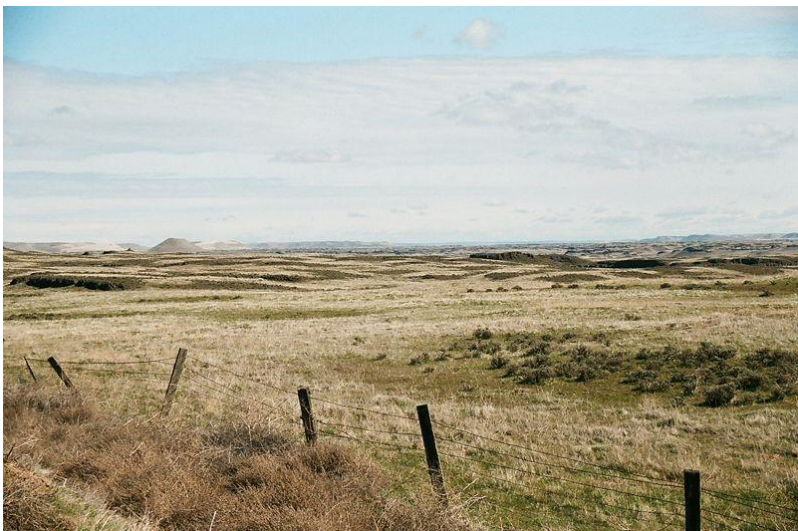
Multiple units for large power stations

Incremental capital investments

# Aim High! Use air cooling.



A typical 1 GW coal or nuclear plant heats 600,000 gal/min of water, or evaporates 20,000 gal/min.



High temperature LFTR halves heat loss.

Air cooling is needed where water is in short supply.



# Aim High!

## Design aesthetic structures.



Can a cooling tower be graceful?

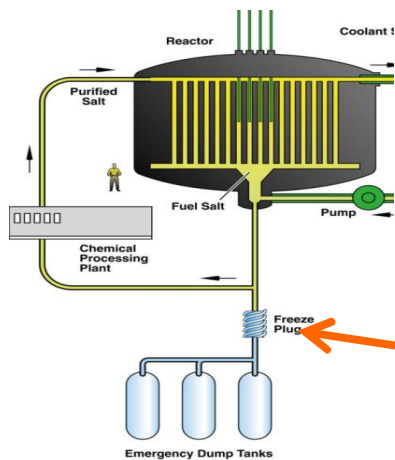
Cora Kent painted Boston's Rainbow Gas Tank.



# Aim High! Use automated controls, backed by inherent passive safety.



- Use high reliability systems for automated, unattended plant operations.



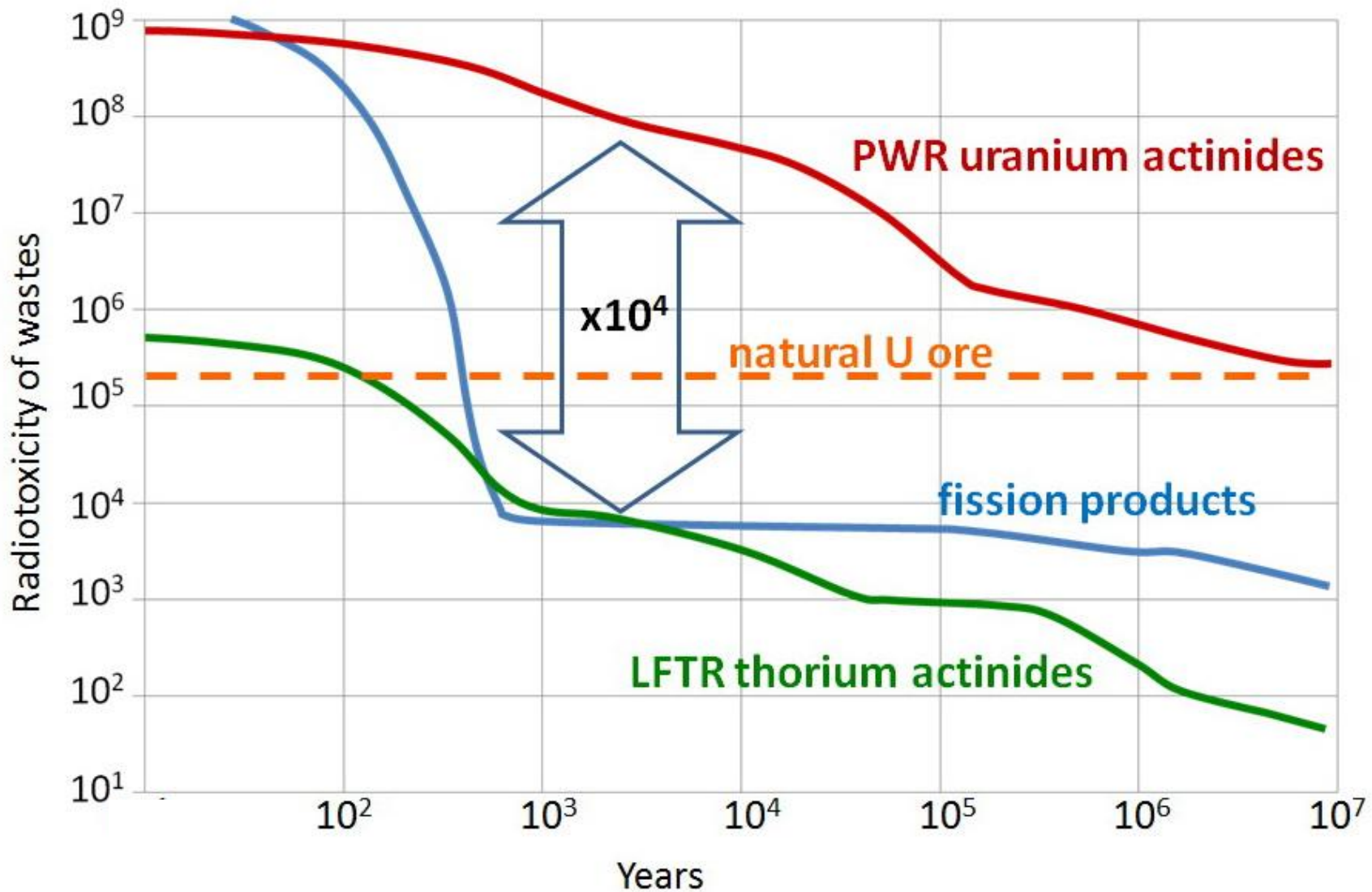
- In event of loss of power or control the freeze plug melts, molten salt flows into containment, cools, solidifies.

Freeze plug.

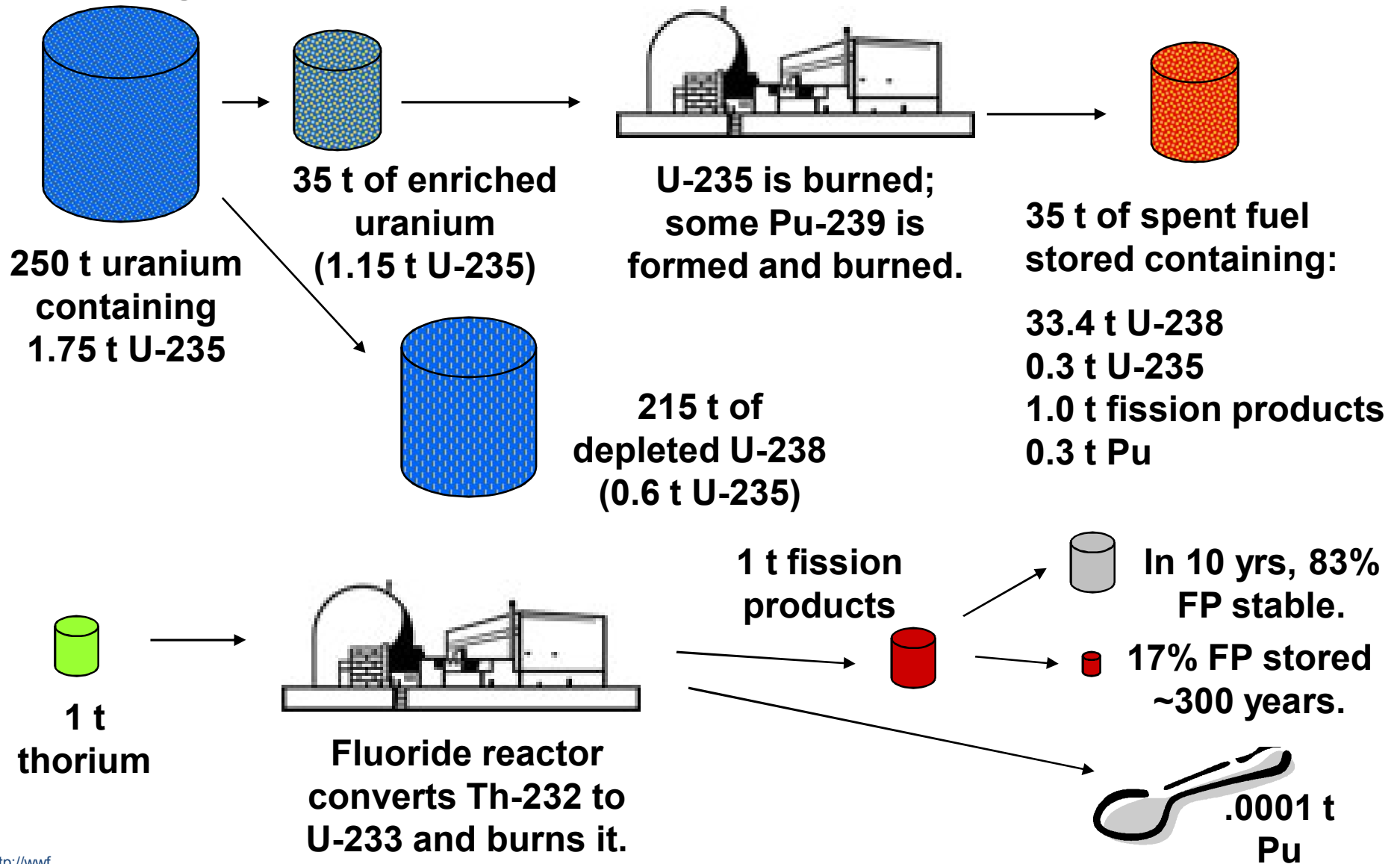
- Reduce on-site workers.
  - Lower operational costs.
  - Low risk of safety over-rides, operator error, experimentation, terrorism



