



# **Status of Fast Reactor and Pyroprocess Technology Development in Korea**

**International Conference on Fast Reactors and  
Related Fuel Cycles (FR09), Kyoto, Japan  
7 December 2009**

**Jong-Bae CHOI**

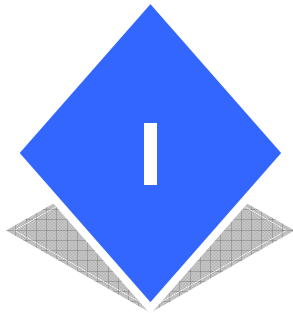


**Ministry of Education, Science and Technology**

# Outline

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- I Korean Nuclear Power Program
- II SFR & Pyroprocess Development Program
- III SFR Technology Development
- IV Pyroprocess Technology Development
- V Summary



# Korean Nuclear Power Program

**I.1 Current Status of NPPs**

**I.2 Status of Spent Fuel Storage**

**I.3 Radioactive Waste Management Law**

**I.4 Reactor Transition Scenario**

# I.1 Current Status of NPPs

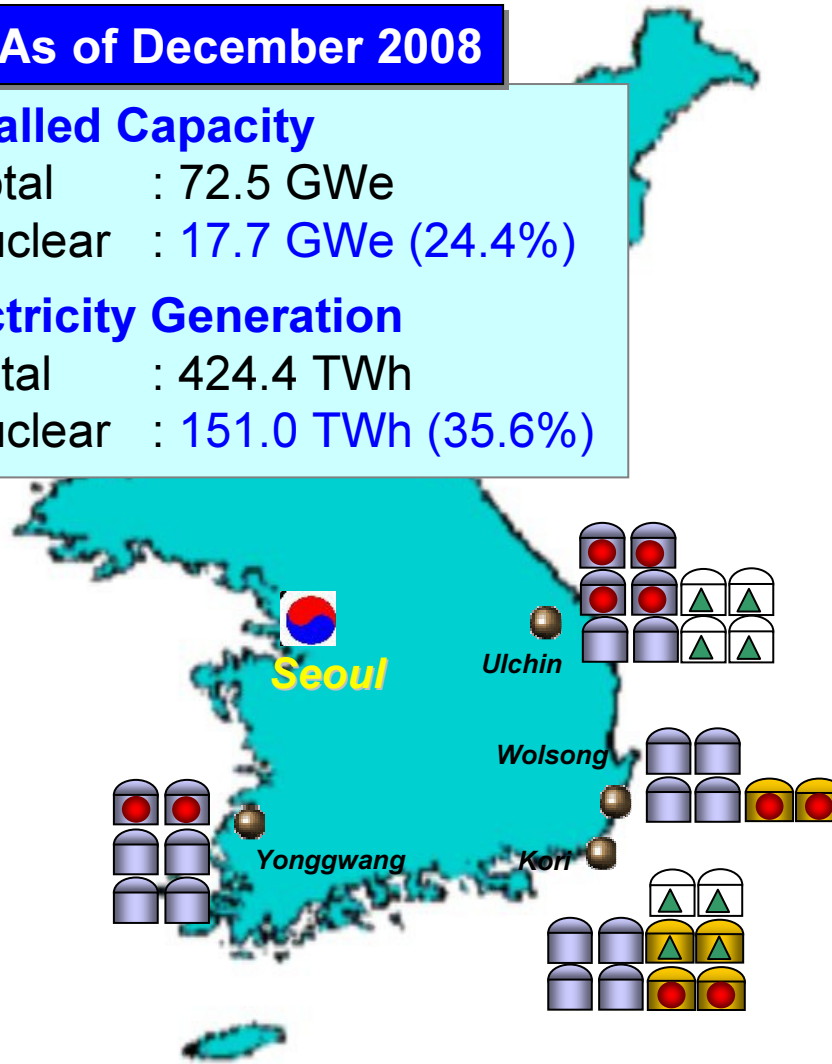
**As of December 2008**

## Installed Capacity

Total : 72.5 GWe  
 Nuclear : 17.7 GWe (24.4%)

## Electricity Generation

Total : 424.4 TWh  
 Nuclear : 151.0 TWh (35.6%)



- ☐ In Operation
  - 20 Units
    - 16 PWRs (6 OPR1000)
    - 4 PHWRs at Wolsong

- ☐ Under Construction
  - 4 OPR1000
  - 2 APR1400

- ☐ Planned by 2022
  - 6 APR1400

 In operation  
 Under construction  
 Preparation for Construction  
 OPR1000  
 APR1400

# I.2 Status of Spent Fuel Storage

- ◆ On-site SF storage limit will be reached from 2016
- ◆ Decision making process for interim SF storage

NPP Sites	As of December 2008			Expansion Plan	
	Cumulative Amount (MTU)	Storage Capacity (MTU)	Year of Saturation	Storage Capacity (MTU)	Year of Saturation
Kori	1,685	2,253	2016	2,253	2016
Yonggwang	1,623	2,686	2016	3,528	2021
Ulchin	1,294	2,328	2017	2,328	2017
Wolsong	5,481	5,980	2009	9,155	2017
<b>Total</b>	<b>10,083</b>	<b>13,247</b>		<b>17,262</b>	

# I.3 Radioactive Waste Management Law

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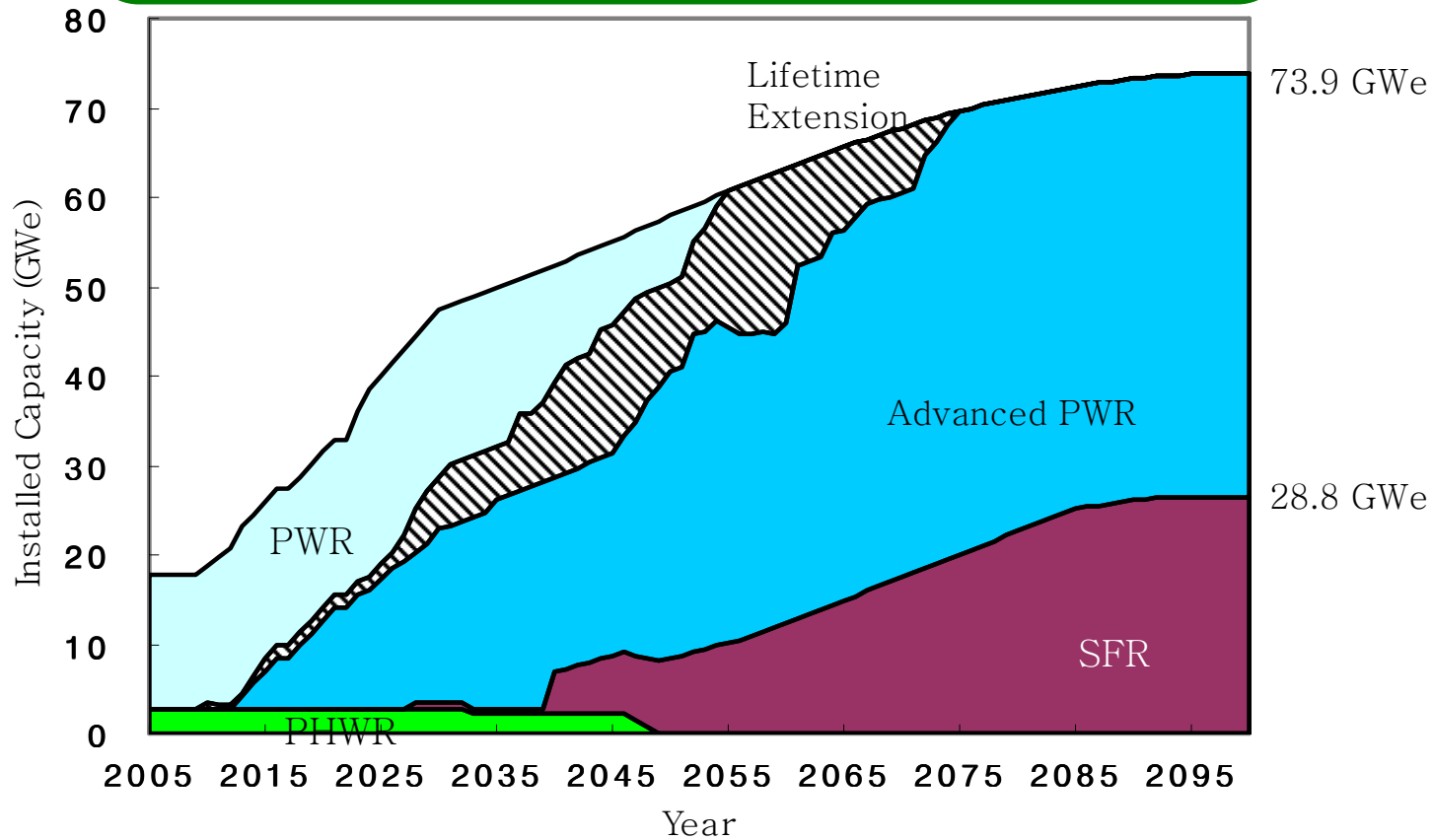
- ❑ National Assembly passed the [Radioactive Waste Management \(RWM\) Law](#) on 26 February 2008
  - For safe management of radioactive wastes including spent fuels
- ❑ Main Contents of the Law
  - Establishment of [a basic plan for RWM](#) with the approval of the Korea Atomic Energy Commission
  - Establishment of [Korea Radioactive-waste Management Corporation \(KRMC\)](#) on 1 Jan 2009
  - Establishment of [RWM fund](#)
    - Low and intermediate level radioactive waste
    - Spent fuel
- ❑ [Proclamation of KPSE](#) in September 2008 by MKE

# I.4.1 Reactor Transition Scenario - KAERI Study

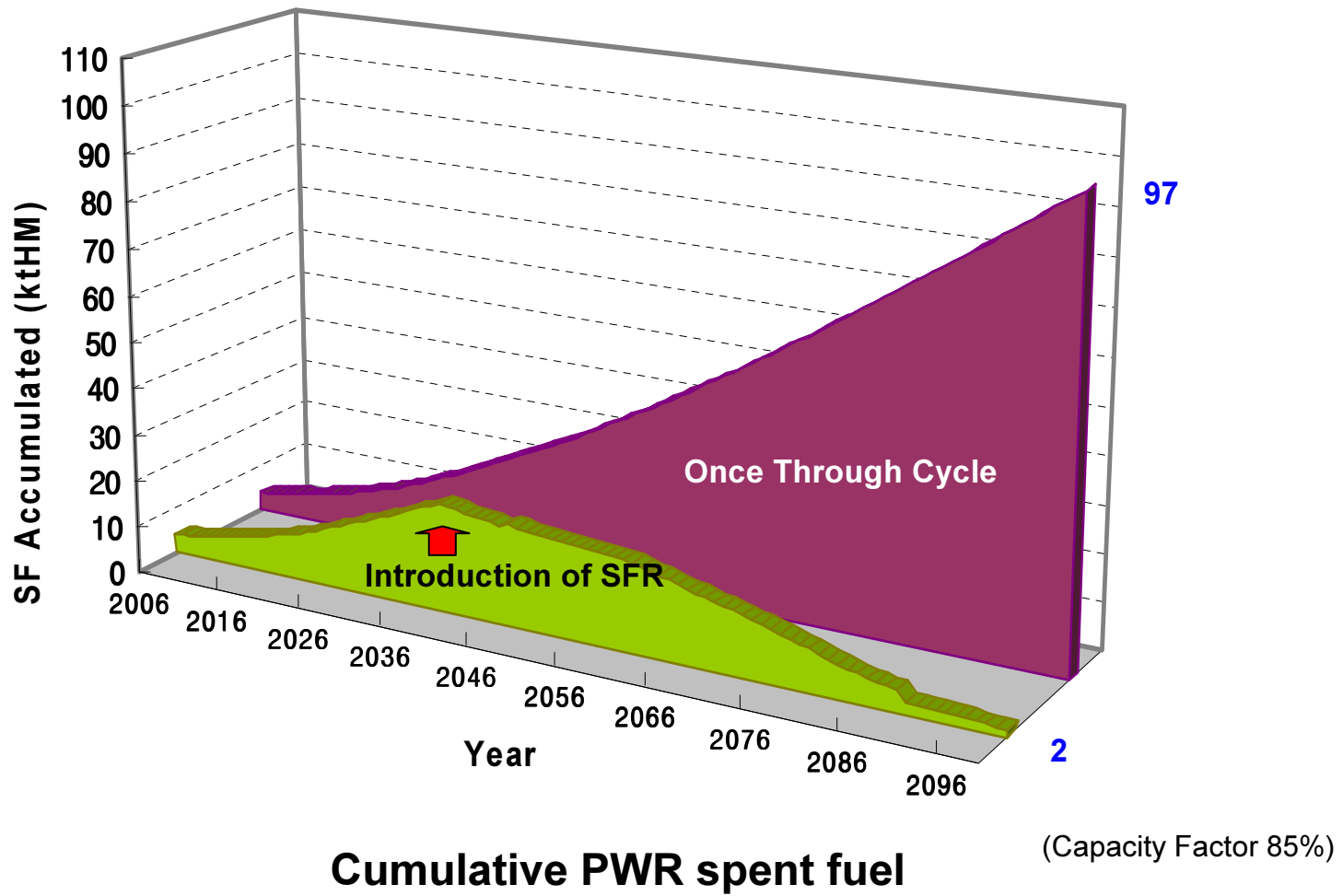
◆ **Total electricity generation growth rate**

- 2006~2030 : Planned
- 2031~2050 : 1.0%/year
- 2051~2100 : Reduced to 0%/year in 2100