# Aim High! Produce less long lived radiotoxic actinide waste.



# Aim High! Mine < 1% of the ore; bury < 1% of the waste.



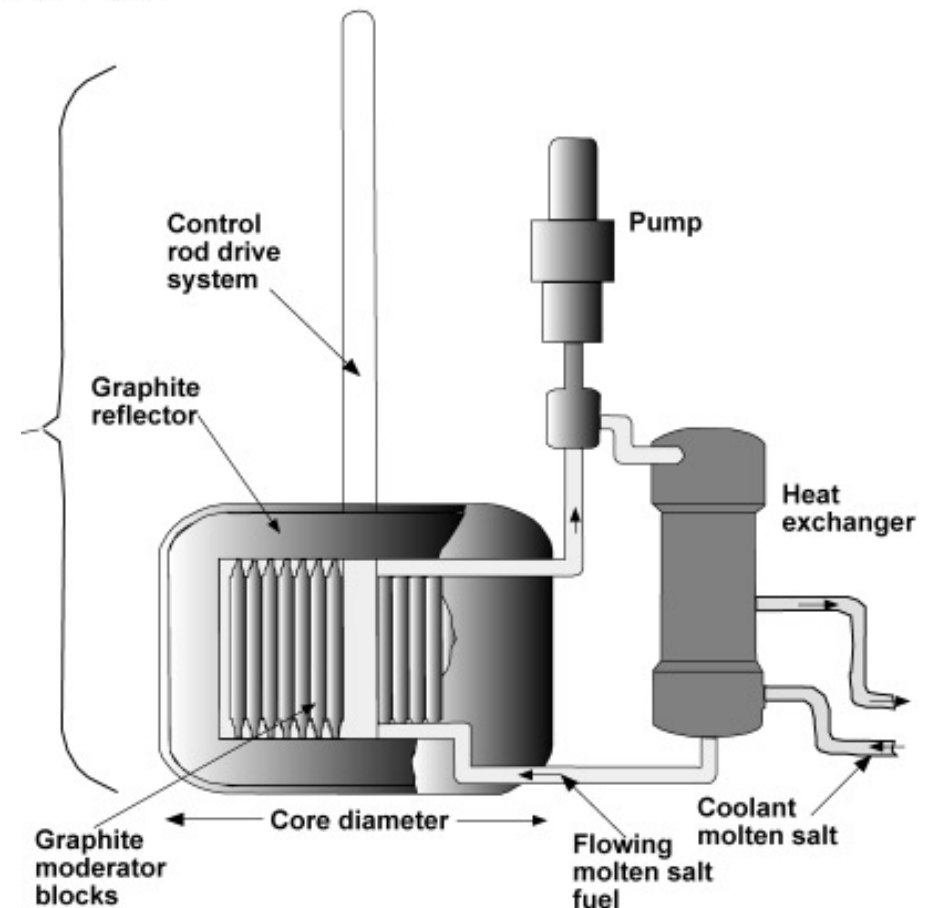
# Atomic physicist Edward Teller promoted the LFTR to the last month of his life.

## THORIUM-FUELED UNDERGROUND POWER PLANT BASED ON MOLTEN SALT TECHNOLOGY

RALPH W. MOIR\* and EDWARD TELLER†  
*Lawrence Livermore National Laboratory, P.O. Box 808, L-637  
Livermore, California 94551*

Received August 9, 2004  
Accepted for Publication December 30, 2004

### FISSION REACTORS TECHNICAL NOTE



# Aim High!

1. Limits to growth
2. Thorium
3. History
4. Aim High
- 5. Energy cheaper than from coal**



**Energy cheaper than from coal is crucial.**



**Copenhagen failed.**

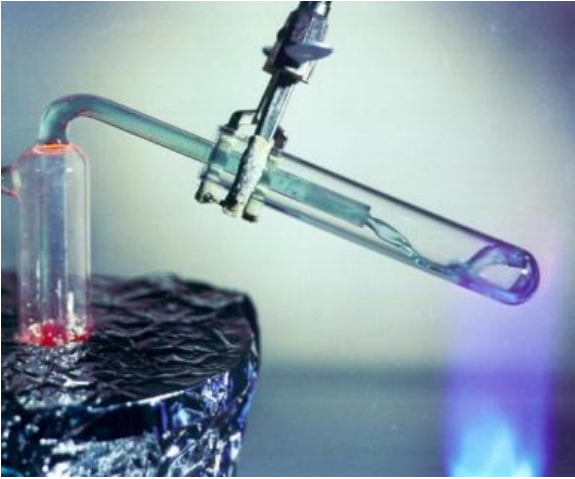
**Coal costs \$40 a ton –  
\$0.02 / kWh just for the coal.**

**The median of five cost estimates for molten salt reactors is < \$2/watt.**

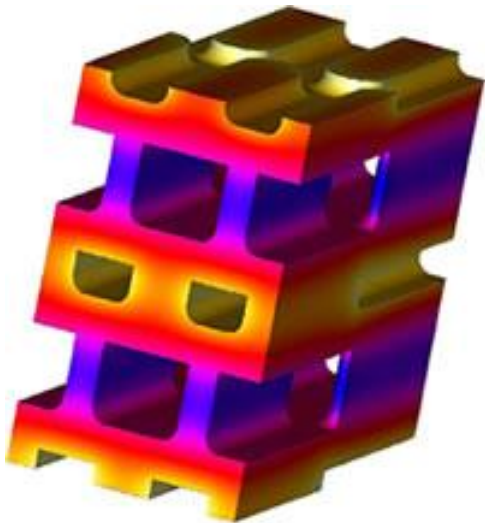
<b>Estimate</b>	<b>Year</b>	<b>\$/watt</b>	<b>2009 \$/watt</b>
<b>Sargent &amp; Lundy</b>	<b>1962</b>	<b>0.650</b>	<b>4.64</b>
<b>Sargent &amp; Lundy ORNL TM-1060</b>	<b>1965</b>	<b>0.148</b>	<b>1.01</b>
<b>ORNL-3996</b>	<b>1966</b>	<b>0.243</b>	<b>1.62</b>
<b>Engel et al, ORNL TM7207</b>	<b>1978</b>	<b>0.653</b>	<b>2.16</b>
<b>Moir</b>	<b>2000</b>	<b>1.580</b>	<b>1.98</b>



# High thermal energy efficiencies keep LFTR compact at low cost.

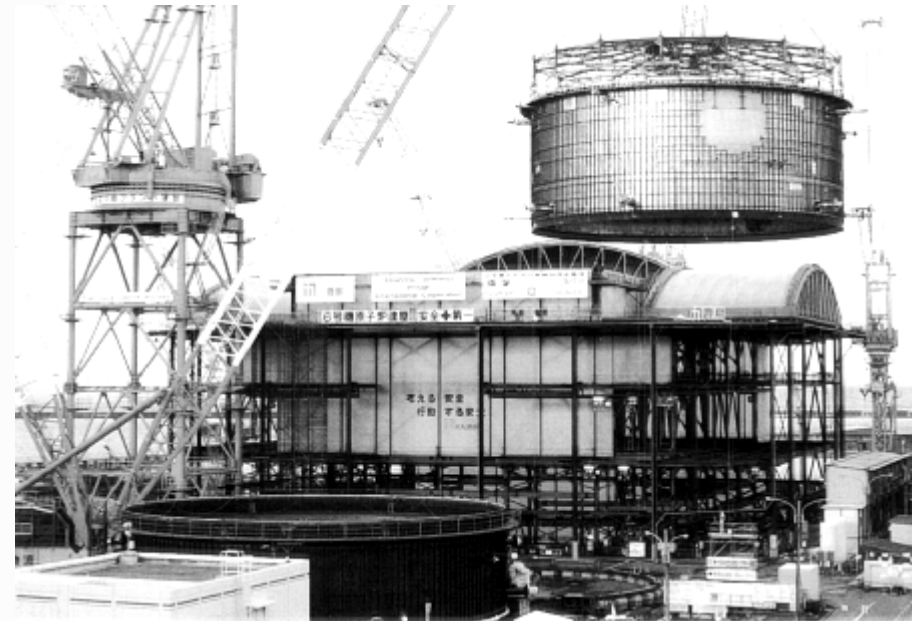
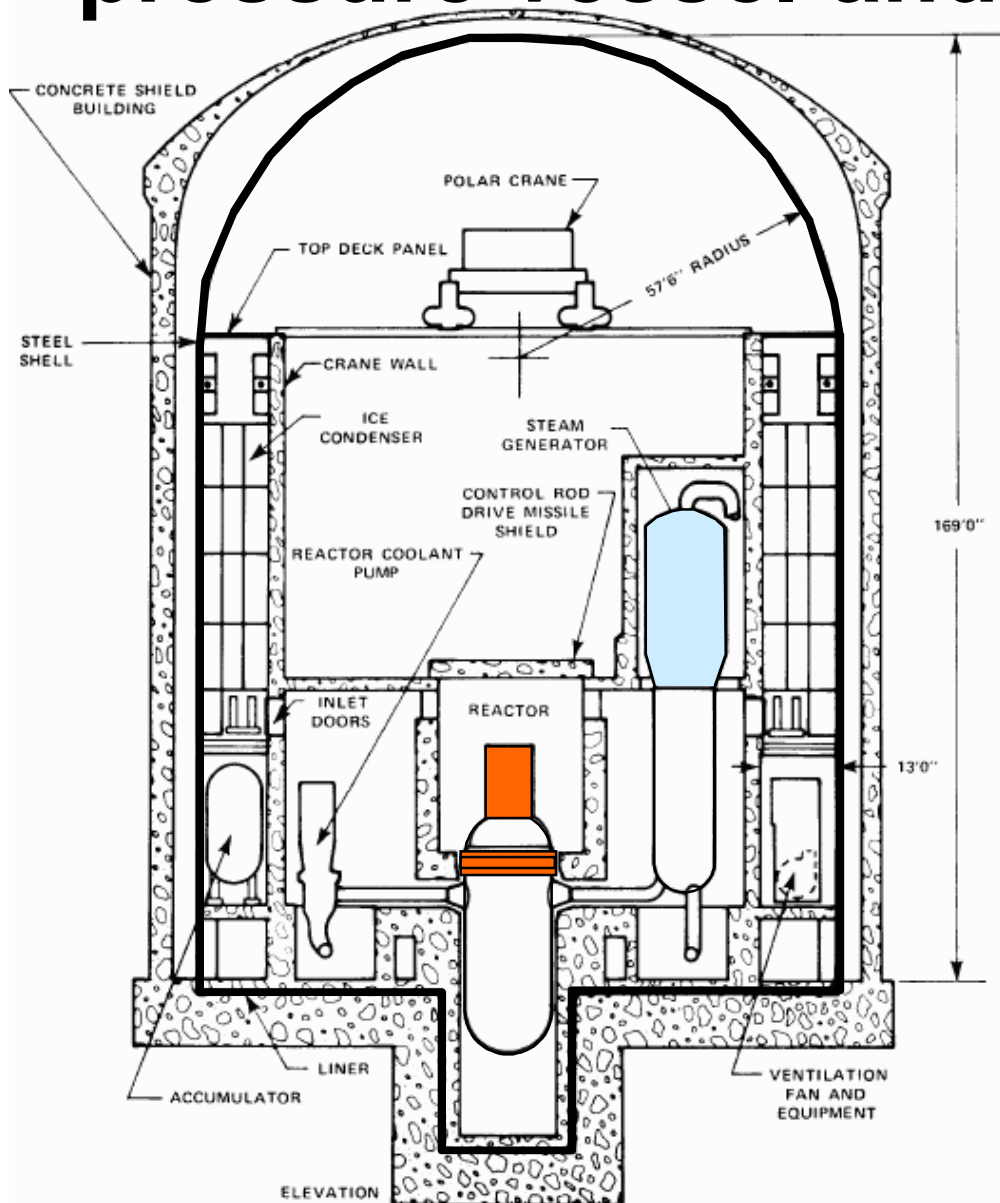