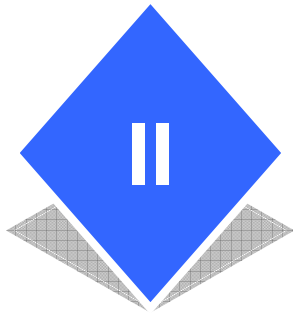
◆ **Nuclear share of 59.0% after 2030**



# I.4.2 Spent Fuel Inventories - KAERI Study







## SFR & Pyroprocess Development Program

**II.1 Long-term Development Plans**

**II.2 Long-term Plan for SFR and Pyroprocess**

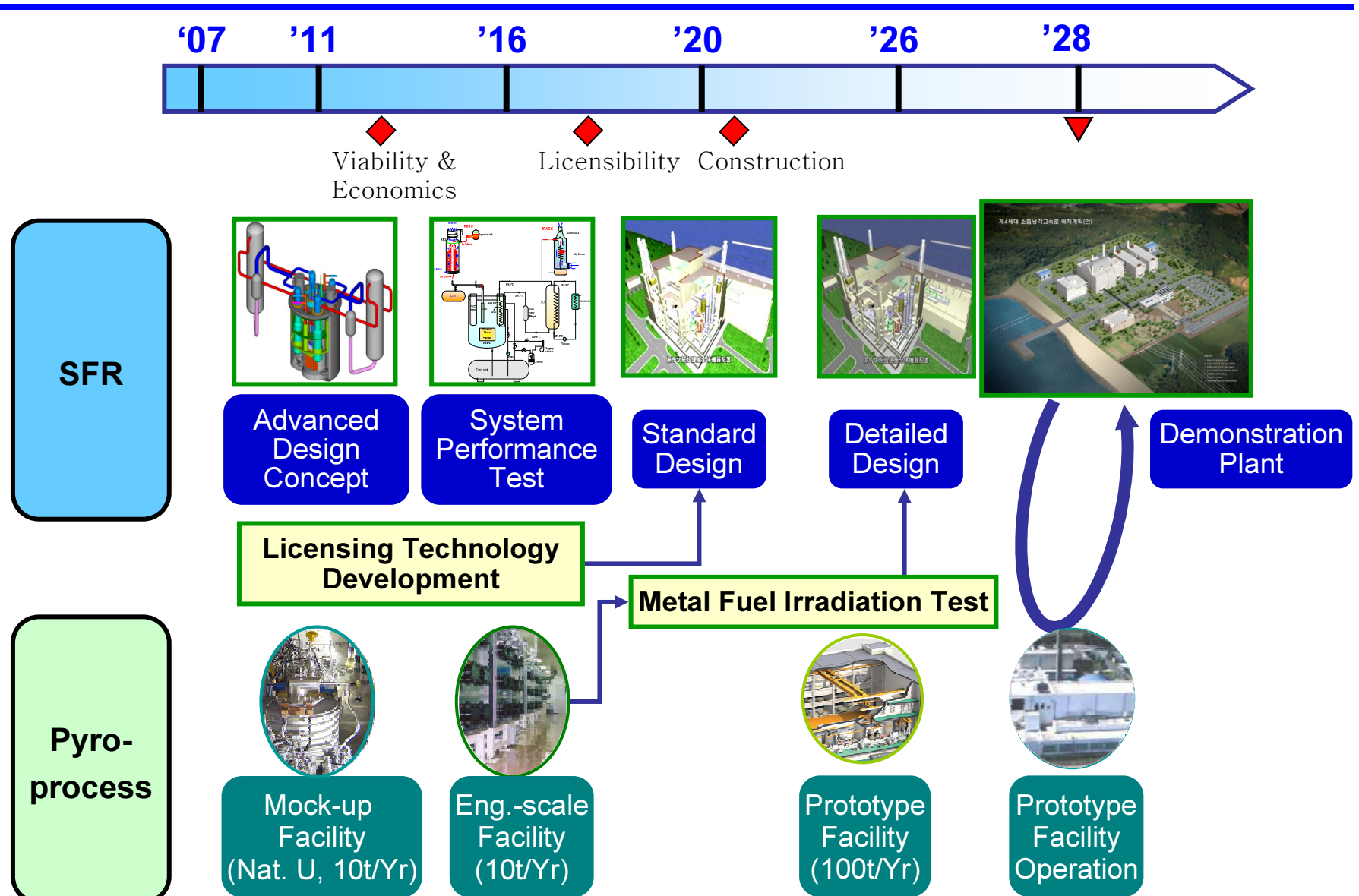
**II.3 Long-term Plan for Metal Fuel**

# II.1 Long-term Development Plans

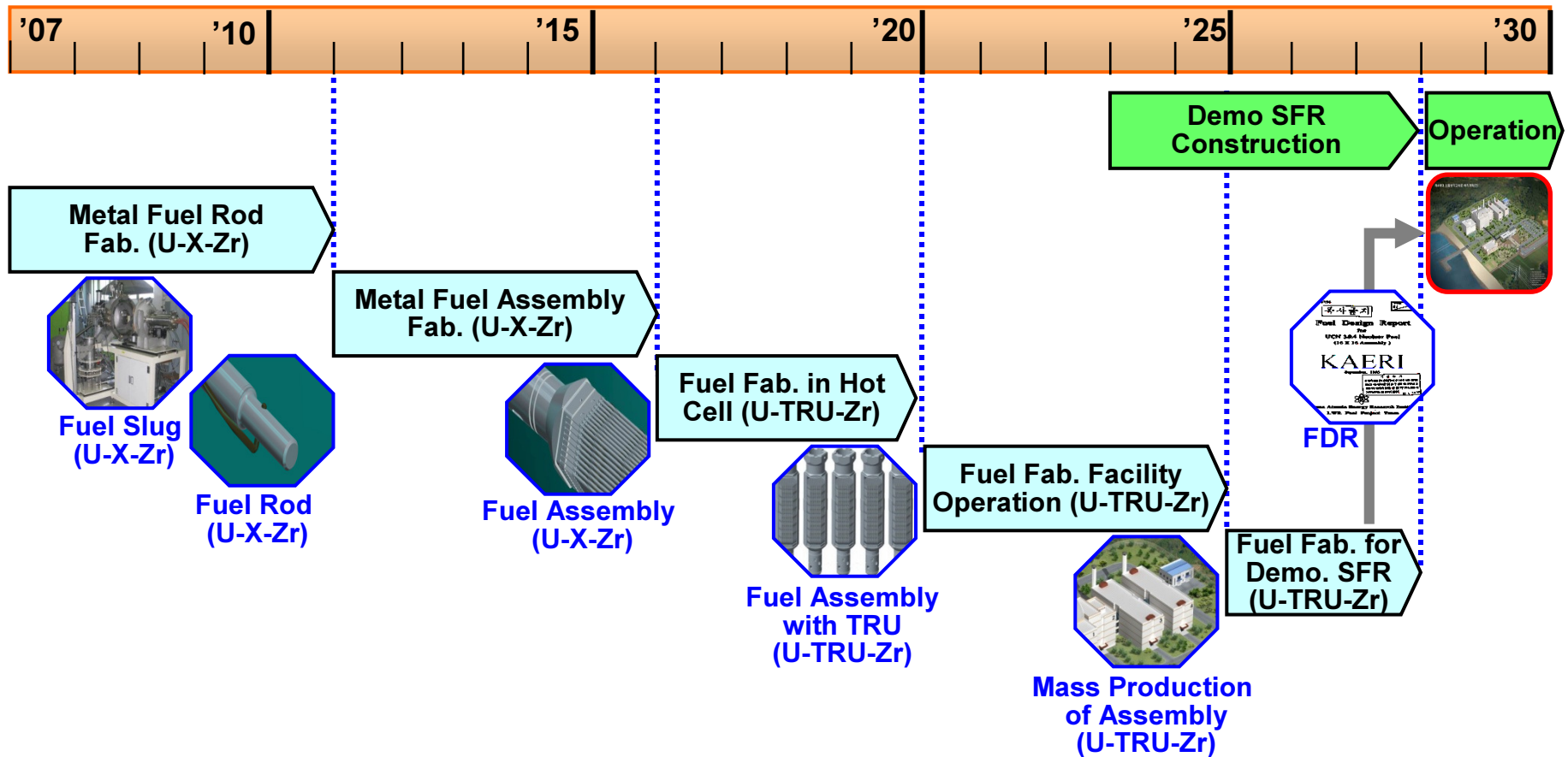
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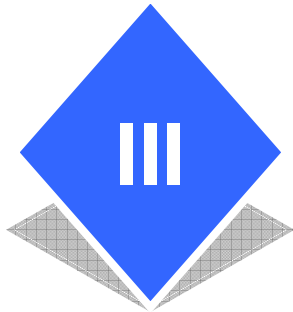
- ❑ The Korea Atomic Energy Commission approved **Long-term Development Plans for Future Reactor Systems** on December 22, 2008
  - Include Plans for SFR, Pyroprocess and VHTR
  - Intend to provide a consistent direction to long-term R&D activities
  
- ❑ Detailed **Implementation Plan** is now being developed
  - Schedule, deliverables, responsibilities and resources
  
- ❑ Long-term Plans are implemented through Nuclear R&D Programs of the NRF with funds from the MEST

# II.2 Long-term Plan for SFR and Pyroprocess



# II.3 Long-term Plan for Metal Fuel





## SFR Technology Development

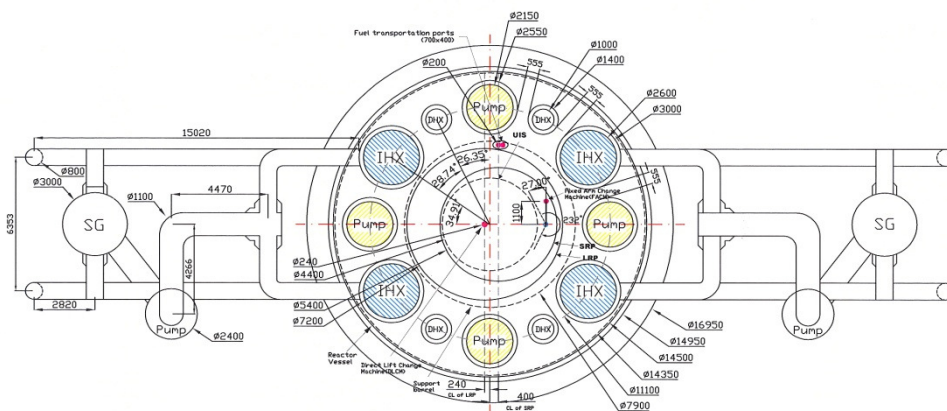
**III.1 Advanced Concept Design Studies**

**III.2 R&D Activities for Advanced SFR**

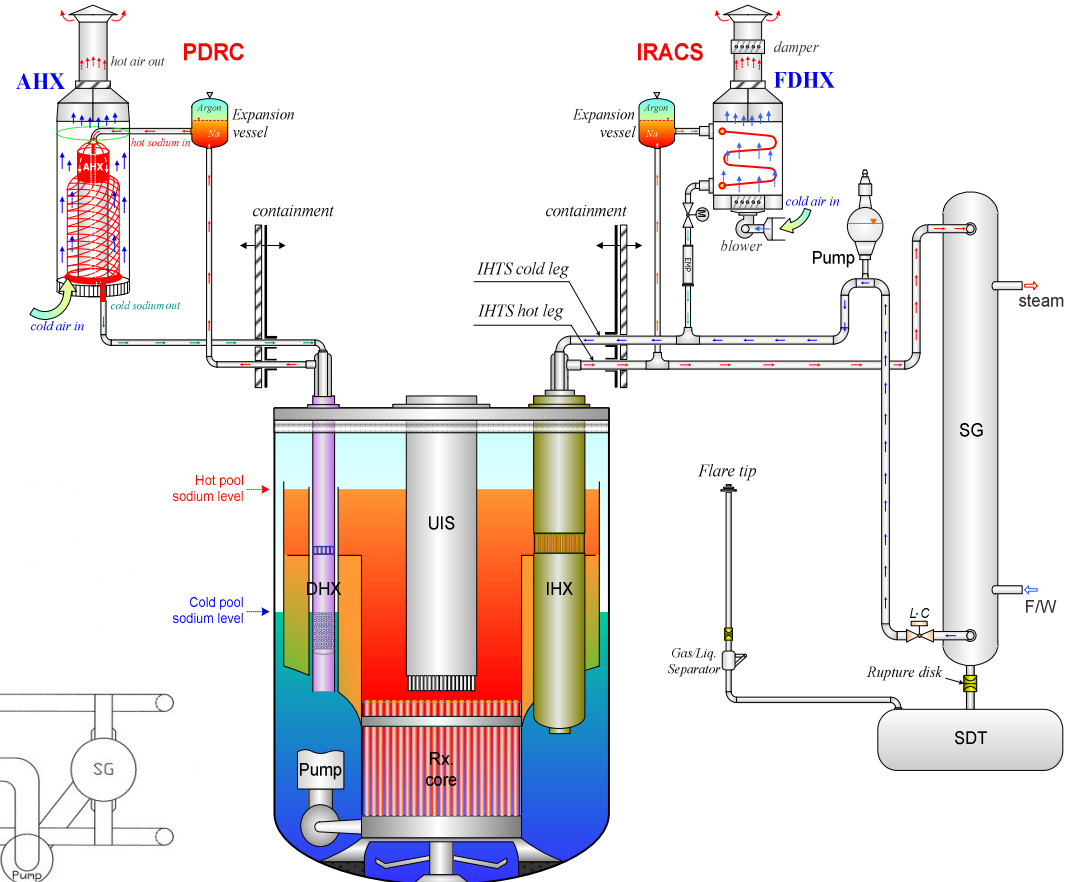
# III.1 Advanced Concept Design Studies

## Key Design Features

- ❑ 1200MWe, Pool-type Reactor
- ❑ Fuel : U-TRU-Zr
- ❑ Core I/O Temp : 390/545 °C
- ❑ DHR System : PDRRC
- ❑ 2-loop IHTS/SGS
- ❑ Net Efficiency : 39.4%

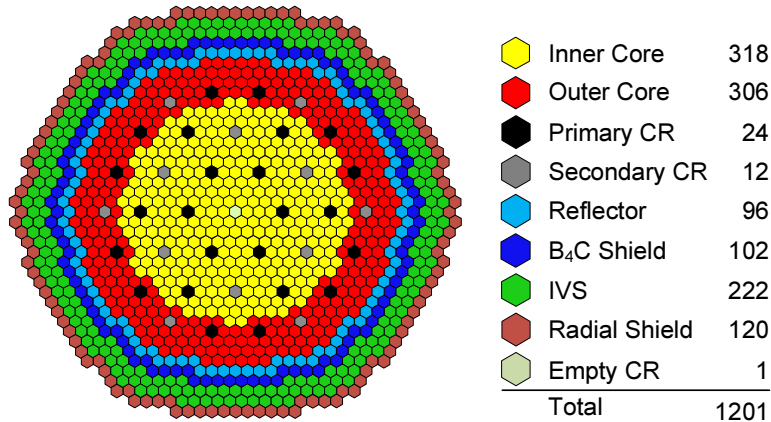


Conceptual NSSS Layout

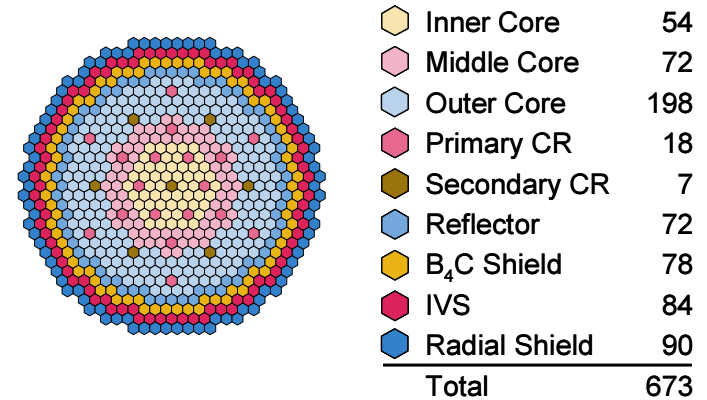


Heat transport system of advanced pool type SFR

# III.1.1 Core Design



**1,200 MWe Breakeven Core**



**600 MWe TRU Burner Core**

Core Design Parameters	Breakeven Core	TRU Burner Core
Power (MWe)	1,200	600
Core height (cm)	80	89
No. of fuel regions	2	3
Cycle length (EFPM)	18	11
Charged TRU enrichment (IC/MC/OC, wt%)	13.16/ - /16.79	30.0
Conversion ratio (fissile/TRU)	1.0/ -	0.74/0.57
Sodium void reactivity (EOEC, \$)	7.25	7.50