High thermal capacity  
heat exchange fluid



Carbon composite high  
temperature heat  
exchanger

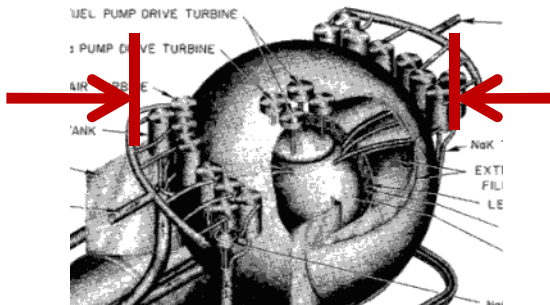
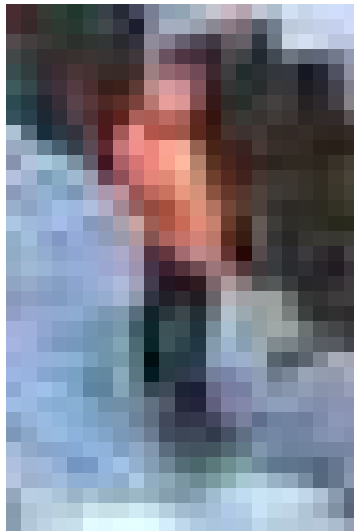
# LFR needs no costly 160-atmosphere pressure vessel and containment dome.



GE-Hitachi ABWR  
1,356 MW  
36 x 29 meter containment  
1,000 ton crawler cranes

# The Westinghouse AP-1000 is massively larger than LFTR.

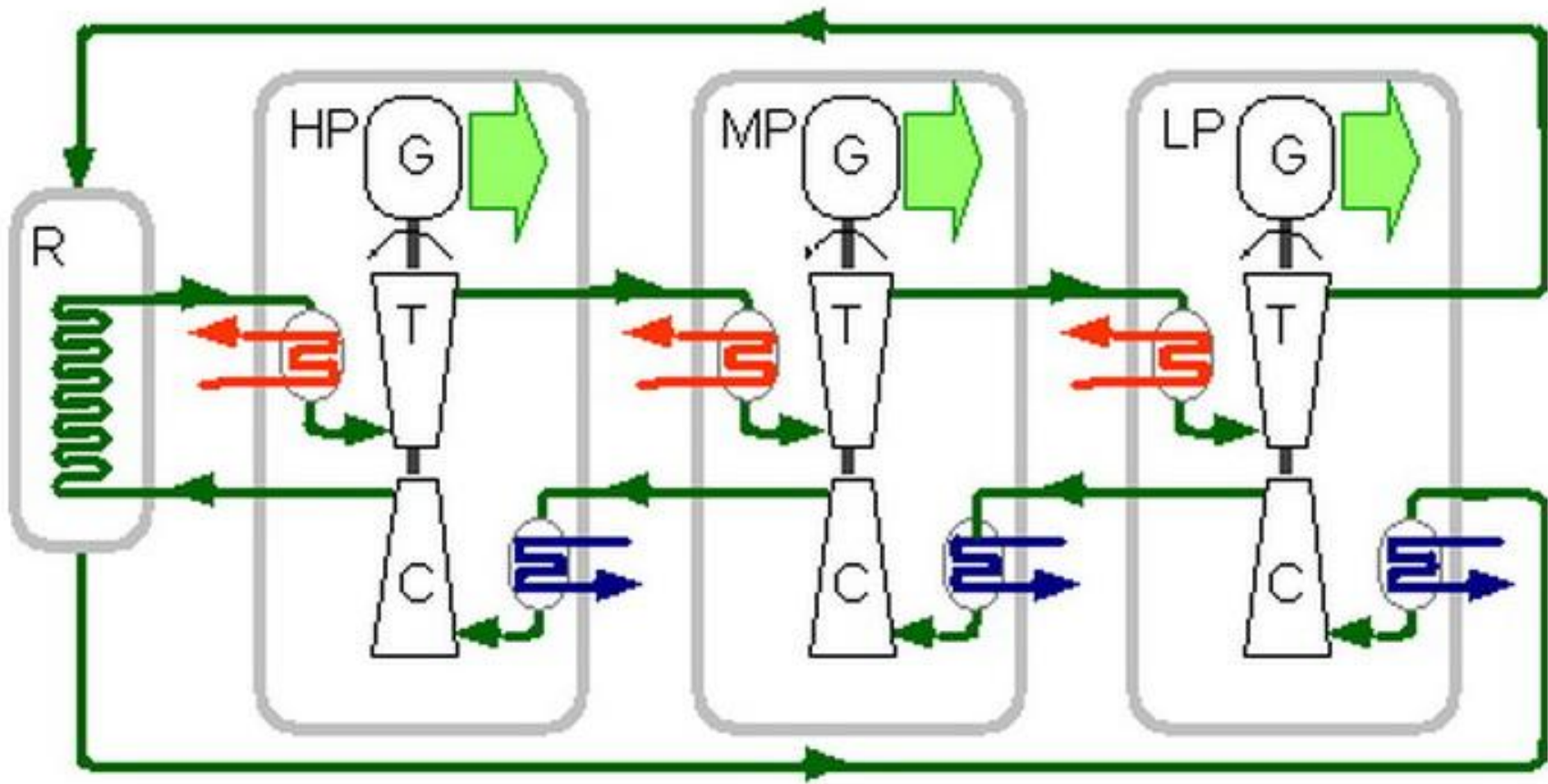
↑  
1.4 m  
↓



1.4 m

AP-1000  
Samen, China

# Compact closed cycle Brayton turbine raises power conversion efficiency.

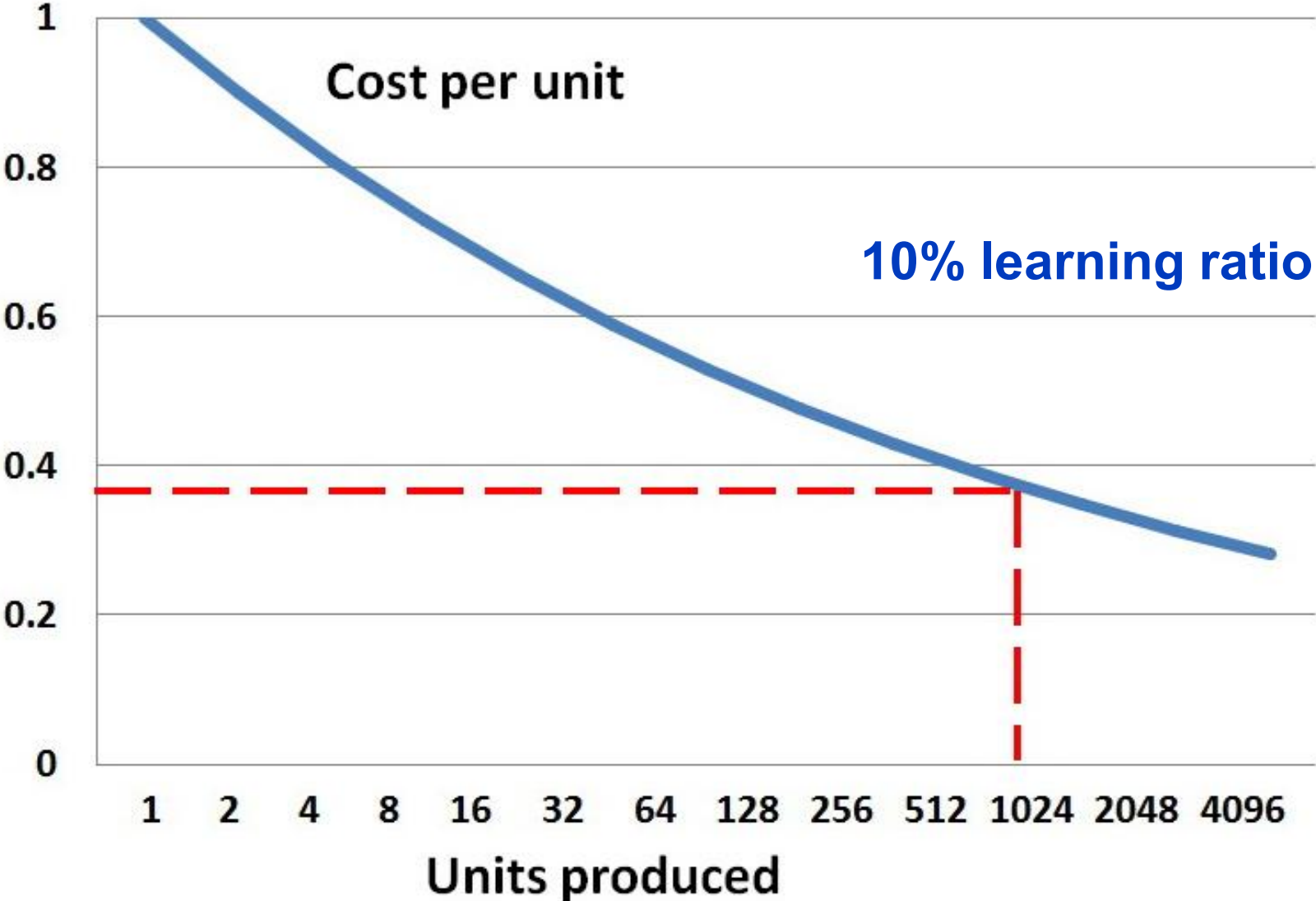


Halving rejected heat enables air cooling.