# III.1.2 Heat Transport System Design

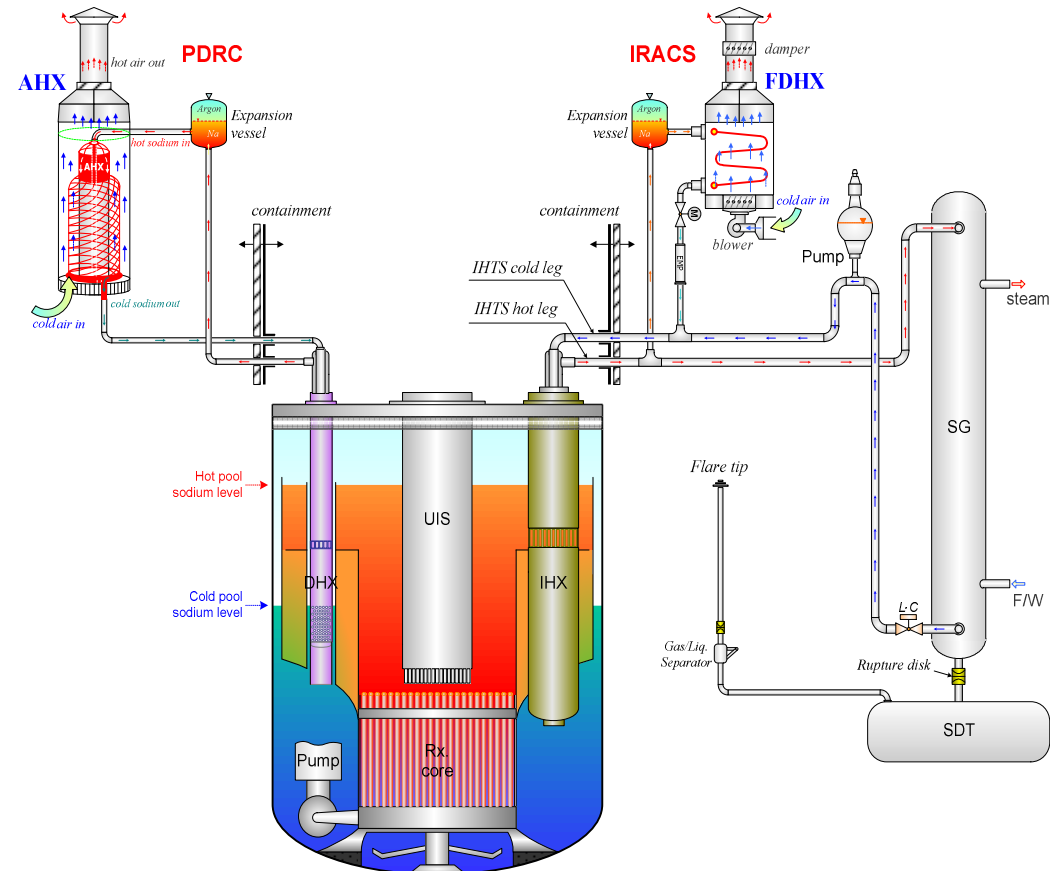
□ Design studies for improved safety, economics and performance

□ Reference design

- Pool-type reactor
- Superheated steam cycle
- Straight double wall tube SG
- 2 loop IHTS/SGS

□ Design Options

- S-CO<sub>2</sub> Brayton cycle
- Helical double wall tube SG



Heat transport system of advanced pool type SFR



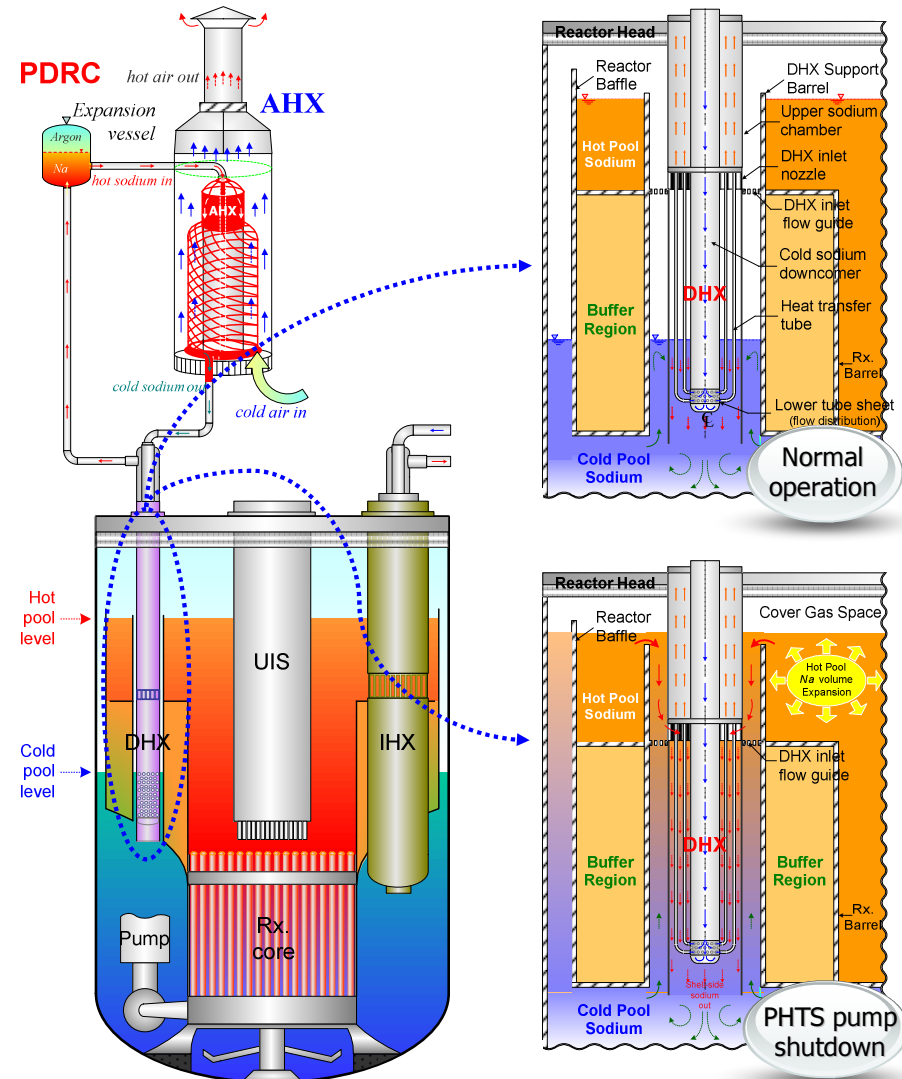
# III.1.3 PDRC Design Features

## □ System Design Features

- Elimination of active components
- Operation by natural circulation
- No operator action
- Major components
  - AHX, DHX, expansion vessel and piping

## □ System Operation

- Normal operation
  - Minimized heat loss enough to prevent sodium freezing
- Primary pump trip
  - Decay heat removal by natural circulation



PDRC design concept

# III.1.4 Mechanical Structure System

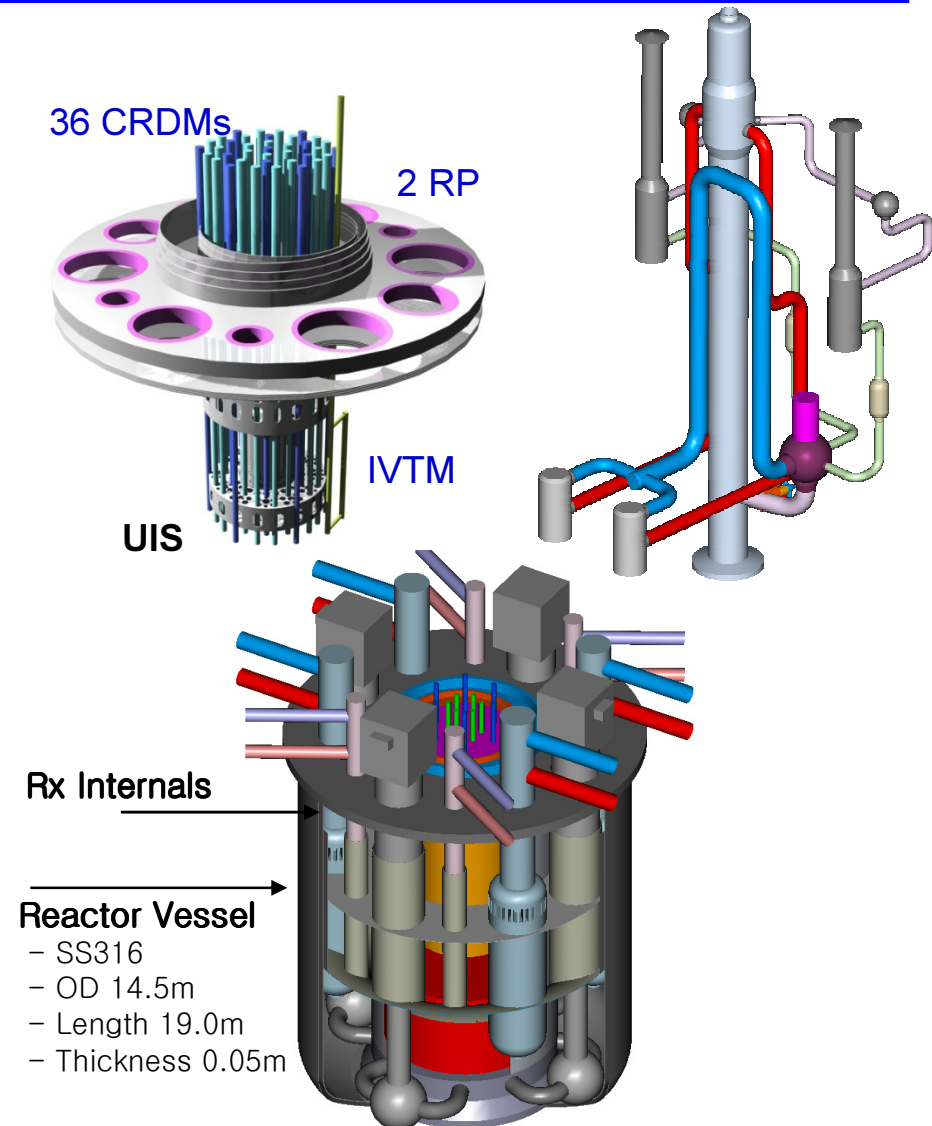
## ❑ Studies for a cost competitive large scale SFR

- Size optimization
- Large size components arrangement

## ❑ Design Issues

- Feasibility of 2 loop layouts with large size equipments
- Simplified IHTS piping with large piping diameters and SG/pump arrangements
- Integrated components

## ❑ Structural design evaluation to check design feasibility

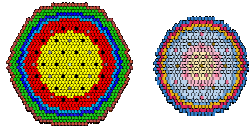


Conceptual NSSS Design

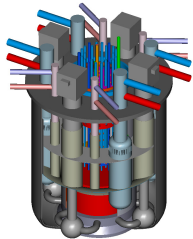
# III.2 R&D Activities for Advanced SFR

## Advanced Concept Design Studies

- Sustainable and proliferation resistant core

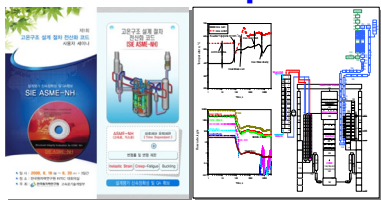


- Economic improvement of fluid and structural system

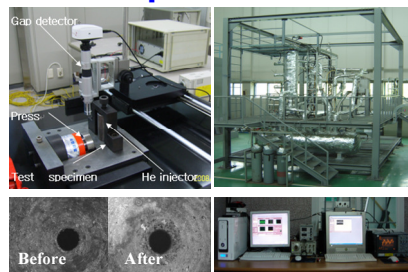


## Development of Basic Technologies

- System analysis code development

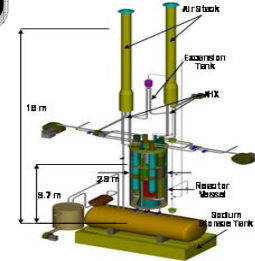


- Sodium technology development

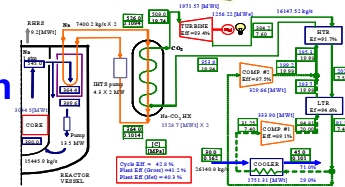


## Development of Advanced Technologies

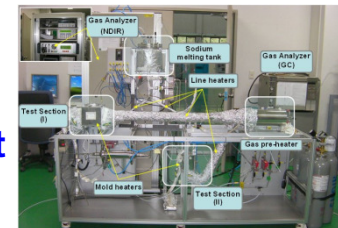
- PDRC experiment



- S-CO<sub>2</sub> Brayton cycle system



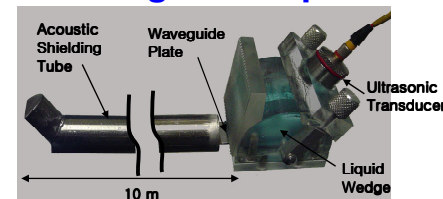
- Na-CO<sub>2</sub> interaction test

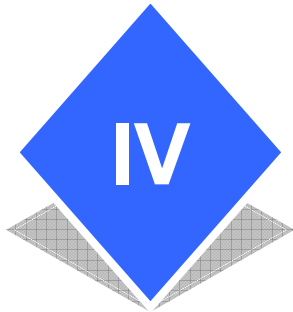


- Metal fuel technologies



- Under-sodium viewing technique





# Pyroprocess Technology Development

**IV.1 Pyro-Processing Technology**

**IV.2 Pyro-System Engineering Technology**

# IV.1 Pyroprocessing Research in Korea

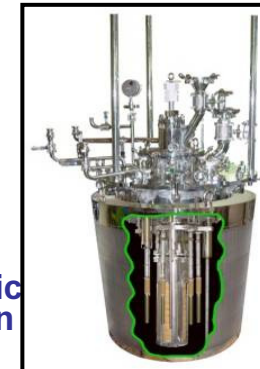
## □ Objective

- To develop pyroprocessing technology for reducing spent fuel volume and providing SFR fuel

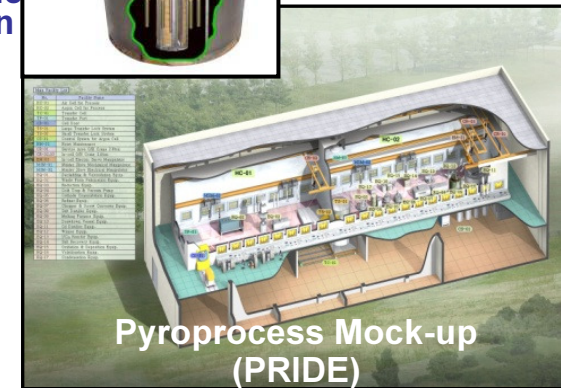
## □ Key R&D Areas

- An integrated pyroprocessing system with
  - 50 kgHM/batch capacity by 2016
  - Waste minimization
  - Realization of high-throughput (HT)
- Including
  - Electrolytic reduction process
  - HT electrorefining and electrowinning process
  - Safeguards technology
  - Pyroprocess mock-up facility design and construction