**Boeing factories produce a \$200 million aircraft every day.**



# The learning curve reduces costs.



# Aim High!

## Electricity cheaper than from coal.

<b>100 MW LFTR</b>	<b>\$ Cost</b>	<b>\$ per mo, 40 yrs, 8%</b>	<b>\$ per KWH @ 90%</b>
<b>Construction</b>	<b>200,000,000</b>	<b>1,390,600</b>	<b>0.0214</b>

# Aim High!

## Electricity cheaper than from coal.

<b>100 MW LFTR</b>	<b>\$ Cost</b>	<b>\$ per mo, 40 yrs, 8%</b>	<b>\$ per KWH @ 90%</b>
<b>Construction</b>	<b>200,000,000</b>	<b>1,390,600</b>	<b>0.0214</b>
<b>100 kg U startup</b>	<b>5,000,000</b>	<b>35,000</b>	<b>0.00054</b>
<b>Thorium fuel</b>	<b>30,000/yr</b>	<b>2500</b>	<b>0.000004</b>



# Aim High!

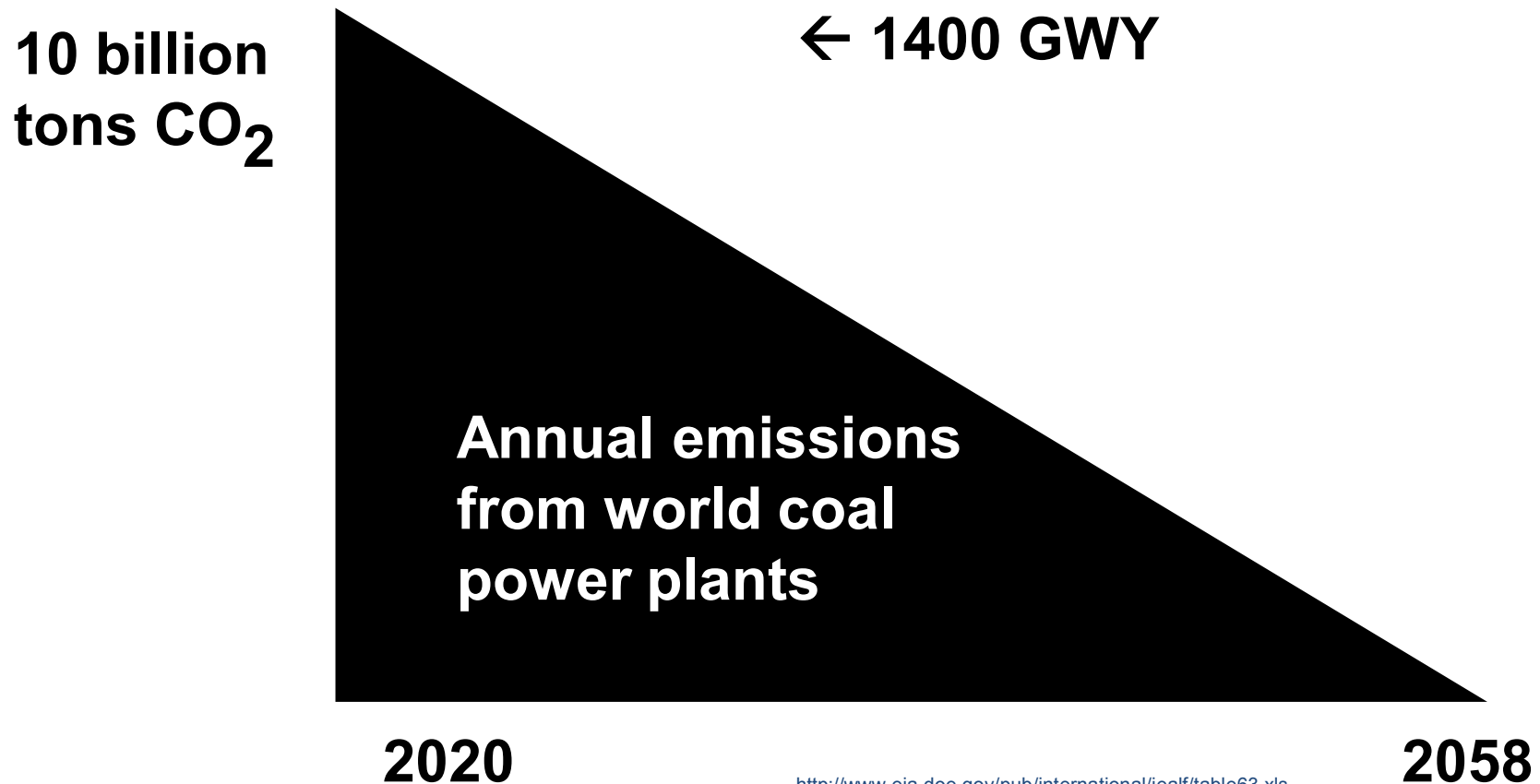
## Electricity cheaper than from coal.

<b>100 MW LFTR</b>	<b>\$ Cost</b>	<b>\$ per mo, 40 yrs, 8%</b>	<b>\$ per KWH @ 90%</b>
<b>Construction</b>	<b>200,000,000</b>	<b>1,390,600</b>	<b>0.0214</b>
<b>100 kg U startup</b>	<b>5,000,000</b>	<b>35,000</b>	<b>0.00054</b>
<b>Thorium fuel</b>	<b>30,000/yr</b>	<b>2500</b>	<b>0.000004</b>
<b>Decomm (½ const)</b>	<b>100,000,000</b>	<b>960</b>	<b>0.0000015</b>
<b>Operations</b>	<b>1,000,000/yr</b>	<b>83,333</b>	<b>0.00128</b>
<b>TOTAL</b>			<b>0.023</b>

# Aim High!

## Check global warming.

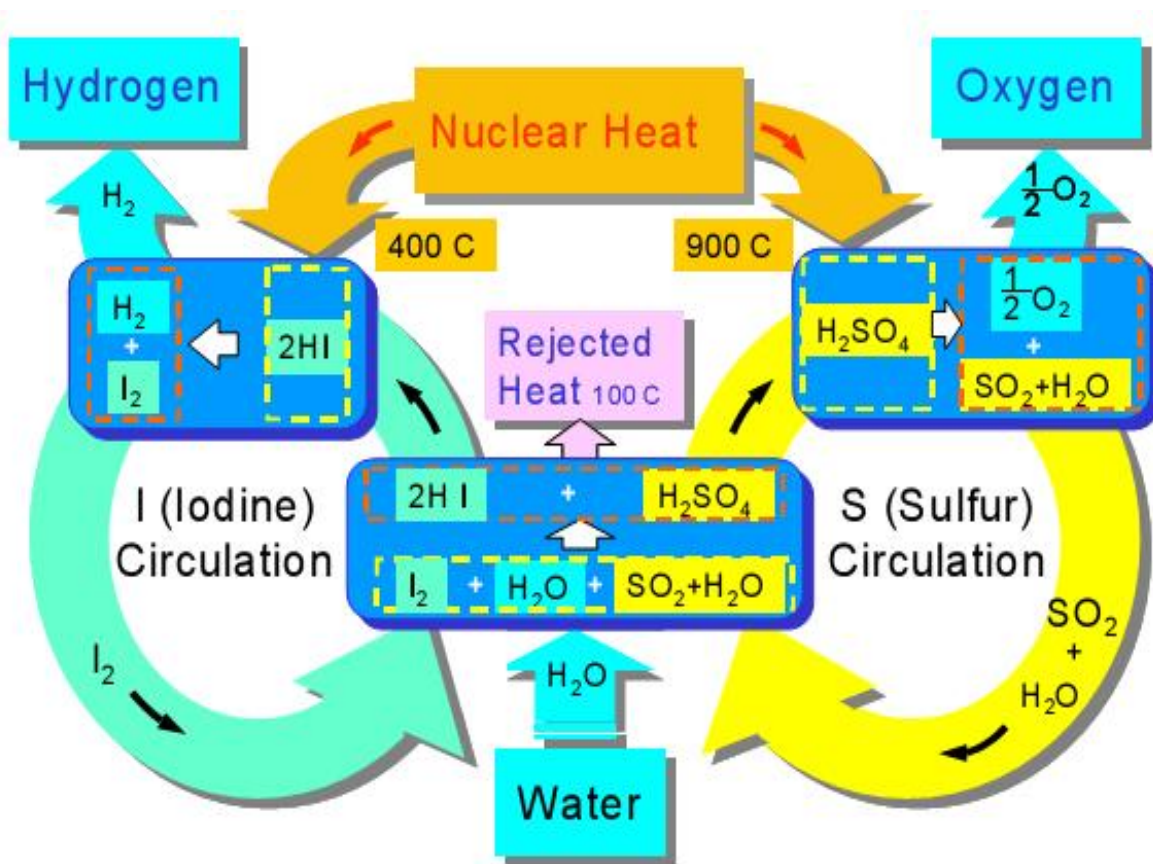
Install one 100 MW LFTR each day, worldwide, to replace all coal power.



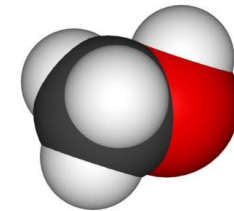
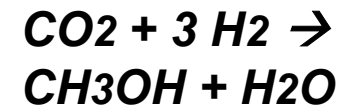
# Aim High!

## Synthesize vehicle fuel.

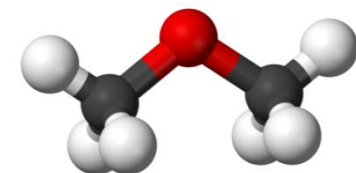
Dissociate water at 900°C to make hydrogen, with sulfur-iodine process.



Ammonia



Methanol for gasoline



Dimethyl ether for diesel

# Aim High! Cut US oil imports.

Dissociate H<sub>2</sub> and synthesize fuel (50% x 50% efficiency).  
Standard LFTR makes 250,000 bbl/year.  
Install one LFTR each week.

**4.9 billion  
bbl**

**3.9 billion  
bbl**



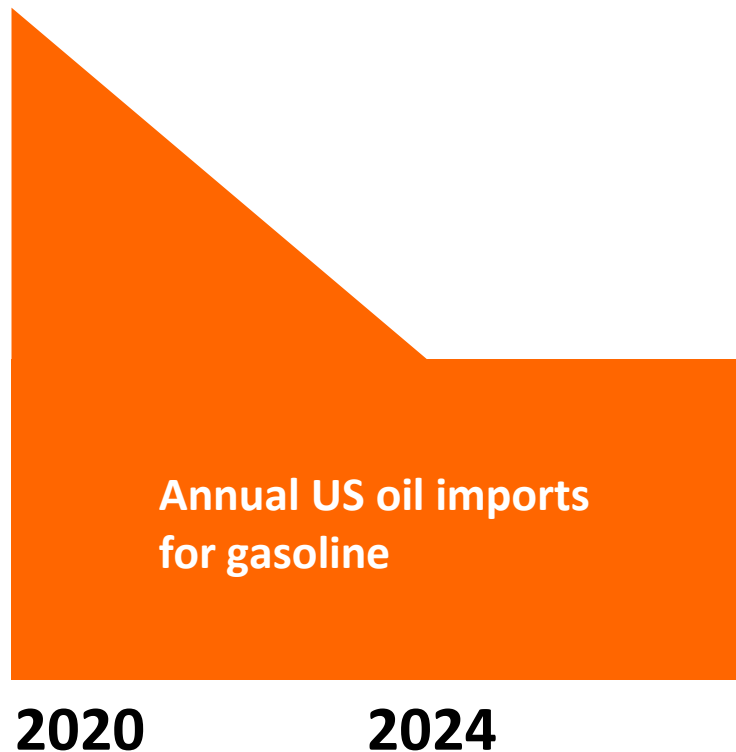
# Electric cars help cut oil imports.



Chevy Volt recharges with 8 kWh for 40 miles. A 100 MW LFTR can power 300,000 cars. Install one LFTR each week until half the 125,000,000, 20-mpg fleet is replaced.

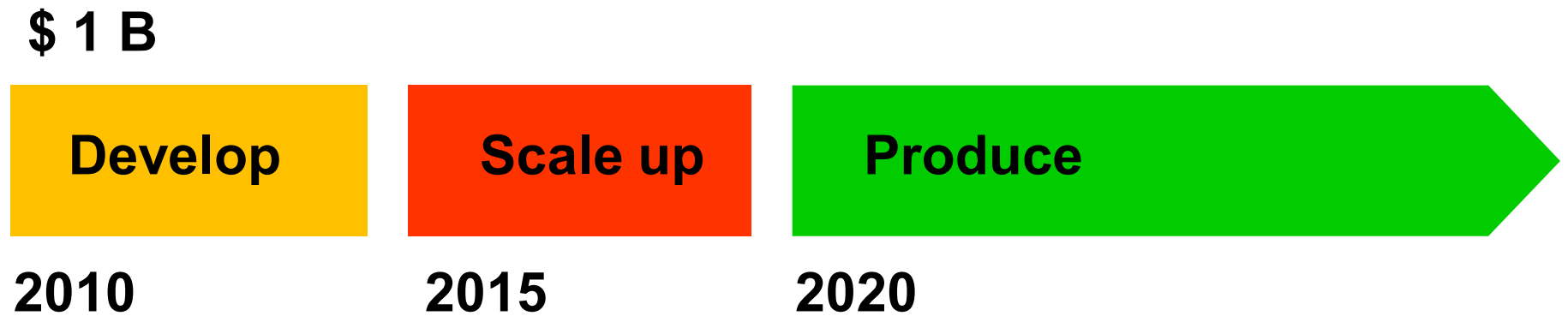
4.9 billion  
bbl

2.6 billion  
bbl



Best use of petroleum fuel is for airplanes.

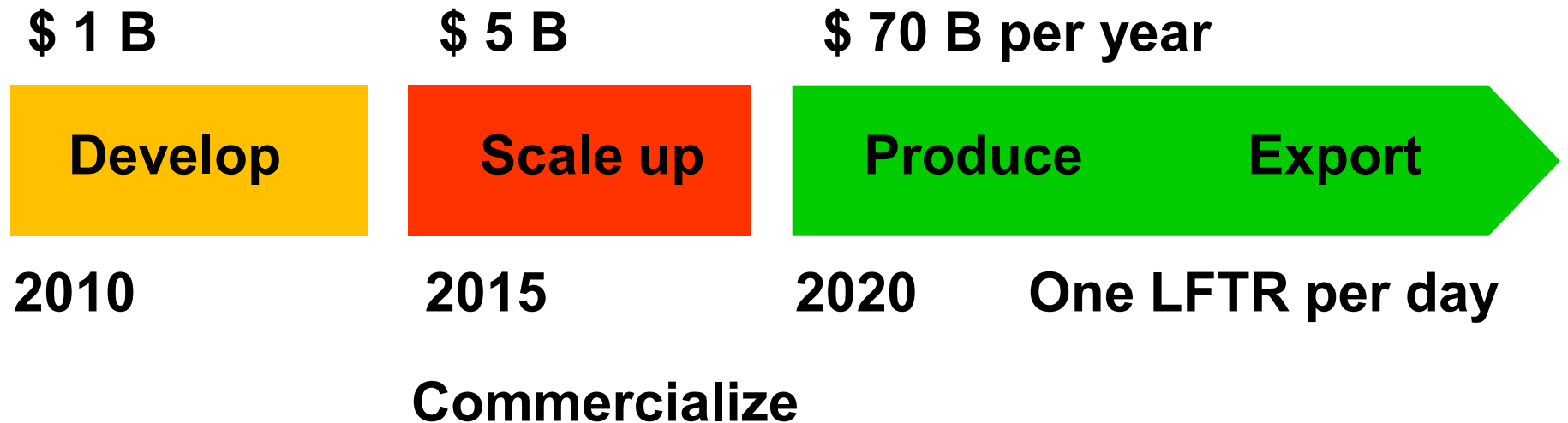
# **Aim High!** Develop a prototype LFTR in 5 years.



Rickover's Shippingport was built in 32 months.

Weinberg-engineered Oak Ridge X-10 was built in 9 months.

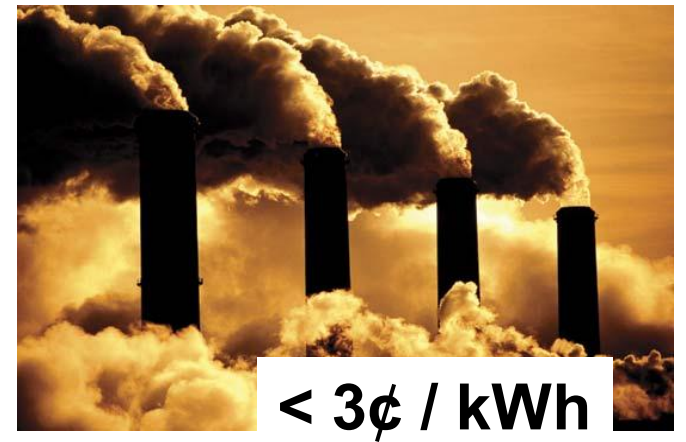
# Aim High! A \$70 billion industry.



# Aim High! Meet aggressive goals?

A new energy source that

1. Produces **electricity** cheaper than from coal,





# Aim High! Meet aggressive goals?

A new energy source that

1. Produces **electricity** cheaper than from coal,
2. Synthesizes vehicle **fuel**,



1 billion bbl/yr

# Aim High! Meet aggressive goals?

A new energy source that

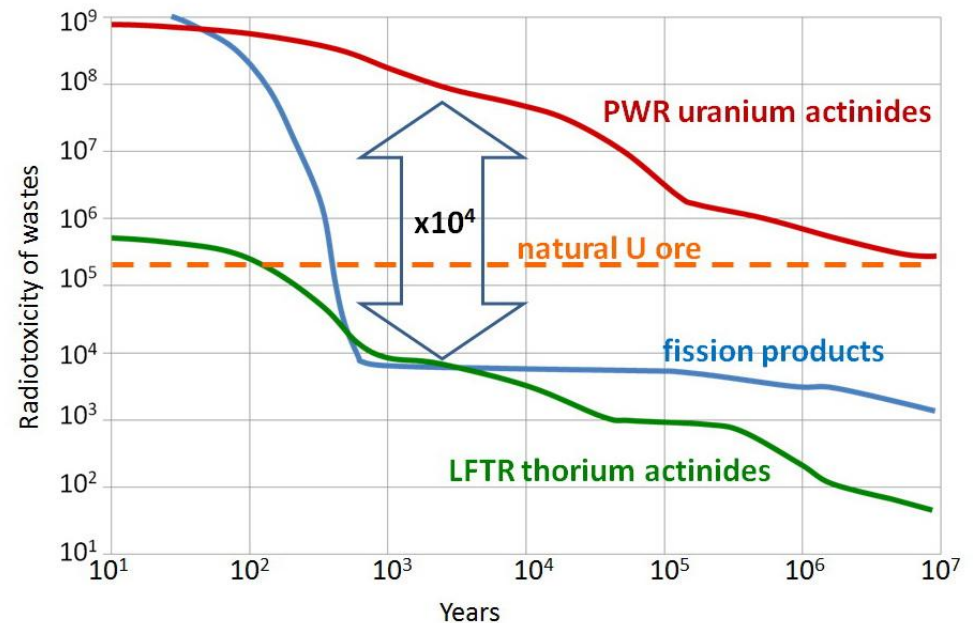
1. Produces **electricity** cheaper than from coal,
2. Synthesizes vehicle **fuel**,
3. Is **inexhaustible**,



# Aim High! Meet aggressive goals?

A new energy source that

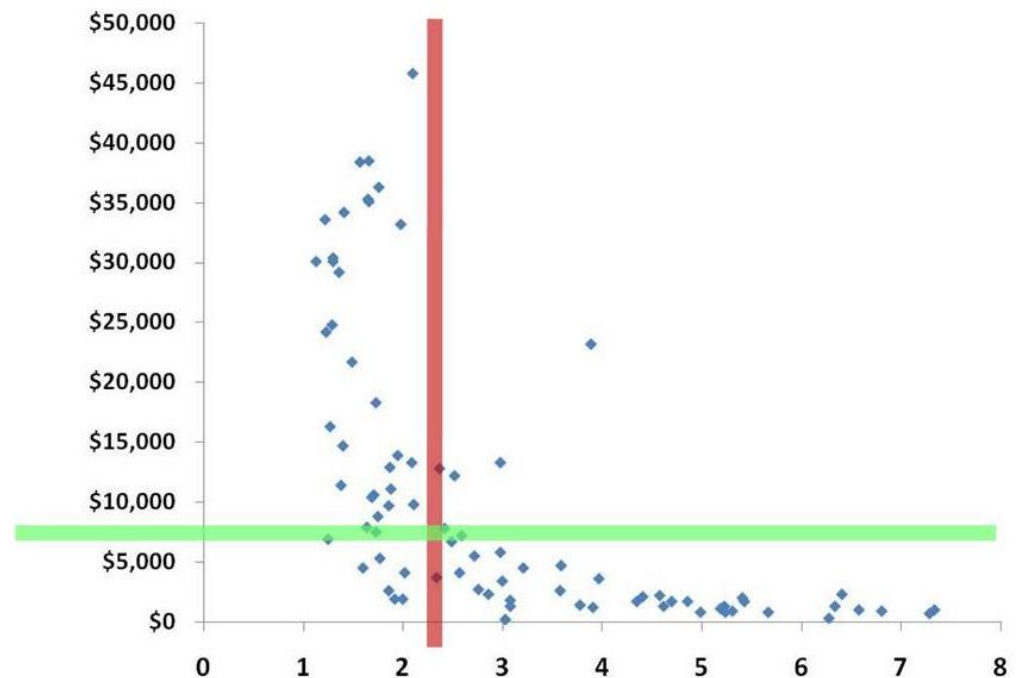
1. Produces **electricity** cheaper than from coal,
2. Synthesizes vehicle **fuel**
3. Is **inexhaustible**,
4. Reduces **waste**



# Aim High! Meet aggressive goals?

A new energy source that

1. Produces **electricity** cheaper than from coal,
2. Synthesizes vehicle **fuel**,
3. Is **inexhaustible**,
4. Reduces **waste**, and
5. Is affordable to **developing** nations.