Electrolytic  
Reduction  
Reactor

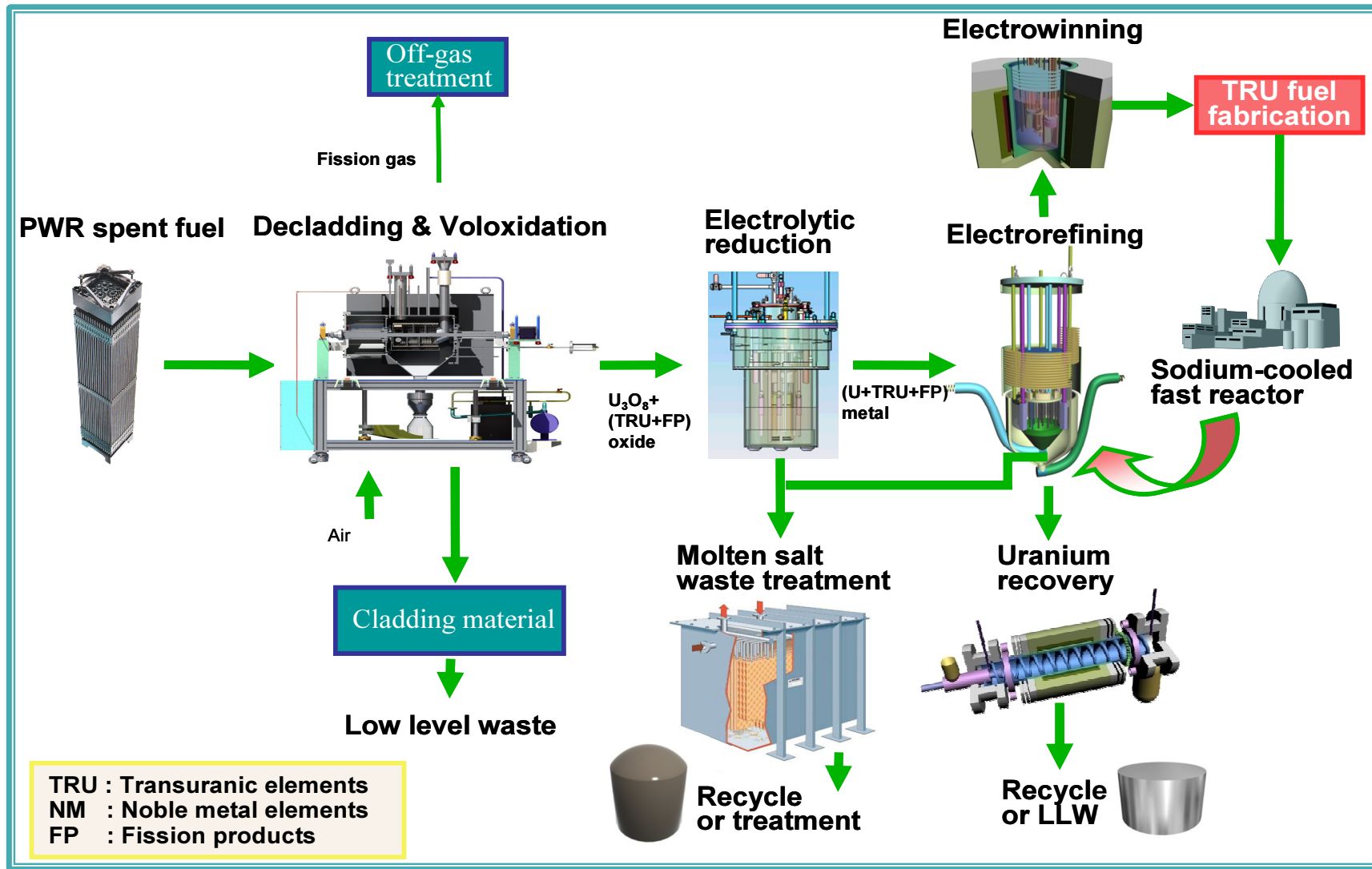


Electrorefining  
Reactor



Pyroprocess Mock-up  
(PRIDE)

# IV.1.1 Flow Diagram of Pyroprocessing (KAERI)



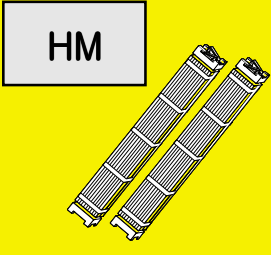
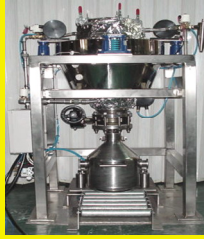

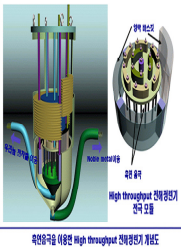

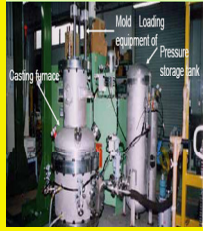
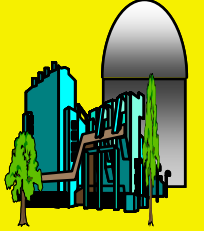
# IV.1.2 R&D Issues of Pyroprocessing

## ◆ Purposes

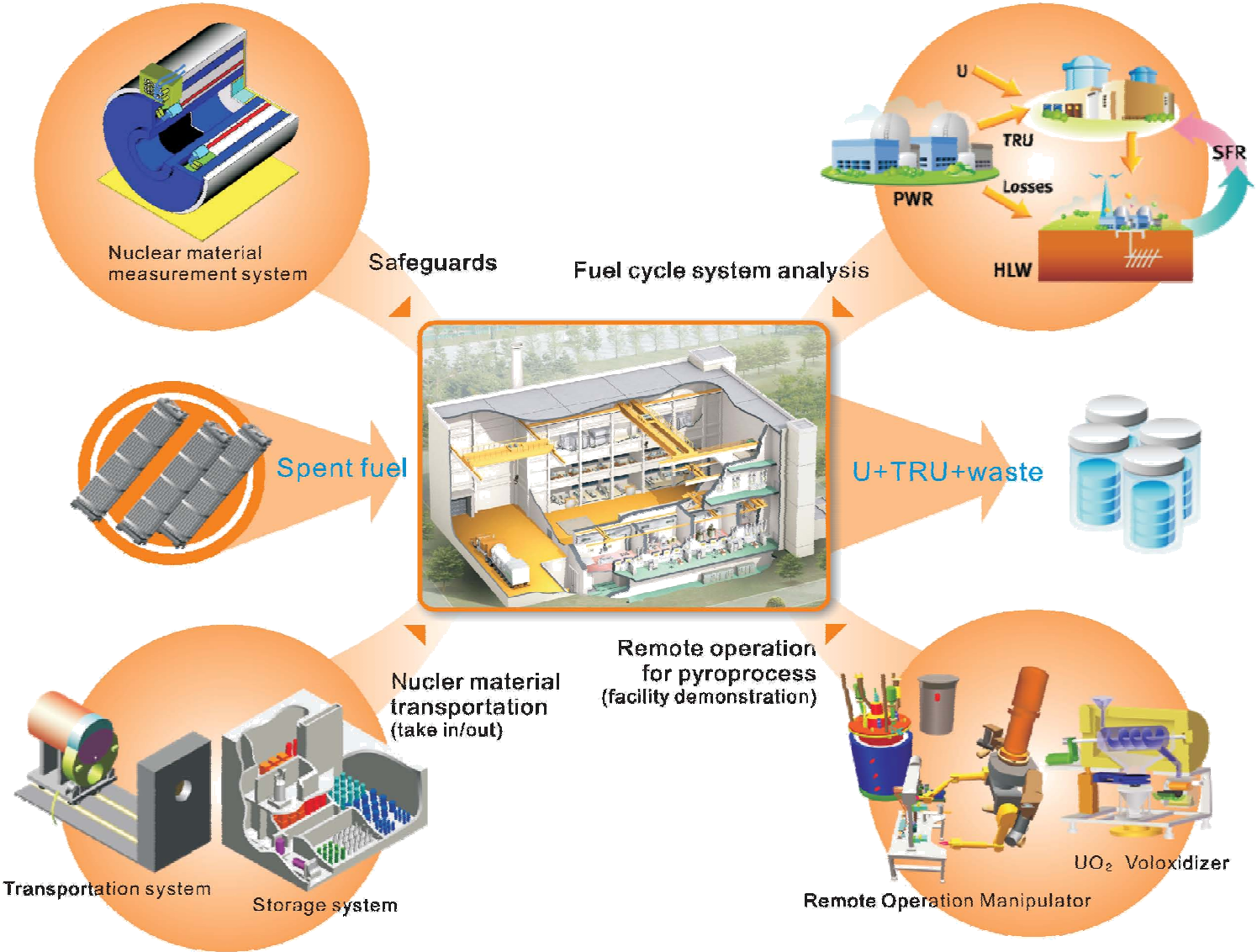
- Increase throughput
- Simple and easy operation mode
- Reduce waste volume