# Aim High! Meet aggressive goals?

A new energy source that

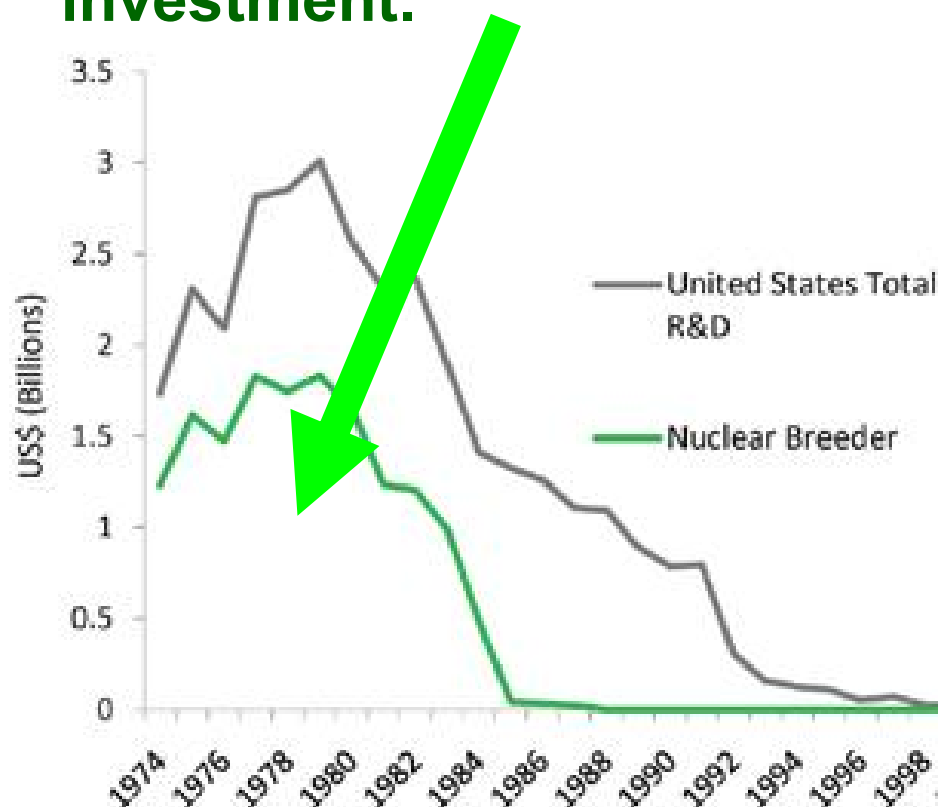
1. Produces **electricity** cheaper than from coal,
2. Synthesizes vehicle **fuel**,
3. Is **inexhaustible**,
4. Reduces **waste**, and
5. Is affordable to **developing** nations.

- Checks global warming.
- Enables worldwide prosperity and population stability.



# But US advanced nuclear fission R&D has dropped – near zero for breeders.

\$16 billion (\$2011)  
Cumulative LMFBR investment.



**2011 DOE Nuclear Energy budget items**

\$103 million

NGNP high temperature gas reactor with TRISO fuel.

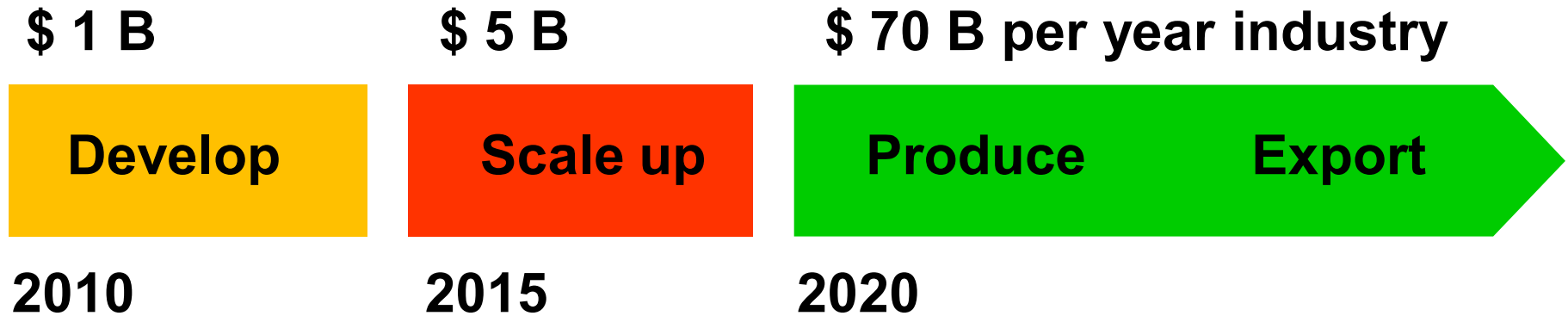
\$22 million

Advanced reactor concepts, principally fast reactors.

\$40 million

Advanced fuel cycles, but no liquid fuel, no closed fuel cycle.

# LFTR benefits are measurable.



**Cut 10 billion tons/year CO<sub>2</sub> emissions to zero by 2058.**

**Avoid carbon taxes.**

**Improve world prosperity.**

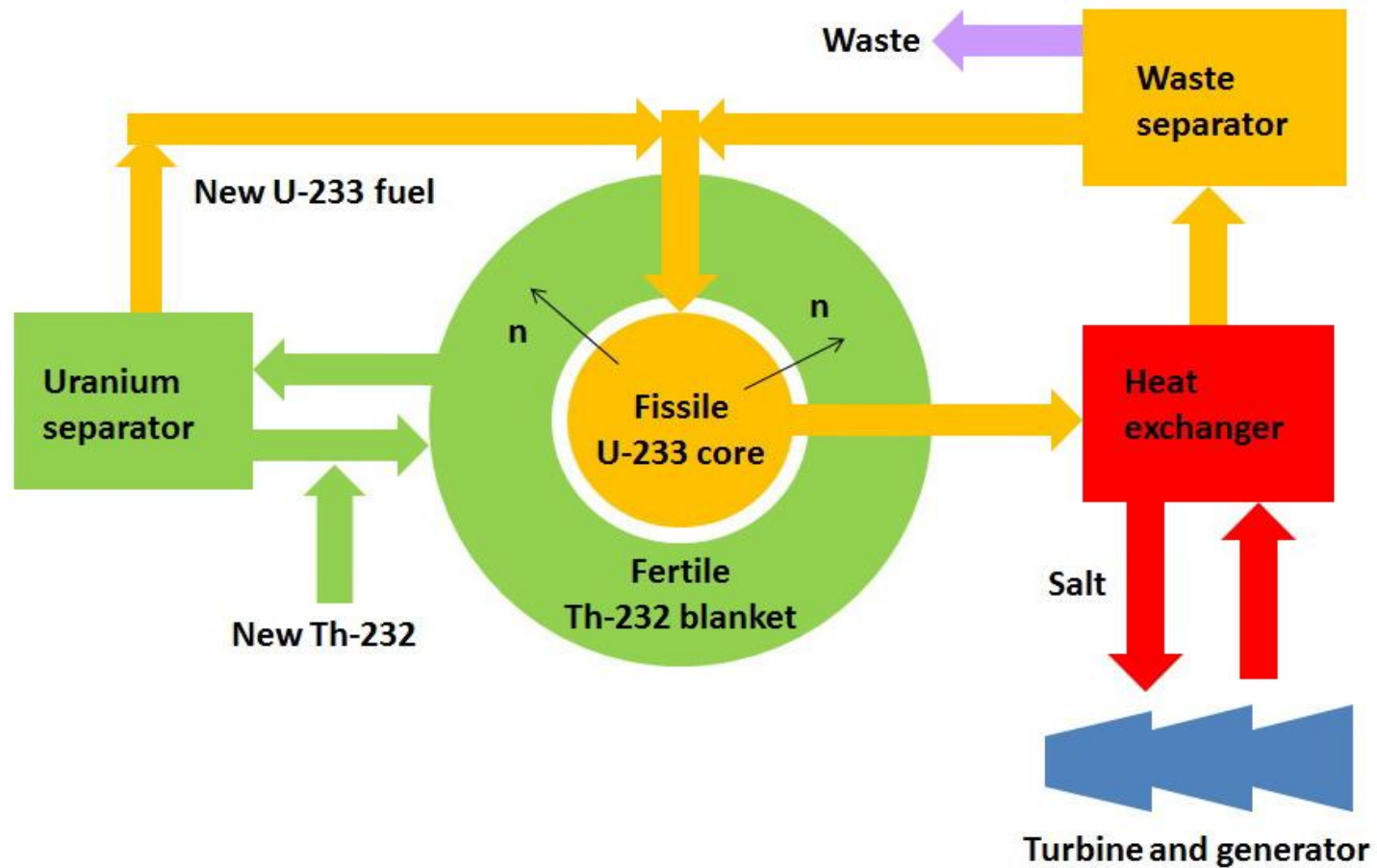
**Check world population growth.**

**Reduce radiotoxic waste; consume world fissile stocks.**

**Use inexhaustible thorium fuel, available in all nations.**

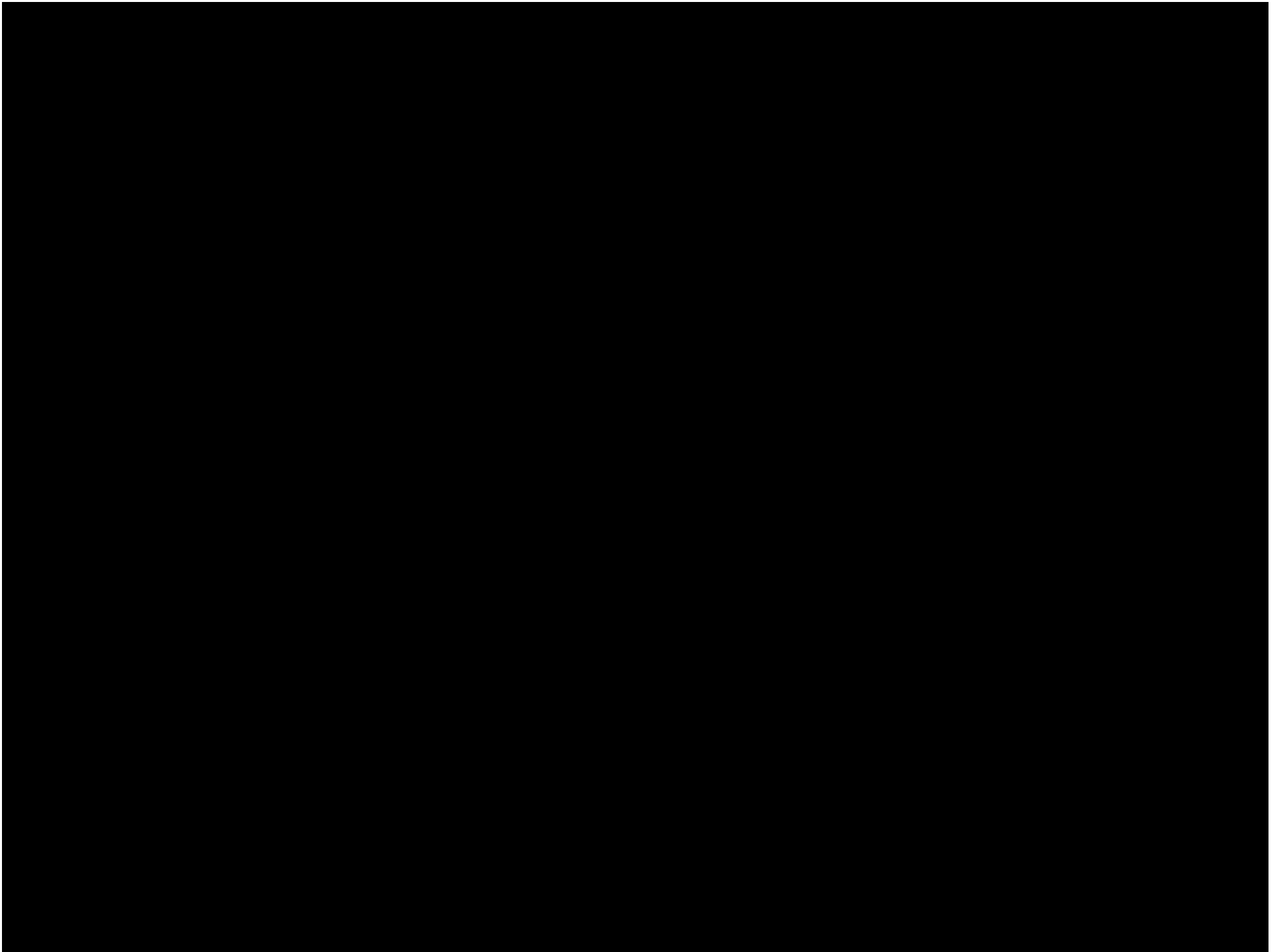
# Thank you. **Aim High!**

## Liquid Fluoride Thorium Reactors



Energy cheaper than from coal.



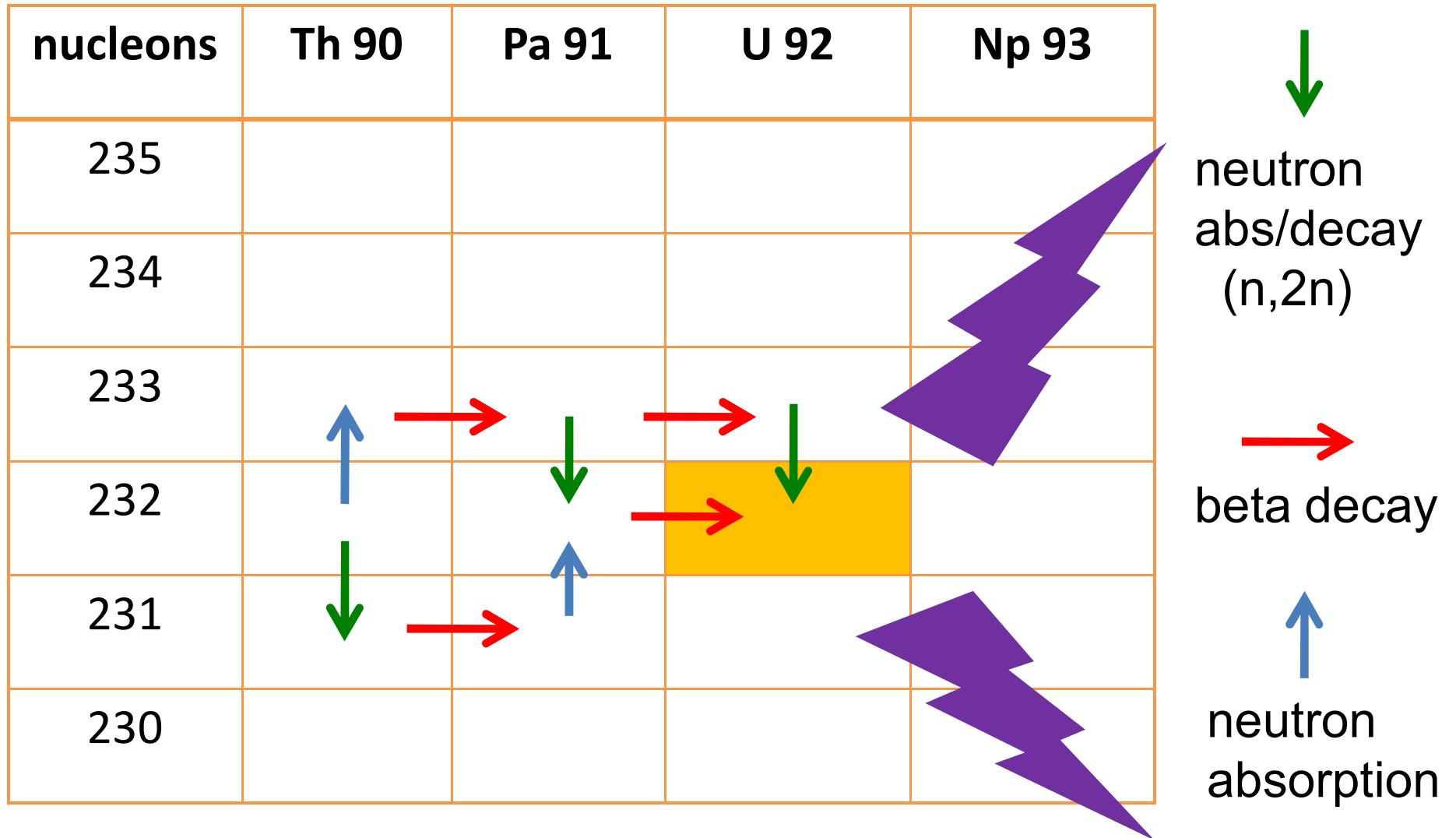


**Aim High!**

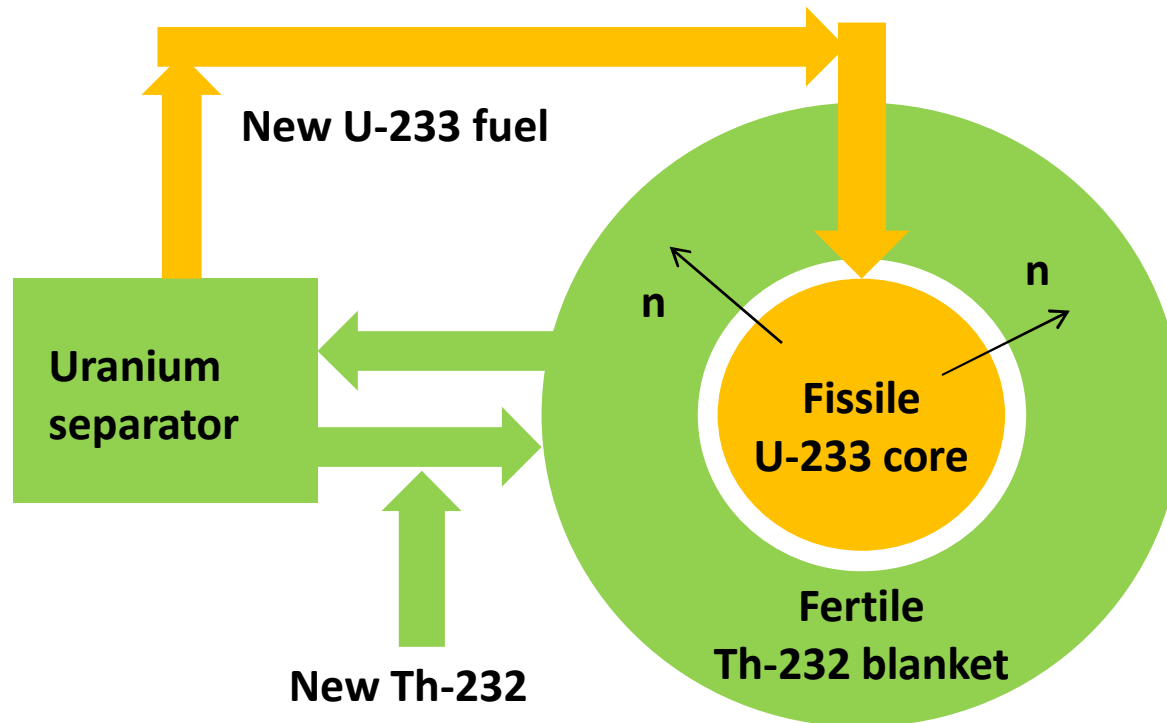
Questions?



# By-product U-232's decay chain emits **gamma rays** hazardous to bomb builders.



# Uranium from a commercial LFTR will not be used for weapons.



India, Pakistan, and North Korea demonstrated far less technically challenging and costly paths.

Breeds only as much U-233 as it consumes.

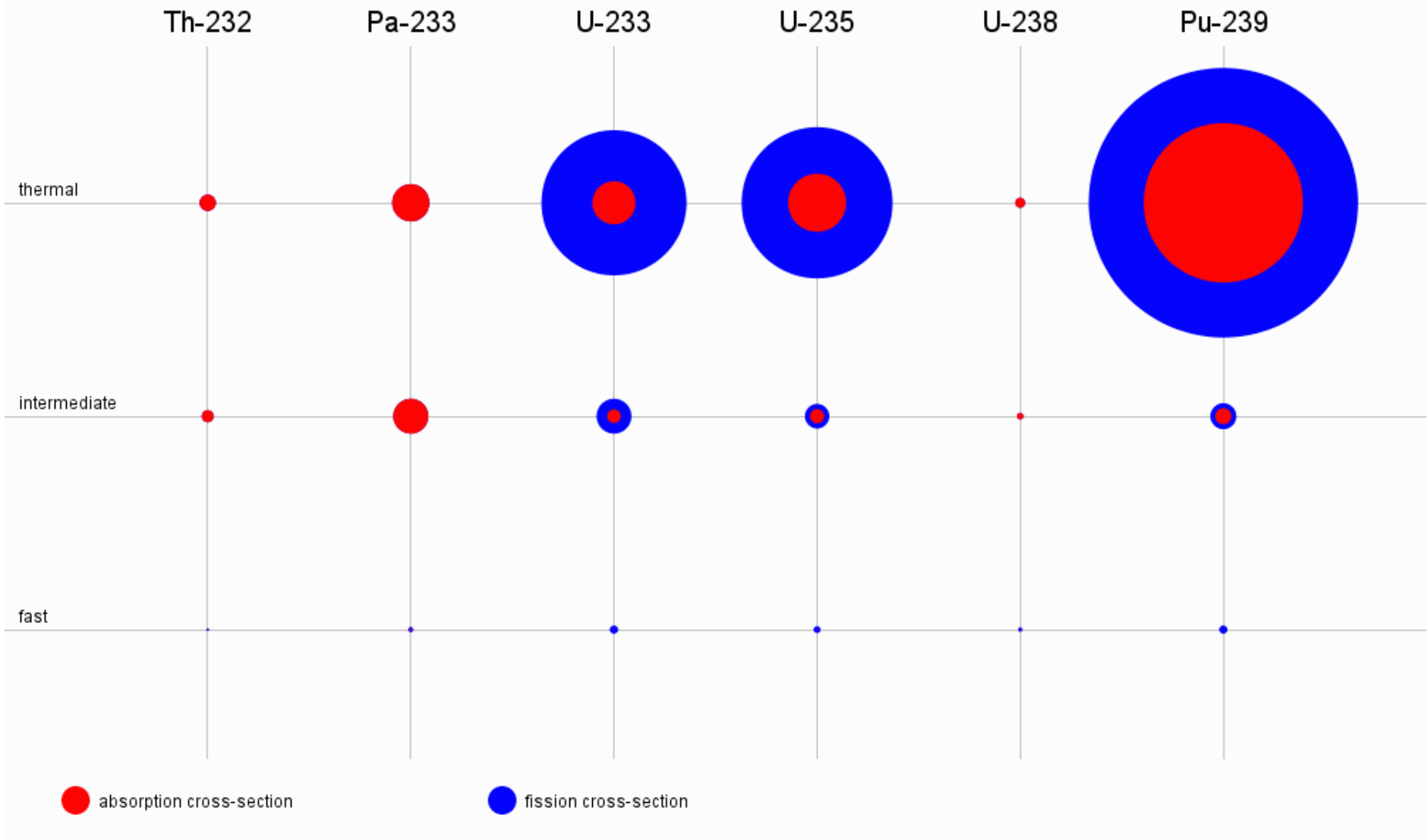
Removing any will stop the LFTR.