## ◆ Improvement

- Graphite cathode employment to recover U in electrorefining system
- Crystallization method applied to recover pure salt from waste mixture

Spent Fuel	Voloxidation	Electroreduction	Electrorefining	Electrowining	Fuel Fabrication	SFR
						

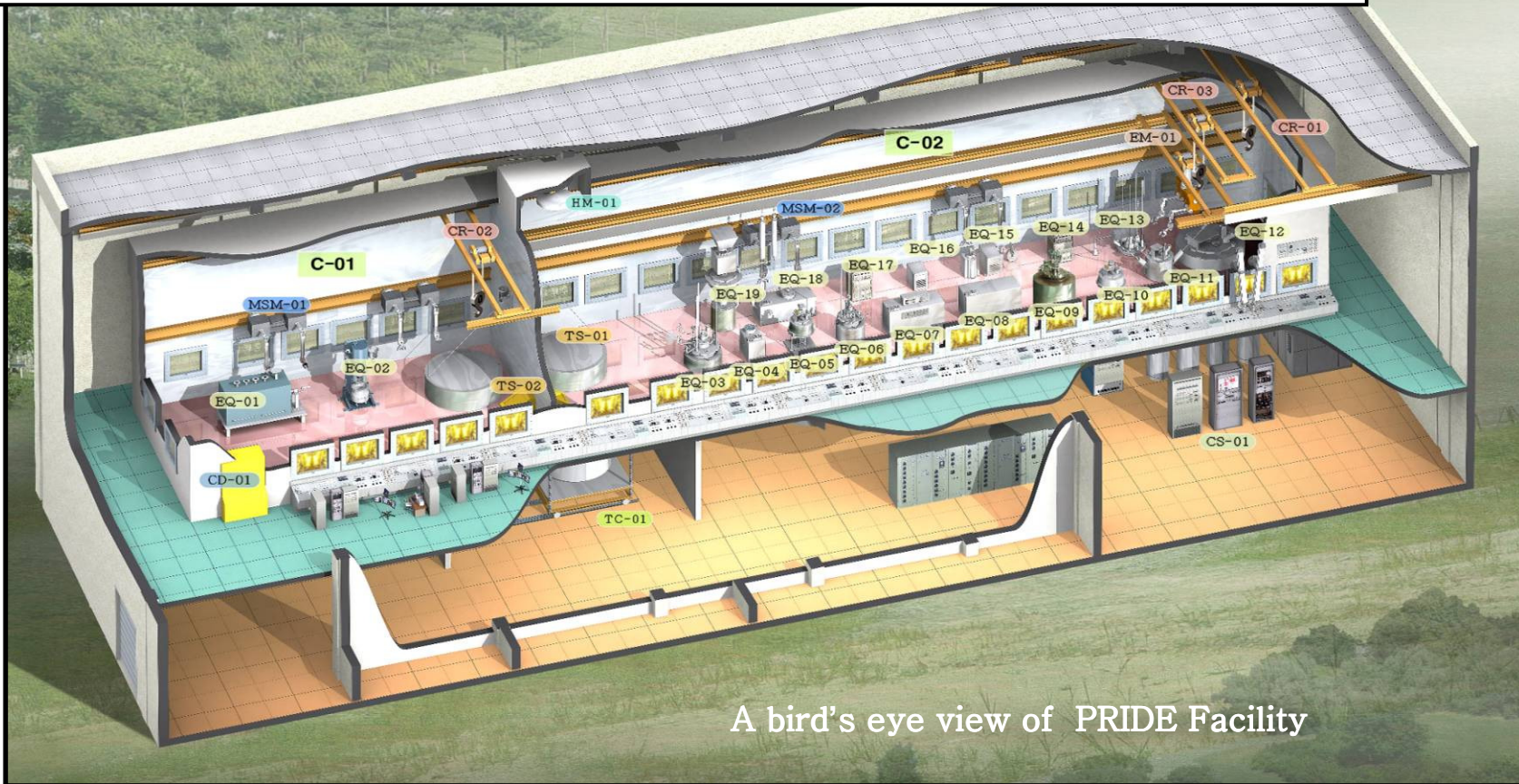
# IV.2.1 System Engineering Technologies





# IV.2.2 PRIDE : PyRoprocess Integrated inactive DEmonstration Facility

- ◆ Integrated Engineering-scale Mock-up Facility by 2011
- ◆ Argon Cell
- ◆ Cell Inside Dimension : 40 mL x 4.75 mW x 6.3 mH
- ◆ Facility Location : 2nd Floor of UCP\* in KAERI



\* UCP : Uranium Conversion Plant which is now under decommissioning stage.

# IV.2.3 Safeguards Technology Development & International collaboration

**Safeguards Technology for ACPF**

**NMA Technology for Pyro.**

**Safeguards Design and Safeguardability Assessment**

ACPF : Advanced spent fuel Conditioning Process Facility  
 NMA : Nuclear Material Accounting, SG : Safeguards  
 PRIDE : PyRoProcess Integrated inactive Demonstration facility  
 ESPF : Engineering Scale Pyroprocessing Facility

**ACPF (Lab-Scale Electrolytic Reduction)**

**Establishment of the Safeguards System in the ACPF**

**PRIDE**

**Establishment of the Safeguards System in the PRIDE**

**Establishment of the Safeguards System in the ESPF**

- ◆ Enhancement of PR of ACPF
- ROK-US PCG Collaboration for SG Tech.**
- Support of a Safeguards System for ACPF
- ◆ Regional Collaboration for Transparency
- ◆ Study for Neutron, Gamma, LIBS, SINRD

- ROK-US under the KAERI-10 Program**
- ◆ NDA System Test at INL
- ◆ Safeguards Study for the KAPF
  - Safeguardability
  - Proliferation Resistance Analysis

- ROK-IAEA Collaboration with MSSP**
- ◆ Development of Safeguards Approach for Pyroprocessing Plant
- ◆ Facility Design and Plant Operation Features that facilitate the implementation of IAEA Safeguards

PR: Proliferation Residence  
 LIBS : Laser Induced Breakdown Spectroscopy  
 SINRD : Self Indication Neutron Resonance Densitometer

# V. Summary

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- ❑ **Long-term Plan for SFR and Pyroprocess Development** was approved by the KAEC in December 2008
  - Construction of PRIDE facility by 2011
  - Standard design approval of demonstration SFR by 2020
  - Construction of KAPF facility by 2025
  - Construction of demonstration SFR by 2028
  
- ❑ Activities for the **Development of Advanced SFR Concept**
  - Advanced concept design studies
  - Development of advanced technologies
  - Development of basic technologies
  
- ❑ Activities for the **Development of Pyroprocess Technology**
  - PRIDE will be used for testing the integrity of unit process, the adaptability of remote operation, and safeguardability at an engineering scale