U-232 contamination will be 0.13%.

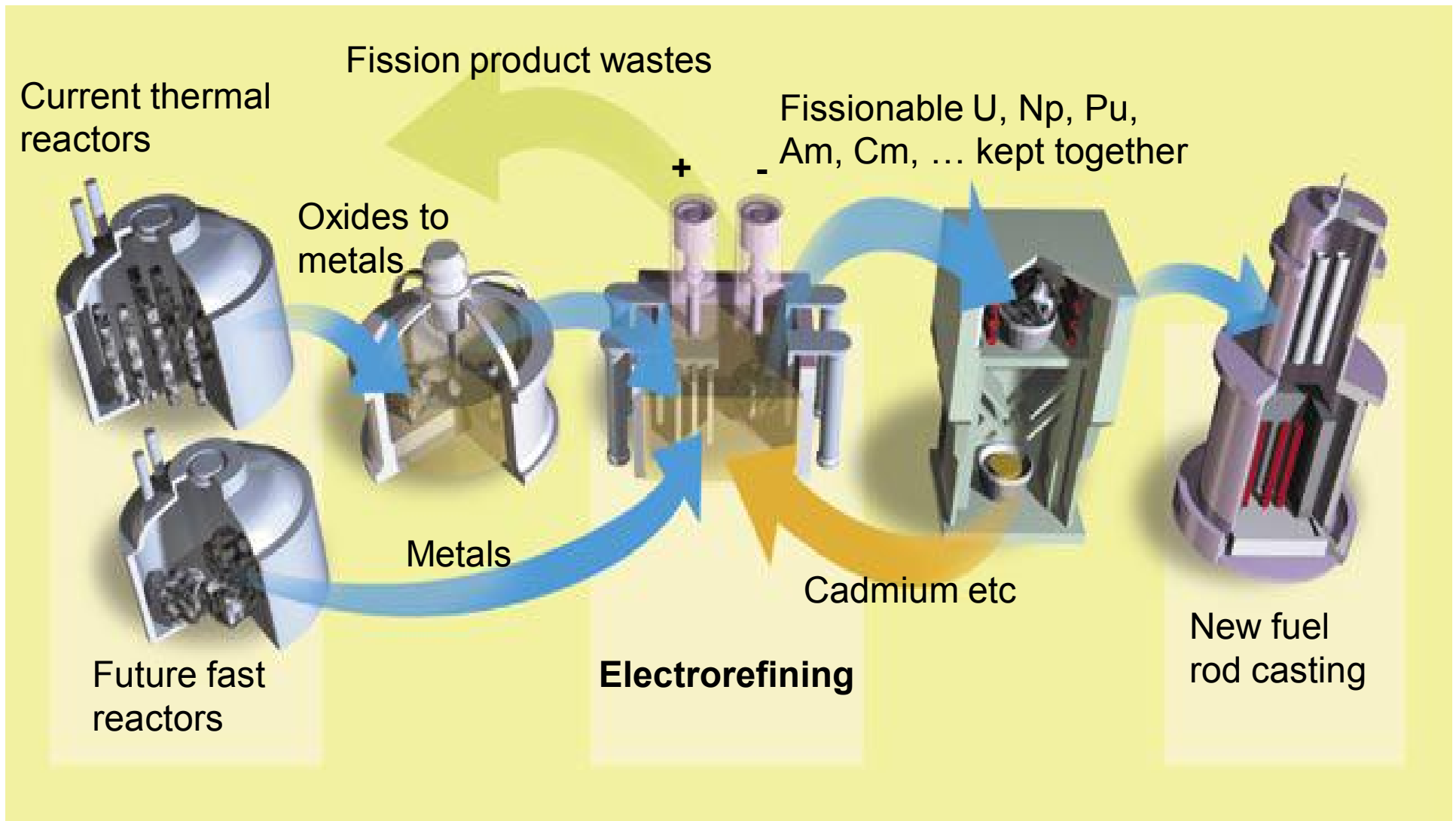
A 5 kg sphere of it radiates 4,200 mrem/hr at 1 meter.

After 72 hours of exposure a weapons worker will likely die.

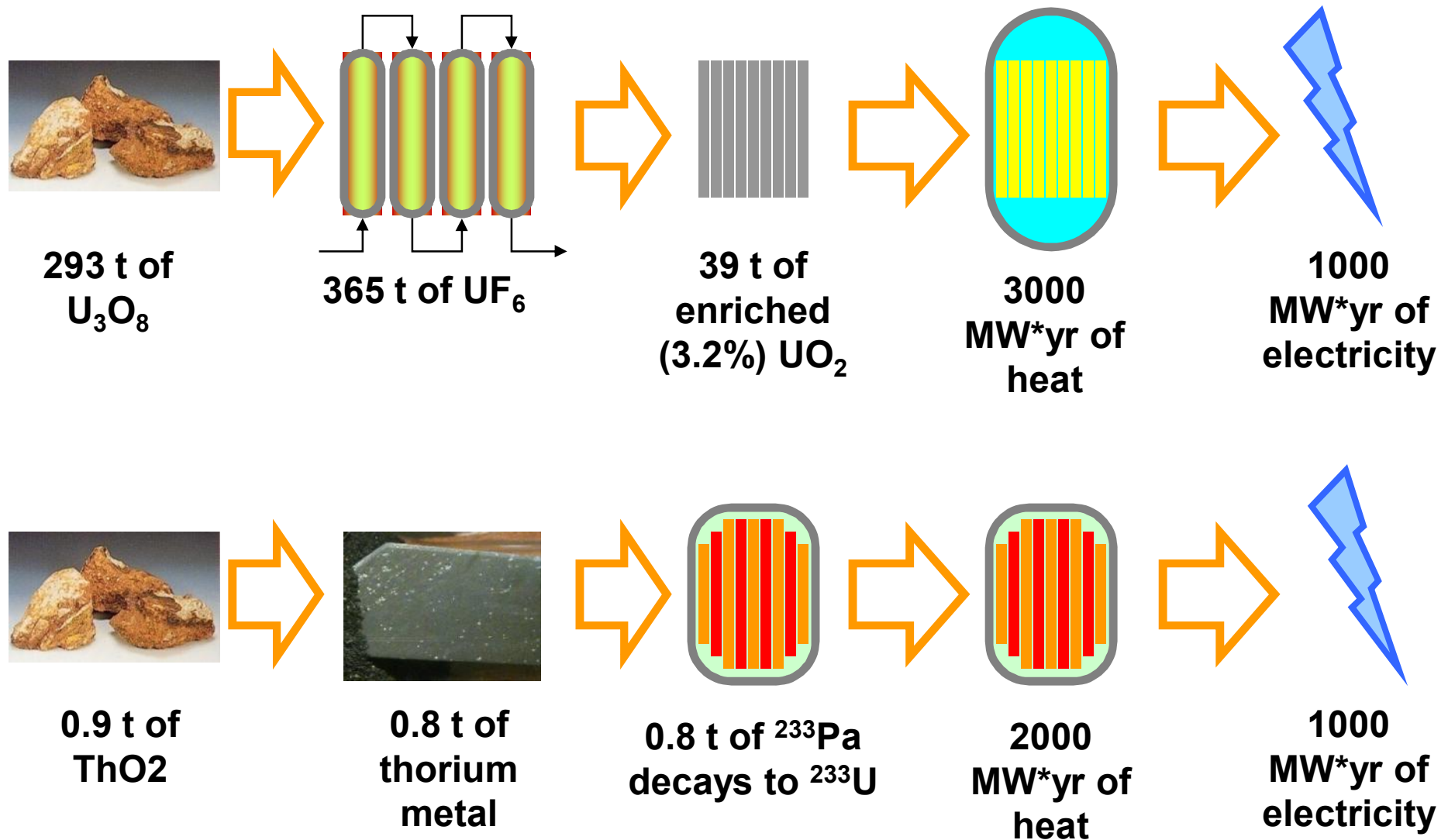
# Fission/Absorption Cross Sections



# Integral Fast Reactor



# All thorium can be burned, but only 0.7% of uranium is fissile U-235.



# Renewable energy wrecks the environment, says one scientist.



## **Jesse E. Ausubel**

- Director, Program for the Human Environment, Rockefeller University.
- Program Director, Alfred P Sloan Foundation.
- Former Director of Studies, Carnegie Commission on Science, Technology, and Government.

<http://phe.rockefeller.edu/jesse/index.html>

Flooding the entire province of Ontario behind a 60 m dam would provide 80% of the power of Canada's existing nuclear electric plants.

Displacing a single nuclear power plant with biomass would require 1,000 square miles of prime Iowa farm land.

Wind farms on 300 square miles of land could displace a 1 GW nuclear plant.

60 square miles of photovoltaic cells could generate 1 GW.

Powering New York City would require a wind farm the size of Connecticut.



# Nuclear power was kindest to the human environment in 1969-1996.

<b>Energy Chain</b>	<b>Accidents with &gt; 4 fatalities</b>	<b>Fatalities</b>	<b>Fatalities per GW-year</b>
<b>Coal</b>	<b>185</b>	<b>8,100</b>	<b>0.35</b>
<b>Oil</b>	<b>330</b>	<b>14,000</b>	<b>0.38</b>
<b>Natural Gas</b>	<b>85</b>	<b>1,500</b>	<b>0.08</b>
<b>LPG</b>	<b>75</b>	<b>2,500</b>	<b>2.9</b>
<b>Hydro</b>	<b>10</b>	<b>5,100</b>	<b>0.9</b>
<b>Nuclear</b>	<b>1</b>	<b>28</b>	<b>0.0085</b>